Service Manual



Digital Copier

DP-150

Service Manual Section

DP-150

Parts Manual Section

DP-150

Panasonic

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General

Mechanism

Maintenance

PCB Connector and Signal Information

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Schematic Diagram

⚠ WARNING

This service information is designed for experienced repair technicians only and is not designed for use by the general public.

It does not contain warnings or cautions to advise non-technical individuals of potential dangers in attempting to service a product.

Products powered by electricity should be serviced or repaired only by experienced professional technicians. Any attempt to service or repair the product or products dealt with in this service information by anyone else could result serious injury or death.

For U.S.A

This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment on a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his/her own expense.

Any unauthorized changes or modifications to this equipment would void the users authority to operate this device.

For U.S.A

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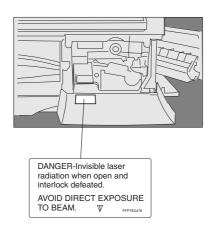
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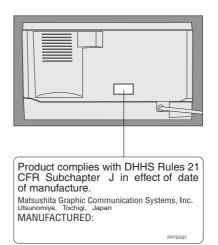
For U.S.A

Caution

This product utilizes a laser.

Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.





Label when manufactured in Japan.

Product complies with DHHS Rules 21 CFR Subchapter J in effect of date of manufacture.

Matsushita Graphic Communication Systems, Inc. Taytay, Rizal, Philippines MANUFACTURED:

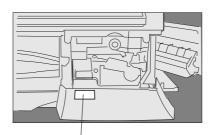
FFPTE2327

Label when manufactured in Philippines.

Caution

This product utilizes a laser.

Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.



ATTENTION:

ATTENTION:

Rayonnement laser invisible
dangereux en cas d'ouverture et
lorsque la sécurité est neutralisée.

EXPOSITION DANGEREUSE AU FAISCEAU.

Invisible laser radiation when open and interlocks defeated. AVOID EXPOSURE TO BEAM.

PELIGRO:

PELIGRO:
Cuando se abre y se invalida el bloqueo, se producen radiaciones invisibles de láser.
EVÍTESE LA EXPOSICIÓN
DIRECTA A TALES RAYOS.

VORSICHT:

Unsichtbare Laserstrahlung, wenn Abdeckung geöffnet und Sicherheitsverriegelung überbrückt. NICHT DEM STRAHL AUSSETZEN. Caution: Danger of explosion if battery is incorrectly replaced.

Replace only with the same or equivalent type recommended by the manufacturer. Dispose of used batteries according to the manufacturer's instructions.

For Sweden, and Denmark

VARNING!

Explosionsfara vid felaktigt batteribyte.

Använd samma batterityp eller ekvivalent typ som rekommenderas av apparattillverkaren. Kassera använt batteri enligt fabrikantens instruktion.

ADVARSEL!

Lithiumbatteri—Eksplosionsfare ved fejlagtig håndtering. Udskiftning må kun ske med batteri af samme fabrikat og type. Lever det brugte batteri tilbage til leverrandoren.

CAUTION!

Danger of explosion if battery is incorrectly replaced. Replace only with the same or equivalent recommended by the manufacturer. Dispose of used batteries according to the manufacturer's instructions.

For Holland



For U.K

FOR YOUR SAFETY PLEASE READ THE FOLLOWING TEXT CAREFULLY.

This appliance is supplied with a moulded three pin mains plug for your safety and convenience. A 13 amp fuse is fitted in this plug.

Should the fuse need to be replaced please ensure that the replacement fuse has a rating of 13 amps and that it is approved by ASTA or BSI to BS1362.

Check for the ASTA mark \bigcirc or the BSI mark \bigcirc on the body of the fuse.

If the plug contains a removable fuse cover you must ensure that it is refitted when the fuse is replaced.

If you lose the fuse cover the plug must not be used until a replacement cover is obtained. A replacement fuse cover can be purchased from your local Panasonic Dealer.

IF THE FITTED MOULDED PLUG IS UNSUITABLE FOR THE SOCKET OUTLET IN YOUR OFFICE THEN THE FUSE SHOULD BE REMOVED AND THE PLUG CUT OFF AND DISPOSED OF SAFELY.

THERE IS A DANGER OF SEVERE ELECTRICAL SHOCK IF THE CUT OFF PLUG IS INSERTED INTO ANY 13 AMP SOCKET.

If a new plug is to be fitted please observe the wiring code as shown below. If in any doubt please consult a qualified electrician.

WARNING: THIS APPLIANCE MUST BE EARTHED.

IMPORTANT: The wires in this mains lead are coloured in accordance with the following

code:

Green and Yellow :Earth
Blue :Neutral
Brown :Live

As the colours of the wires in the main lead of this appliance may not correspond with the coloured markings identifying the terminals in your plug, proceed as follows:

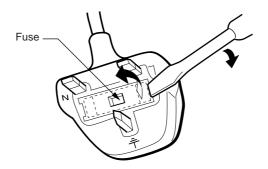
The wire which is coloured GREEN-AND-YELLOW must be connected to the terminal in the plug which is marked by letter E or by the safety EARTH symbol " \pm " or coloured GREEN or GREEN-AND-YELLOW.

The wire which is coloured BLUE must be connected to the terminal in the plug which is marked with the letter N or coloured BLACK.

The wire which is coloured BROWN must be connected to the terminal in the plug which is marked with the letter L or coloured RED.

How to replace the fuse.

Open the fuse compartment with a screwdriver and replace the fuse.



Introduction

Section I General Description

1. 1 Specifications

<General Specifications>

Type: Desk top (scanner and printer)

Copy Process: Laser recording method + Electrostatic photographic

method

Development Process: Mono-component Image Control: Digital control

Photoreceptor: OPC

Fusing System: Heat and Pressure

Maximum Copy Size: Legal (8.5" X 14") B4 (257mm X 364mm)

Paper Feed: Front loading universal

Sheet bypass

Paper Capacity: Paper tray: 250 sheets

Sheet bypass: 50 sheets/25 sheets

(when duplexing)

Copy Size: Legal, Letter-R, Invoice

A4R, A5

Exit Tray Capacity: 200 sheets

Ambient conditions: Temperature : 50-86° F/10-30°C

Relative humidity: 30-80% (non condensing)

Noise Level: Standaby: 32dB

Operation: 54dB

Warm Up Time: Approximately 20 seconds
Power Source: AC 120V+/-10%, 8.0A, 50/60Hz

AC 220V - 240V+/-10%, 4.5A, 50Hz

Dimensions: 19.5" (W) X 17.2" (D) X 10.7" (H)

496 (W) X 438 (D) X 273 (H) mm

Weight: 41lb/18.6kg

Paper Weight Range: Normal paper: 20lb/80g/m²

Ranges : 16 - 24lb/60 - 90g/m² (paper tray)

 $15 - 34lb/55 - 130g/m^2$ (sheet bypass)

Special Paper: OHP, Label (Xerographic)

(Via sheet bypass)

<Copy specifications>

Resolution: 600 dpi

Gradation: 256 steps (photo mode)

First Copy Time: 7.9 sec. (LETTER R/A4R: manual exposure)

Ratios: Enlargement (fixed ratio): 1.29 (For North America)

1.41 (Except North America)

Reduction (fixed ratio): 0.79, 0.65, 0.61

(For North America) 0.87, 0.82, 0.71

(Except North America)

Zoom: 50 % to 200 %

(by 1 % step)

15 sheets/minute

Continuous Copy Speed: Letter R/A4R:

Continuous Copy Count: 99 sheets

^{*} Specifications are subject to change without notice.

1.2 Features

- 1. Advanced digital technology
 - 1) This copier uses advanced digital technology to ensure high reliability and offers such advanced functions as toner save.

2. Quick operation

First copy time of 7.9 seconds.

1. 3 New Functions

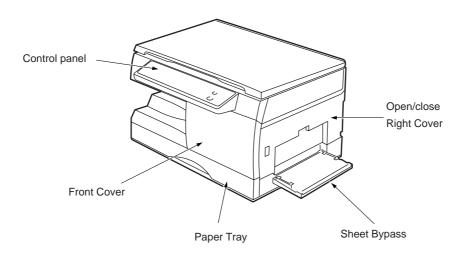
1. Toner save mode

This feature unable you to get higher copy yield on your toner save mode.

2. Zoom (50% to 200%)

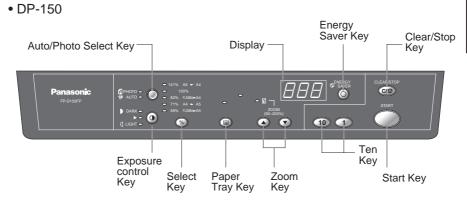
Making copies with variable zoom ratios from 50% to 200% by 1% step.

1.4 Systems



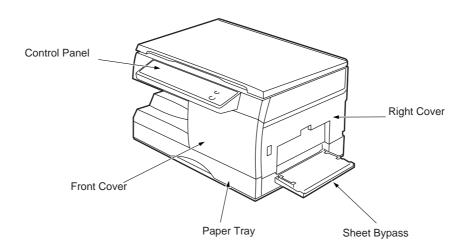
ntroductio

1.5 Control Panel

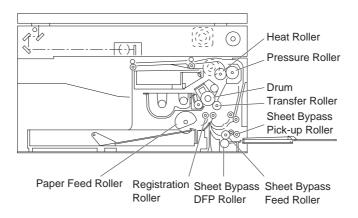


1. 6 Component Location

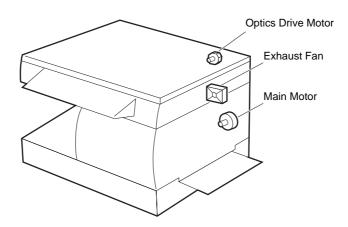
1. Outer View



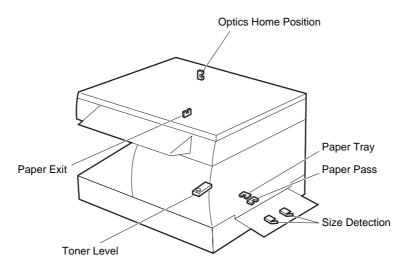
2. Inner View



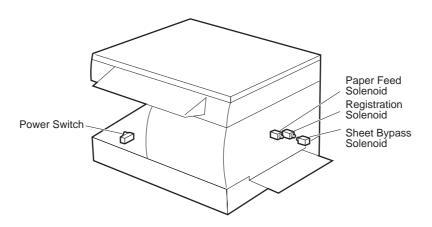
3. Fan/Motor Location



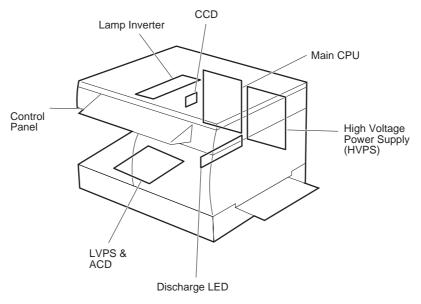
4. Sensor Location



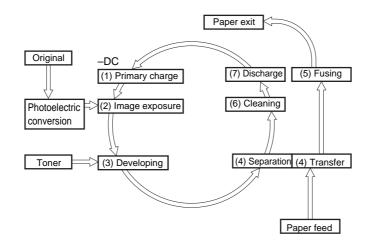
5. Solenoid/Switch Location

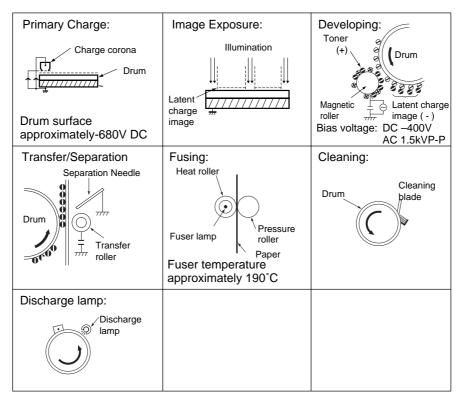


6. PCB Location



1.7 Copy Process





1. 8 Precautions for Consumables

(1) Photoreceptor drum

- Do not touch the surface of the drum with your hands.
- Stand the drum with the drum gear up for storage.
- Be careful not to put water, oil, saliva and/or dirt on the drum.
- Do not hit or scratch the surface of the drum.
- Do not store the drum in a hot and humid area.
- Avoid the direct sunlight or other strong light.
- Do not expose the drum to the chemical gas or vapor.
- Cover the drum anytime it is removed from the copier.
- Do not use the corona cleaner unless dirty copy appears.
 (The corona cleaner may damage the corona wire surface.)



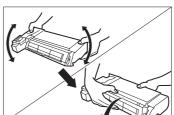
Corona Cleaner

(2) Developer

- Be careful not to let foreign matter into the magnet roller unit.
- Do not touch the sleeve surface with your hands.
- Do not stand the cartridge on end.
- Do not bang the cartridge.
- Do not store the cartridge in a hot and/or humid area.
- Shake the cartridge as illustrated several times and install it into the copier.

(3) Safety and hygiene

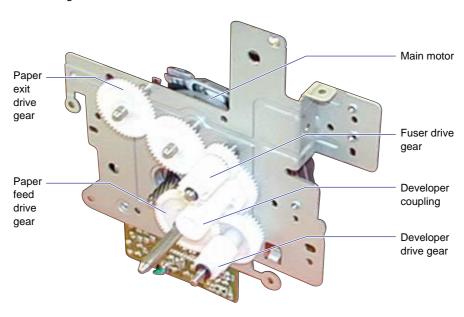
- Be careful not to inhale the toner.
 Toner can easily dust and become airborne, so handle carefully.
- When installing the developer, be careful not to let toner cloud. If you inhale it by accident, wash out your mouth well. If toner sticks to your skin, wash it off with soap.
- Regarding toner on clothes, vacuum or brush before washing with soap. Do
 not use benzine, alcohol or thinner. Their use may be responsible for stains
 by melting the components of toner.
- Use a vacuum for the toner on the floor or table and wipe it off with a cloth with a neutral detergent.
- Keep toner away from flames. It is not inflammable but will burn if exposed to flames
- Waste consumables (photoreceptor and developer) should be recycled.
- When using solvents such as IPA, read and follow the instruction carefully.
 Use gloves and eye protection.



Section II Mechanism

2.1 Main Drive

The driving mechanism of the machine is as follows.



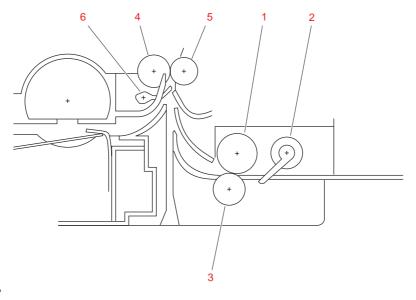
| Motor name | Driving method | Driving unit |
|------------|----------------|--|
| Main motor | DC24V driving | Rotation of the photoreceptor drum |
| | | Developer unit, Paper feed unit, Paper transport unit, |
| | | Fuser unit, Paper exit unit |

2. 2 Operations

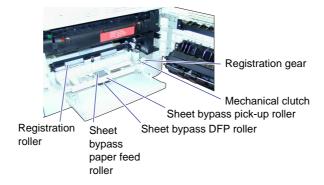
1.Sheet Bypass

- 1)Construction of the sheet bypass
- Sheet bypass consists of a sheet bypass paper feed unit and a registration roller unit.

| | Component name | Description |
|---|-------------------------|---|
| 1 | Sheet bypass paper feed | Feed the paper from the sheet bypass pick up |
| | roller | roller to the registration roller. |
| 2 | Sheet bypass pick up | Send the paper from the sheet bypass tray to |
| | roller | the paper feed roller. |
| 3 | Sheet bypass DFP roller | Avoid feeding two sheets of paper at the same |
| | | time. |
| 4 | Registration roller | Time the lead edge of the paper with the |
| | | developed image on the drum. |
| 5 | Registration roller | Let the paper hit between registration rollers |
| | | and register it. |
| 6 | Paper pass sensor | To detect proper registration of the copy paper |
| | | at the registration rollers. |

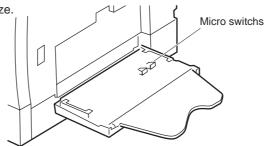


- 2)Operation of the sheet bypass paper feed unit
- When starting copying with the sheet bypass selected, the rotation of the main motor is transmitted to the transmission gear via drive gears and to the registration roller gear in the sheet bypass paper feed unit. The rotation of the registration roller gear is transmitted to the sheet bypass solenoid via middle roller.
- •When the sheet bypass solenoid is turned ON, the sheet bypass pick up roller comes down and touches the paper in the tray. At the same time the stopper is released and the tray is ready to feed the paper.
- When the sheet bypass clutch is turned ON, the sheet bypass pick up roller touching the paper and the sheet bypass paper feed roller start rotating to send paper into the machine.
- The paper advances then stops and forms a buckle (skew correction) at the registration rollers. Then the sheet bypass clutch is turned OFF and the sheet bypass paper feed and sheet bypass pick up roller stop. At the same time the sheet bypass solenoid is also turned OFF and the sheet bypass pick up roller lifts up.
- The registration roller solenoid energizes to rotate the registration roller after a predetermine time elapses after the optics system (uniform-velocity unit). Accordingly the paper is sent to the image transfer unit and the original and copy paper are registered there.



4) Sheet bypass paper size detection

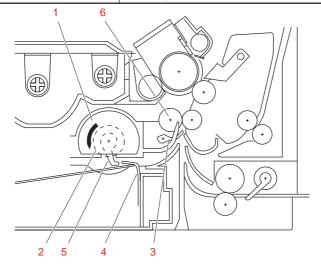
●The paper size detecting micro switchs are attached to the sheet bypass and detect the paper size.



2.Paper Feed Unit

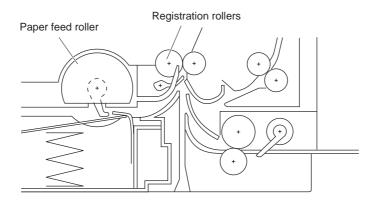
- 1)Construction of the paper feed unit
- The composition is as follows.

| | Component name | Description |
|---|-------------------------|---|
| 1 | Paper feed roller | Feed the paper. |
| 2 | Paper feed solenoid | Push the pick up roller to the paper. |
| 3 | Paper pass sensor | Detects paper is properly registered at the |
| | | registration rollers. |
| 4 | Paper separation finger | Avoid feeding two sheets of paper at the same time. |
| 5 | Paper detecting sensor | Detect paper in the paper feed tray. |
| 6 | Registration roller | Let the paper hit between registration rollers |
| | | and register it. |



2)Operation of the paper feed tray

- The paper tray sensor detects the paper tray is properly postioned in the copier.
- The spring under the bottom plate of the tray then lifts paper.
- With the Start key, the main motor starts rotating and transmits the rotation to the middle gear via drive gears.
- Accordingly the paper feed solenoid is turned ON. The paper feed roller starts rotating to send the paper in the tray to the registration rollers.
- The paper separation fingers prevents double sheet feeding.
- The registration solenoid starts working to rotate the registration roller when the defined time elapses after the optics system starts (uniform-velocity unit). Accordingly the paper is sent into the machine and the original and copy paper are registered there.

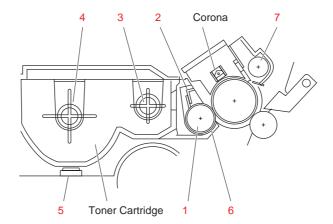


3. Toner Cartridge

1) Construction of the Toner Cartridge

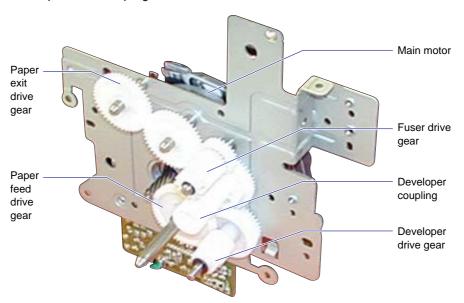
- The developer unit consists of the magnet roller, agitator 1 and agitator 2.
- ■Toner is mixed by the agitator 1 and 2, then transported onto the developer sleeve. Toner on the developer sleeve adheres to the electrostatic latent image on the drum by AC bias for development.
- ●The developer blade charges toner and controls the thickness of toner on the sleeve.
- The toner level sensor is placed under the toner cartridge to detect the toner level.
- The developing performance is enhanced by using mono-component toner.
- The developing unit also contains the recycling system. Toner is collected and sent to the waste toner box.

| | Component name | Description |
|---|--------------------|--|
| 1 | Magnet roller | Transport toner onto the drum. |
| 2 | Developer blade | Charge toner and control the thickness of |
| | | toner on the sleeve. |
| 3 | Agitator 2 | Transport toner to the magnet roller. |
| 4 | Agitator 1 | Transport toner to the agitator 2. |
| 5 | Toner level sensor | Detect the toner level. |
| 6 | Coupling | Keep the distance between the magnet roller |
| | | and the drum. |
| 7 | Collection screw | Collect the toner collected by the cleaning blade. |



2) Driving developer

• The rotation of the main motor is transmitted to the developer drive gear via some gears. The developer unit is connected to the machine with gears and linked with the mixing mill gear and transport screw gear to mix and transport toner. The transport screw coupling is linked with the waste toner screw to collect waste toner.



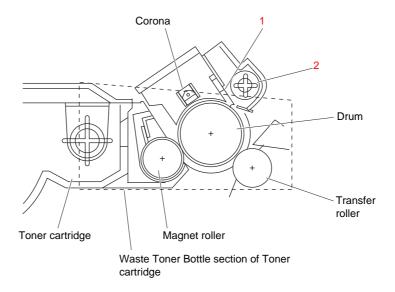
3)Cleaning drum

- The toner remaining on the drum is scraped off by the cleaning blade after the development and transfer.
- The cleaning blade is fixed and pressed on the drum surface to remove the toner on the surface.
- The removed toner is transported to the front area of the drum by the toner transport screw.
- The toner receiving sheet in the toner collecting contacts the drum surface to prevent the toner that is scraped off by the cleaning blade from falling into the paper path.

4) Collecting toner

- The waste toner from the drum is transported to the front of the main body by the toner transport screw.
- The toner transport screw is connected to the waste toner bottle.

| | Component name | Description |
|---|-----------------------|---|
| 1 | Cleaning blade | Scrape the toner off the drum. |
| 2 | Toner transport screw | Transport the waste toner to the front of the |
| | | toner cartridge |

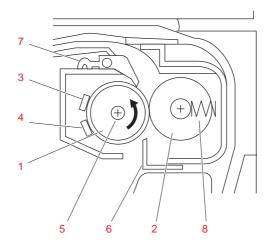


4.Fuser Unit

- 1)Construction of the fuser unit
- ●The composition is as follows.

| | Component name | Description |
|---|-------------------------|---|
| 1 | Heat roller | Fuse toner onto paper by heat. |
| | | (Aluminum + Teflon coating) |
| 2 | Pressure roller | Fuse toner onto paper by pressing paper to the heat |
| | | roller. (Silicone rubber + Fluorine plastic tube) |
| 3 | Fuser thermostat (X2) | Safety device. Detect the abnormally high |
| | | temperature and shut off the power for the |
| | | heater lamp. |
| 4 | Fuser thermistor | Temperature sensor. Detect the surface |
| | | temperature of the heat roller to control the |
| | | temperature to the defined value. |
| 5 | Fuser lamp | Halogen lamp for fusing |
| 6 | Fuser infeed guide | Guide paper to the fuser roller. |
| 7 | Fuser separation finger | Separate paper from the heat roller to avoid a paper jam. |
| 8 | Pressure spring | Press the pressure roller against the heat roller. |

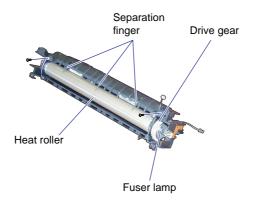
| Heat roller temperature | 378°F/192°C |
|--------------------------|-------------|
| Fuser lamp | 800W |
| Pressure roller pressure | 7kgf |



2) Fusing

The heat roller and the pressure roller in the fuser unit melt toner onto the paper using a combination of heat and pressure.

- The upper heat roller has a Teflon coating on the aluminum surface, which allows toner easily to be released from the surface. The ruggedness enhancement and antistatic prevention processing are used in making the heat roller.
 - This will ensure longevity and prevent toner from sticking to the heat roller.
- The heat roller uses a halogen lamp as a heat source.
- The temperature sensor (thermistor) is on the heat roller to control the heat roller temperature to the defined value.
- The fuser thermostat is installed above the heat roller to prevent the roller temperature from rising abnormally high.
- The pressure roller under the fuser unit is made of silicone rubber and covered with the fluorine plastic tube to enhance the roller ruggedness.
- The fuser separation finger touches the heat roller. It separates paper from the roller to avoid paper jam for fusing.



- 3) Driving the fuser unit
- The rotation of the main motor is transmitted to the heat roller gear via some gears.
- The paper exit sensor lever detects the paper exiting the fuser unit.

4) Fusing the temperature

The heat roller has a halogen lamp that lights up while warming up and making copies.

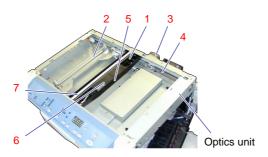
- Sequence
 - a) When turning ON the power, the heat roller is heated up by the heater lamp.
 - b) When the heat roller reaches a specific temperature (302°F/150°C), the main motor is turned ON and the heat roller and the pressure roller start rotating. When the heat roller reaches the proper fusing temperature (378°F/192°C), the main motor is turned OFF and the unit is ready.
 - c) The thermistor detects the heat roller temperature and controls switching the fuser lamp to keep the temperature constant.

NOTE:

● E4-01 will be indicated if the heat roller temperature is not reach within the specified period of time after the power is turned ON.

5. Optics Unit

- 1) Construction of the optics unit
- The optics unit consists of the exposure (fluorescent) lamp, the lens, the CCD sensor and the reflecting mirrors.
- The optics motor moves the full-speed unit exposing the original with the exposure lamp. The reflection from the original is gathered on the CCD image sensor via lens, where optics signals can be converted into electrical signals. (photoelectric conversion)
 When this photoelectric conversion is performed, image information is converted into pixel signals according to image density.
- The electrical signals (analog signals) are converted into digital signals by the CCD control PCB and they are transmitted to the image processing unit in the control PCB of the main body.
- When the laser beam equivalent to the image processing is emitted, charge on the drum disappears.



| | 0 1 | 5 |
|---|-------------------------|---|
| | Component name | Description |
| 1 | Full-speed unit | Consist of the exposure lamp and the no.1 |
| | | mirror. Scan the original. |
| 2 | Half-speed unit | Consist of the no.2 and no.3 mirrors. Guide the reflected |
| | | light from the no.1 mirror. Keep the optical path length |
| | | constant between the original and lens by scanning at half- |
| | | speed of the full-speed unit. |
| 3 | Optics unit drive motor | Stepping motor. Drives the full-speed and half-speed unit. |
| 4 | Drive wire | Transmit driving force from the optics unit to |
| | | the full-speed and half-speed unit. |
| 5 | Lens | Form image on the CCD image sensor of the |
| | | reflected light from the original. |
| 6 | CCD image sensor | Convert optical signals into electrical signals. |
| 7 | Exposure lamp | Fluorescent. Light up the original. |

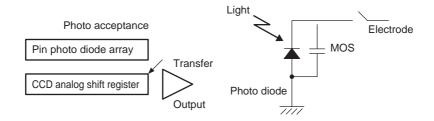
2) Photoelectric conversion

Photoelectric conversion is to convert optical signals into electrical signals. Pixel used for photoelectric conversion is called "photoelectric converted pixel". The linear type of CCD image sensor for B/W is used here.

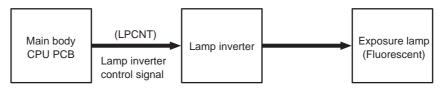
3)CCD sensor

The CCD image sensor consists of the photo acceptance unit, transfer unit and output unit. The sensor is capable of detecting approximately 5,000 pixels. Optics signals are converted into electrical signals and transferred by the photo diode before being read out.

Signals of the even and odd pixels are read out independently to speed up the signal processing.



4) Controlling the exposure lamp switching

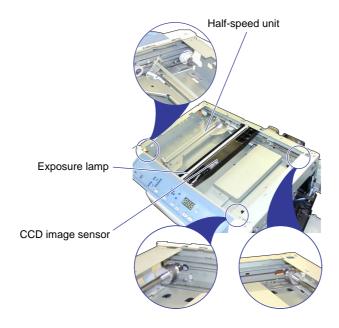


When the control signal (LPCNT0) is "L" level at the lamp inverter in the CPU PCB, the lamp inverter lights the exposure (xenon) lamp at a high-frequency rate.



5) Driving the optics unit

- The optics unit (full-speed and half speed unit) is driven by the optics unit motor. Its rotation is transmitted to the full-speed and half-speed unit via optics drive belt, optics drive pulley, full-speed unit drive wire and half-speed unit drive wire.
- Regarding the optics drive pulley, the diameter of the half-speed unit pulley is 1/2 of that of the full-speed unit pulley. Therefore, the half-speed unit moves at 1/2 speed of the full-speed unit and this mechanism makes it possible to keep the optical path length constant between the original and lens.
- The fixed position of the full-speed unit is determined by the full-speed unit position detecting plate and the optics unit home position sensor.
- The full-speed unit has the exposure lamp and no.1 mirror. It scans the original with the exposure lamp and guide the reflection via no.1 mirror to the no.2 and no.3 mirrors. The image is formed on the CCD image sensor via lens.

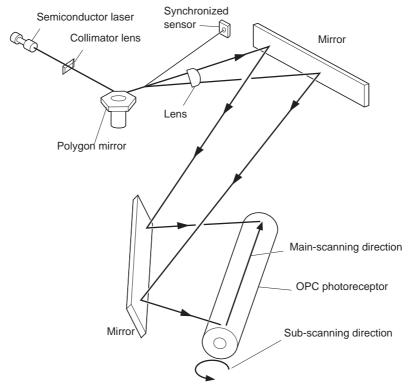


Optics drive belt
Optics drive pulley
Optics drive motor
Full-speed unit
Drive shaft
Full-speed unit drive wire

Half-speed unit drive wire
Full-speed unit pulley
Half-speed unit pulley
Full-speed unit home position sensor
No.3 mirror
No.2 mirror
No.1 mirror

6.Laser Unit

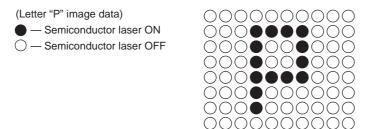
(1) General description



- 1) The image photoelectric-converted by the CCD sensor is converted into laser intensity signals by the CPU PCB and laser control PCB, and the signals are output according to the write timing signals. Afterward, the collimator lens changes the laser intensity signals to parallel beams with their sections rough-circularized.
- 2) The parallel laser beams are reflected by the hexagon-shaped polygon mirror which rotates at a high constant speed and reaches the drum at the size of 42.3 microns per dot via $f-\theta$ lens and two mirrors.
- 3) The laser beams are emitted in the main-scanning direction while the drum is rotating in the sub-scanning direction at a constant speed. The electrostatic latent image is formed on the drum according to the image information.
- 4)Part of the laser beams are received by the pin photo sensor (synchronized signal detecting sensor) placed near the f- θ lens to match the timing with the image data in the main-scanning direction by the laser beams on the drum.

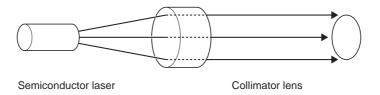
(2) Semiconductor laser

1)The laser beam is switched ON/OFF with or without the electric current on the two semiconductor lasers. This "ON/OFF" is based on the digital signals corresponding to the image data and the beam is emitted onto the drum to form the image.



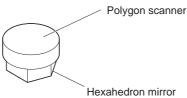
(3) Collimator lens

1)The emanative beam of the semiconductor laser is converted to the parallel beam here to stabilize scanning and improve the beam convergence.



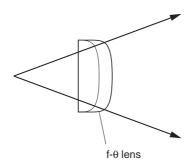
(4) Polygon scanner

1) The polygon scanner consists of the hexagon-shaped mirror that converts laser beam to scanning beam. To perform the high resolution recording, it is important to pay attention to the scanning speed irregularity from the reflection on each surface. The tilt difference of each reflection against the axis is checked at startup performance.

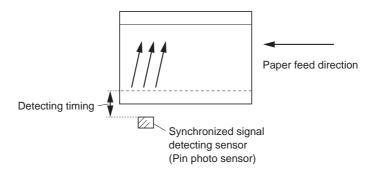


(5) f- θ lens

1)The parallel beams reflected by the polygon scanner are gathered on the drum by f- θ lens. This lens is designed to bend the transmitted beams strongly toward the optic axis around the lens whose scanning angle is large.



- (6) Synchronized signal detecting sensor (Pin photo sensor)
- 1) Detect the laser beams passing every scanning of each face of the polygon scanner to prevent the image position slippage on the next main-scanning line to the minimum and to detect the laser beam position in the main-scanning direction on the drum accurately. The mirror sharing errors and the rotation irregularity are ensured by writing the image data according to this write timing signals.



Section III Maintenance

Machine cleaning and parts replacements are the main purpose of the periodic maintenance service. It is essential for service to perform the maintenance properly to ensure the customer's satisfaction. This service makes it possible to achieve good machine performance.

3.1 Precautions for Preventive Maintenance Service

- Make an appointment with the user beforehand for the maintenance.
- Explain the purpose of the maintenance sufficiently, which is not to repair the machine but to avoid problems.
- Prepare the necessary parts and tools beforehand.
- After the maintenance, clean the machine surroundings and dispose of the cleaning materials properly.
- Let the customer know when the maintenance is completed.
- Unplug the power before removing the covers.
- When using IPA (isopropyl alcohol), read and follow the instruction carefully.
 Wear rubber gloves and eye protection.

1) Timing

Perform the periodic maintenance service following the maintenance chart.

2) Cleaning rollers

- Clean rollers using the cloth with water.
- Use IPA (isopropyl alcohol) if rollers are very dirty.

- 3) Precautions for disassembly and adjustment
 - Unplug the power before disassembling the machine.
 - Do not operate the machine with the parts removed.
 Be careful not to have your clothes caught in the gears, belts and so on when you need to operate the machine without covers.
 - Do not connect or disconnect any connector on the PCBs while electricity is turned ON.
 - Do not use a vacuum cleaner to clean sensors. It may cause electrostatic damage.
 - Use the blower brush and cotton swab instead. Remove sensors beforehand when cleaning the unit.
 - For the drum, follow "1.8 Precautions of consumables"
 - Make sure to use the correct screw sizes. Do not mix them up.
 - Use toothed lock washer to install ground wires for electrical continuity.
 - Reassemble parts in the reverse sequence of the disassembly unless otherwise noted.
 - Replace blown fuses with the specified rated ones.

<< Precautions of laser beam >>

Laser beam never leaks out in operation because the optics system used in the machine is contained completely in the protection housing and the out cover. However, follow the instructions below while performing maintenance service.

- 1. Do not insert tools like very reflective drivers directly into the laser beam path.
- 2. Take off metal-made accessories like watches and rings. (The laser beam may be reflected and get into eyes.)

Be very careful for the laser beam is invisible.

3.2 Maintenance chart

1) Replacement

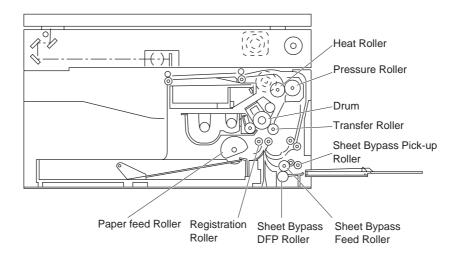
| Item | Part | Part number | Maint | enance | Remarks |
|-----------------|--------------------------------|-------------|-------------|--------|---------|
| | | | 100k | 200k | |
| Main unit | Ozone filter | FFPHJ0057 | 0 | 0 | |
| | LSU cover glass | | Δ | Δ | |
| Transfer unit | Transfer roller | FFPMA0677 | 0 | 0 | |
| | Discharge needle | FFPKS1254 | Δ | Δ | |
| Fuser unit | Heat roller | FFPMA0689 | 0 | 0 | |
| | Pressure roller | FFPMA06901 | 0 | 0 | |
| | Pressure roller bushing | FFPMQ0652 | 0 | 0 | |
| | Heat roller bushing | FFPMQ0653 | 0 | 0 | |
| | Heat roller gear | FFPMF1325 | 0 | 0 | |
| | Separation finger | FFPLK0391 | 0 | 0 | |
| | Thermistor | FFPBL0018 | 0 | 0 | |
| Paper feed unit | Sheet bypass paper feed roller | FFPMA0684 | 0 | 0 | |
| | Sheet bypass pick up roller | FFPMA0685 | 0 | 0 | |
| | DFP roller | FFPMA0517 | 0 | 0 | |
| | Paper feed roller | FFPXA23S00 | 0 | 0 | |
| Optics unit | Platen glass Ass'y | FFPXR01S01 | \triangle | Δ | |
| | Mirror 1 | FFPGC0223 | \triangle | Δ | |
| | Mirror 2 | FFPGC0225 | Δ | Δ | |
| | Mirror 3 | FFPGC0225 | \triangle | Δ | |
| | Lens | FFPGC0226 | Δ | Δ | |
| | Reflecting mirror | FFPGC0224 | Δ | Δ | |

 \triangle : Replacement part due to the durability

⊚ : Regular replacement part

3.3 Cleaning Method

Proceed to next page.



| | | Cleaning position | Tool/solvent | Description/precaution | |
|-----------------|----|--------------------------|---|--|--|
| | 1 | Sheet bypass pick up | Dampened | Use of IPA (isopropyl alcohol) must | |
| ٦ | ' | roller | cloth/IPA | be minimized. •Avoid using cotton. | |
| ape | 2 | Sheet bypass paper | | | |
| ¥ | _ | feed roller | | | |
| Paper feed unit | 3 | Registration roller | | | |
| Ľ E. | 4 | Transport roller | | | |
| ¯ | 5 | Paper feed roller (Tray) | | | |
| \vdash | 6 | Corona wire | Dampened | High voltage leak may occur unless | |
| | | | cloth | it is replaced at the defined cycle. | |
| _ | 7 | Corona grid | | Avoid slacks and kinks.Avoid using cotton. | |
| ΘV | | Corona case | | Avoid using cotton. | |
| elo | 8 | Lower developer frame | Brush / | •Tilt the developer unit by 45° with | |
| Developer unit | | | vacuum Dampened cloth | the magnet roller side up and rotate the roller counterclockwise several times. •When the toner on the lower frame sticks to the roller, remove it with a brush or vacuum. | |
| | 9 | Fuser infeed guide | Cloth | | |
| l_ | 10 | Fuser thermistor | Cloth | | |
| Fuser unit | 11 | Fuser separation finger | Cloth | •Remove toner. •Be careful not to damage the finger. | |
| ~ | 12 | Heat roller | Cloth | •Use IPA if the roller is very dirty. | |
| | | Pressure roller | | Be careful when the roller is hot. | |
| Optics unit | | Mirror (No. 1 to 3) | Blower brush/ Glass cleaning paper with IPA | •Remove dust with a blower and clean softly with glass cleaning paper and IPA. •Do not hurt the surface of the mirror. •Be careful not to move the mirror. •Water or neutral detergent may leave some marks on the mirror. •Do not use cotton wastes. •Turn the power OFF after the cleaning and turn it ON again to let the machine perform the "Light intensity adjustment". | |
| | 14 | Lens | Blower brush/ Glass cleaning paper with IPA | Remove dust with a blower and clean softly with glass cleaning paper and IPA. Do not hurt the surface of the mirror. | |

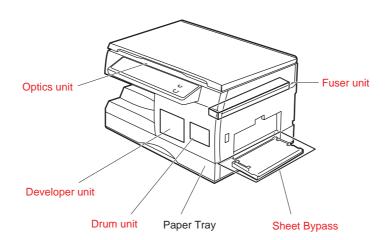
(to be continued)

| | | 01 : ::: | T 1/ 1 4 | D : :: / :: |
|-----------|----|--------------------|--------------|---|
| | | Cleaning position | Tool/solvent | Description/precaution |
| | 15 | Toner level sensor | Cloth | |
| | 16 | Platen glass | IPA | |
| _ | 17 | Platen mat | Cloth | |
| Main body | 18 | Ozone filter | | In a dusty place, clogging and jamming may occur before the machine reaches the defined replacement term. |
| | 19 | Outer cover | | Clean with dampened cloth. Use detergent if it is very dirty. |

3.4 Disassembly and Re-assembly

PM parts replacement procedure

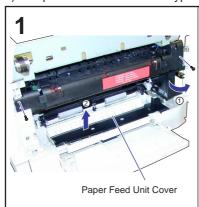
■ The replacement procedure is shown below.



1. Sheet bypass

| Item | | Part name | 4 2 1 |
|-----------------|---|--------------------------------|-------|
| | 1 | Sheet bypass pick-up roller | |
| Paper feed unit | 2 | Sheet bypass paper feed roller | |
| | 3 | Sheet bypass DFP roller | |
| | 4 | Registration roller | |
| | | | 3 |

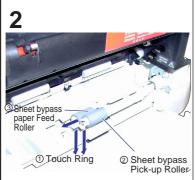
1) Replacement of the sheet bypass pick-up roller/sheet bypass paper feed roller



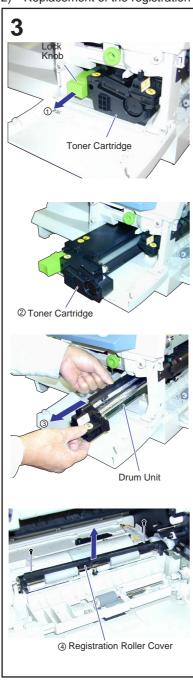
- ① Open the right cover.
- ② Remove the sheet bypass paper feed unit cover with the screw driver.

- ① Remove the touch ring.
- ② Remove the sheet bypass pick-up roller
- ③ Remove the sheet bypass paper feed roller.

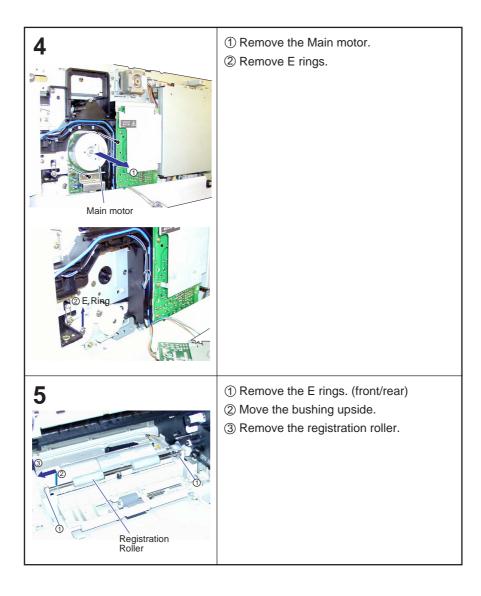
NOTE: Do not install the sheet bypass pickup roller in reverse.



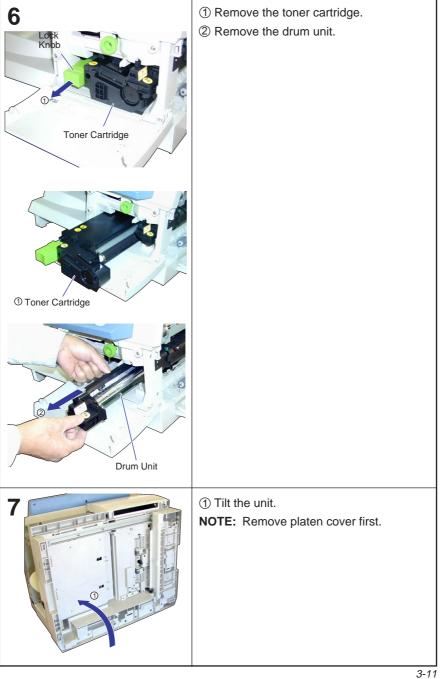
2) Replacement of the registration roller/registration roller bushing

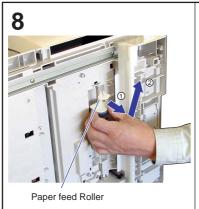


- $\ensuremath{\textcircled{1}}$ Open the right cover.
- ② Take out the toner cartridge.
- 3 Take out the drum unit.
- ④ Remove the registration roller cover.



3) Replacement of the paper feed roller



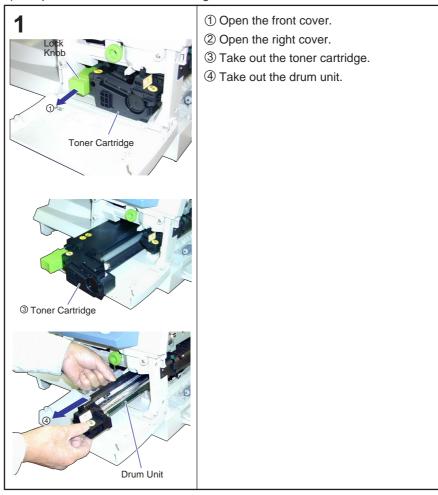


Replace the paper feed roller.

2. Developer unit/Drum unit

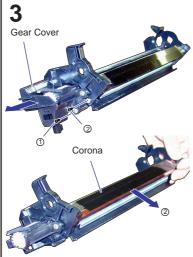
| Item | | Part name | |
|-----------|----|------------------------------|-------------------|
| | 1 | Cleaning blade | 6 7 5 4 2 1 10 11 |
| | 2 | Drum | |
| | 3 | Blade side seal (F) | |
| | 3 | Blade side seal (R) | |
| Developer | 4 | Corona | |
| unit | 5 | Corona wire | |
| | 6 | Toner cartridge | |
| | 7 | Developer blade | |
| | 8 | Magnet roller | 9 8 3 |
| | 9 | Magnet roller support (R) | |
| | 10 | Toner receiving sheet | |
| | 11 | Toner receiver support mylar | |



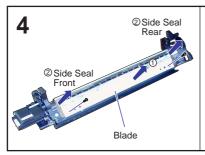




- Remove the drum coupling F and R.
 (Turn them until they click.)
- ② Remove the drum.

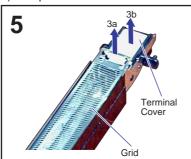


- $\ensuremath{\textcircled{\scriptsize 1}}$ Remove the blade fixing screw.
- ② Remove the corona. (1 screw)

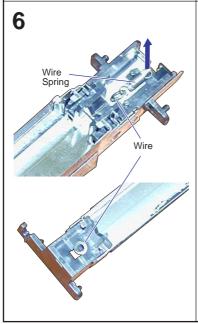


- ① Remove the blade.
- ② Remove the side seals.

2) Replacement of the corona wire.

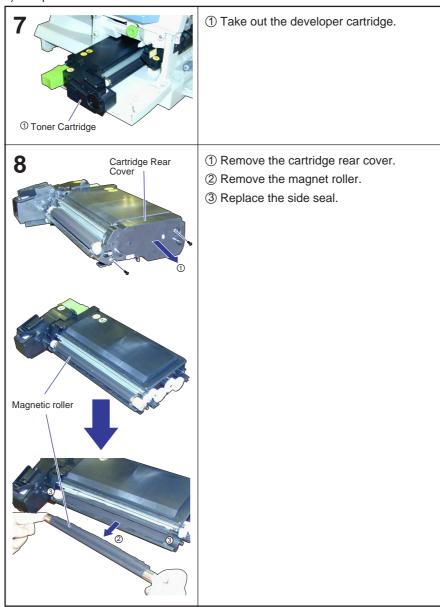


- ① Perform the procedure 1.
- ② Remove the corona fixing screw.
- ③ Pull out the corona.
- (4) Remove the corona grid (3a)and terminal cover (3b).

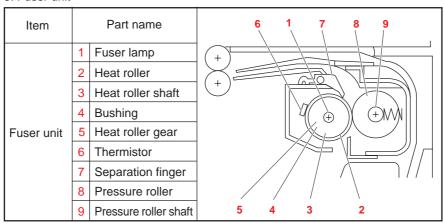


① Replace the wire.

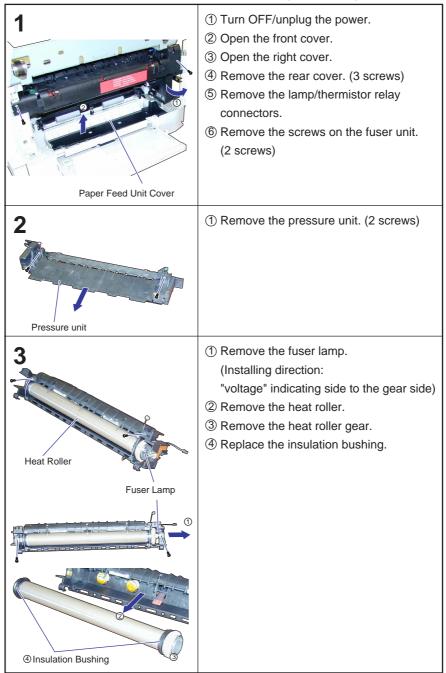
3) Replacement of the side seal.



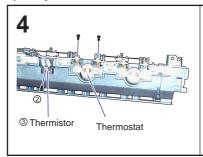
3. Fuser unit



1) Replacement of the fuser lamp/heat roller/bushing/heat roller gear

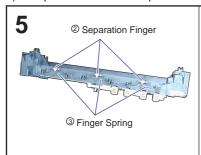


2) Replacement of the thermistor.



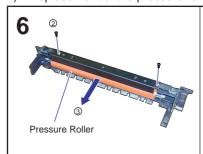
- ① Perform procedure 2.
- ② Remove the screws.
- ③ Replace the thermistor.

3) Replacement of the separation finger.



- ① Perform procedure 2.
- ② Remove the separation finger springs.
- ③ Replace the three fingers.

4) Replacement of the pressure roller/pressure roller bushing.

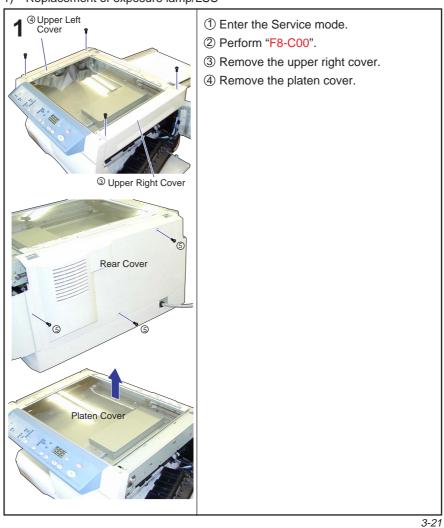


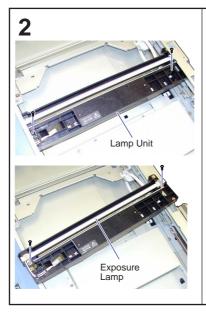
- ① Perform procedure 2.
- ② Remove the pressure roller.
- ③ Replace the pressure roller bushing.

4. Optics unit

| Item | | Part name | |
|-------------|---|--------------------|-----------|
| | 1 | Exposure lamp | |
| | 2 | CCD | 6+1 |
| Optics unit | 3 | Motor | |
| | 4 | Lens | 1 4 2 3 5 |
| | 5 | Optics drive pully | |

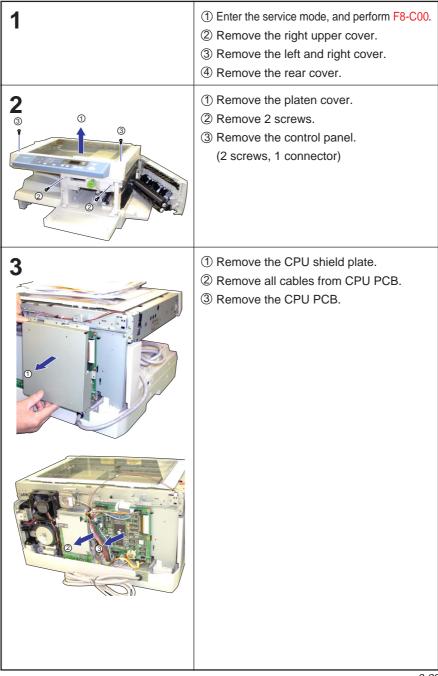
1) Replacement of exposure lamp/LSU

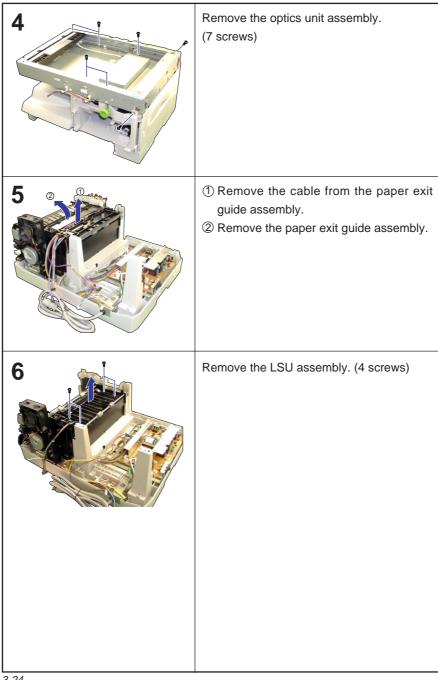




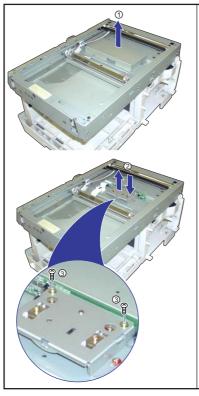
- $\ensuremath{\textcircled{1}}$ Remove the full-speed unit.
- ② Replace the exposure lamp.
- ③ When assembling the unit: Place the half-speed unit in the middle and the full-speed unit on the right, and then fix the optics wire.

2) Replace the LSU (Laser Scaner Unit)



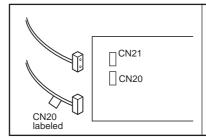


3) Replace the CCD PCB



- ① Remove the lens unit cover.
- ② Replace the CCD PCB.
- 3 Adjust the copier image with adjusting screws.

4) Replacement of the CPU PCB

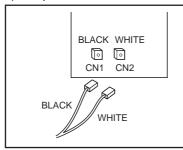


When replacing the CPU PCB, pay attention to the connections of CN20 and CN21.

Connect the lead wire connector <u>labeled</u> <u>CN20</u> to CN20.

Connect the lead wire connector <u>without a</u> label to CN21.

5) Replacement of the LVPS

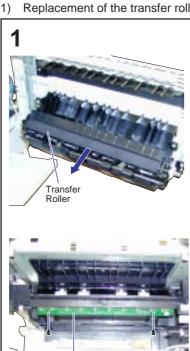


When connecting the power cord to the PCB, connect the <u>black</u>-colored lead wire to <u>CN1</u> and connect the <u>white</u>-colored lead wire to <u>CN2</u>.

5. Main body

| Item | | Part name |
|-----------|---|-----------------|
| | 1 | Ozone filter 1 |
| Main body | 2 | Transfer roller |
| | 3 | Discharge lamp |
| | | |
| | | |

1) Replacement of the transfer roller and Discharge lamp



Discharge lamp PCB

- ① Open the right cover.
- 2 Remove the transfer roller releasing its fingers.
- $\ensuremath{\mathfrak{B}}$ Remove the developer unit.
- 4 Remove the drum.
- ⑤ Replace the discharge lamp.

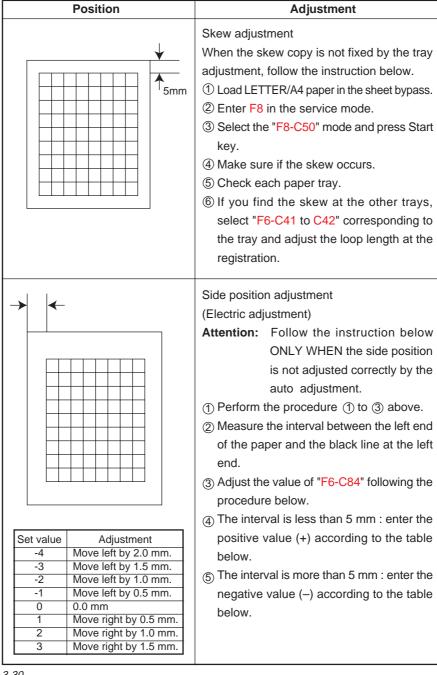
3.5 Adjustment

Input F5/6 data. Remarks Image density adjustment F6-C50, F6-C51 3rd 3rd 3rd 3rd 3rd 3rd 3rd 3rd 3rd 4th 3rd 4th 3rd 4th Image quality check Follow the table below when service is performed in any of the areas listed. 2nd 2nd 2nd 3rd 2nd 3rd 2nd 2nd 1st Power Switch OFF/ON 1st 2nd 2nd 1st 1st 2nd 1st 1st cleaning sensor 1st 1st Adjustment Optics unit cleaning 1st 1st No Operations Component name Exposure lamp Developer unit Corona wire Platen glass Toner level Toner level Installation | Main body Optics unit Corona sensor sensor Drum 4 Replacement 1 Cleaning 0 8 4 9 2

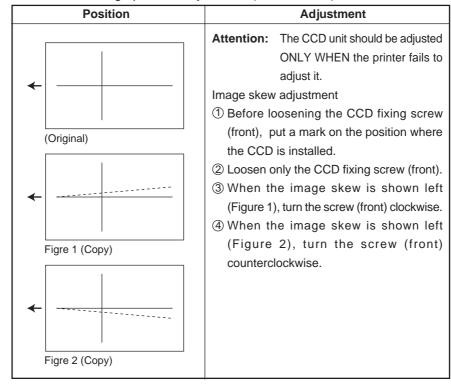
1. Exposure adjustment

| Text/Photo mode A Invisible Slightly visible Bress Start key. Perform the procedure (1 to (3)). When re-adjustment value. Press Start key. Perform the procedure (1 to (3)). When re-adjustment value (2) and make sure the image density is adjusted correctly. When re-adjustment is required, Perform the procedure (4) to (5).) Use the following code for other image quality mode adjustments. Ferc. Solightly visible. Text/Photo mode. Image density adjustment (1) Make sure that "F6-C17, C19" is "0". When copying the gray scale (P/N) FQ-SJ101), 1 must be invisible. 2 must be slightly visible. Press Exposure key for "-" value. Press Start key. Perform the procedure (1) to (3) and make sure the image density is adjusted correctly. When re-adjustment is required, Perform the procedure (4) to (6).) Use the following code for other image quality mode adjustments. For Photo mode The gray scale A must be invisible. 1 must be slightly visible. F6-C51: Photo mode Note: Confirm image quality meets customers requirements. |
|---|
| |

2. Skew/Side position adjustment (Print unit)



3. Skew/Lead edge position adjustment (Scanner unit)



4. Void Registration adjustment

| Position | Procedure |
|----------|--|
| | ① Make copies with Test chart 53. |
| | ② Adjust the lead edge with "F6-C07". |
| | (+) : Increase the void. |
| | (-) : Decrease the void. |
| | ③ Adjust the rear end void with "F6-08". |
| | (+) : Increase the void. |
| | (-) : Decrease the void. |

3.6 Updating the Firmware



- ① Check the current firmware version with service mode (F9-C01).
- ② Turn the power switch OFF.
- 3 Remove the rear cover.
- (4) Insert the Flash ROM Card into the copier card slot.(Panasonic logo side should be forwarded)
- ⑤ Turn the power switch ON.
- ® Remove the Flash ROM card after copier warming up is completed.
- ⑦ Check the updated firmware version with service mode (F9-C01).
- ® Re-install the rear cover.

CB Connector and signal Information

Section IV PCB Connector and Signal Imformation

4. 1 Glossary of Electrica Abbreviations

| Signal Name | Function |
|-------------|---|
| AC1 | AC 120V / AC 220 - 240V power supply |
| AC2 | AC 120V / AC 220 - 240V power supply |
| AGND | Ground |
| BREF | Bias adjustment signal |
| ELP | Discharge lamp ON/OFF signal |
| ENABLE | Laser current cintrol signal |
| EPCNT | Poser supply control signal |
| EXFL | Exhaust fan motor lock detecting signal |
| EXFM | Exhaust fan motor ON/OFF signal |
| GND | Ground |
| GREF | Grid bias adjustment signal |
| HFPS1 | Bypass paper size detecting signal 1 |
| HFPS2 | Bypass paper size detecting signal 2 |
| HFSOL | Bypass paper feed solenoid drive signal |
| HPSN | Lamp unit home position detecting signal |
| HTTR | Fuser Lamp ON/OFF signal |
| HVBCNT | Bias ON/OFF signal |
| HVCNT | Charge high voltage ON/OFF signal |
| HVLKC | Charge high voltage leak detecting signal |
| HVTCNT | Transfer high voltage ON/OFF signal |
| LMA | Optics motor drive signal A |
| LMAB | Optics motor drive signal A |
| LMB | Optics motor drive signal B |
| LMBB | Optics motor drive signal B |
| LP1 | AC 120V / AC 220 - 240V power supply |
| LPCNT | Exposure lamp inverter ON/OFF signal |
| MMCNT | Main motor drive control signal |
| MMLCK | Main motor lock detecting signal |
| NDSN | Drum virgin detecting signal |
| PESN | Paper detecting signal |

| Signal Name | Function |
|-------------|--|
| PFOSN | Paper exit sensor paper detecting signal |
| PGND | Ground |
| PMCLK | Polygon motor lock detecting signal |
| PMCNT | Polygon motor drive control signal |
| PMLCK | Polygon motor drive clock signal |
| PUSOL | Bypass pick-up solenoid drive signal |
| PVCNT | DC+24V ON/OFF signal |
| PVP | DC+24V power supply |
| RRSN | Registration roller paper pass sensor detecting signal |
| RRSOL | Bypass registration solenoid drive signal |
| SVCNT | Scanner DC+24V ON/OFF signal |
| SVP | DC+24V power supply |
| TESN | Toner level detecting signal |
| TH1 | Fuser temperature detecting signal |
| TH2 | Fuser temperature detecting signal |
| TREF | Transfer voltage adjustment signal |
| VL | DC+5V power supply |
| ZCRS | Zero cross signal |

4. 2 Main CPU PUB

(CN1)

| Pin No. | Signal Name | Destination | Status | Function |
|------------|----------------|-----------------------------|-----------|------------------------|
| 1 | GND | _ | _ | _ |
| 2 | _ | _ | _ | _ |
| 3 | VL | _ | _ | Ground |
| 4 | GND | Paper exit sensor CN-3 | 0V | Ground |
| 5 | PFOSN | Paper exit sensor CN-2 | 5V Detect | Paper detecting signal |
| 6 | VL | Paper exit sensor CN-1 | 0V5V | DC+5V power supply |
| 7 | GND | Registration sensor CN-3 | 0V | Ground |
| 8 | RRSN | Registration sensor CN-2 | 5V Detect | Paper detecting signal |
| 9 | VL | Registration sensor CN-1 | 0V5V | DC+5V power supply |
| 10 | GND | Paper detecting sensor CN-3 | 0V | Ground |
| 11 | PESN | Paper detecting sensor CN-2 | 5V Detect | Paper detecting signal |
| 12 | VL | Paper detecting sensor CN-1 | 0V 5V | DC+5V power supply |

(CN2)

| <u></u> | · · | 1 | | |
|------------|----------------|-------------------------------|------------|-------------------------|
| Pin No. | Signal Name | Destination | Status | Function |
| 1 | CPDAT | Control panel PCB CN401-1 | Pules TITT | LED data signal |
| 2 | CPKEY | Control panel PCB CN401-2 | Pules TITT | Key data signal |
| 3 | LCLK | Control panel PCB CN401-3 | Pules TITT | LED data shift clock |
| 4 | CPLD | Control panel PCB CN401-4 | Pules TITT | Key load/shift clock |
| 5 | CPLAT | Control panel PCB CN401-5 | Pules TITT | Key data latch clock |
| 6 | _ | Control panel PCB CN401-6 | _ | _ |
| 7 | _ | Control panel PCB CN401-7 | _ | _ |
| 8 | KCLK | Control panel PCB CN401-8 | Pules TITT | Key data shift clock |
| 9 | GND | Control panel PCB CN401-9 | 0V | Ground |
| 10 | VL | Control panel PCB CN401-10 | 0V 5V | DC+5V power supply |
| 11 | _ | Control panel PCB CN401-11 | _ | _ |
| 12 | _ | Control panel PCB CN401-12 | _ | _ |
| 13 | EPKEY | Control panel PCB CN401-13 | 5V ON OV | Energy saver key signal |
| 14 | EPLED | Control panel PCB CN401-14 | ON ON | Energy saver LED signal |

(CN3)

| Pin No. | Signal Name | Destination | Status | Function |
|------------|----------------|-----------------------------|-------------|-----------------------------|
| 1 | PGND | Exhaust fan motor CN-3 | 0V | Ground |
| 2 | EXFL | Exhaust fan motor CN-2 | Stop Rotate | Motor lock detecting signal |
| 3 | EXFM | Exhaust fan motor CN-1 | 24VONOV | Motor ON/OFF signal |
| 4 | RRSOL | Registration solenoid CN-2 | 24VONOV | Solenoid drive signal |
| 5 | PVP | Registration solenoid CN-1 | 0V24V | DC+24V power supply |
| 6 | PUSOL | Pick-up solenoid CN-2 | 24VONOV | Solenoid drive signal |
| 7 | PVP | Pick-up solenoid CN-1 | 0V24V | DC+24V power supply |
| 8 | HFSOL | Paper feed solenoid CN-2 | 24VONOV | Solenoid drive signal |
| 9 | PVP | Paper feed solenoid CN-1 | 0V24V | DC+24V power supply |
| 10 | _ | _ | _ | _ |

(CN4)

| Pin No. | Signal Name | Destination | Status | Function |
|------------|----------------|----------------|-------------|-------------------------------------|
| 1 | VL_LSU | LSU CNLSN-8 | 0V5V | DC+5V power supply |
| 2 | GND | LSU CNLSN-7 | 0V | Ground |
| 3 | GND | LSU CNLSN-6 | 0V | Ground |
| 4 | HSYNC | LSU CNLSN-5 | Pules | Horizon synchronism signal |
| 5 | ENABLE | LSU CNLSN-4 | 24VONOV | Laser current control signal |
| 6 | VIDEO | LSU CNLSN-3 | Pules T | Video signal |
| 7 | ADJUST | LSU CNLSN-2 | Pules IIII | Laser A APC control signal |
| 8 | GND | LSU CNLSN-1 | 0V | Ground |
| 9 | _ | _ | _ | |
| 10 | PVP | LSU CNLSM-5 | 0V24V | DC+24V power supply |
| 11 | PGND | LSU CNLSM-4 | 0V | Ground |
| 12 | PMCNT | LSU CNLSM-3 | 24VONOV | Polygon motor drive control signal |
| 13 | PMLCK | LSU CNLSM-2 | Pules I | Polygon motor drive clock signal |
| 14 | PMCLK | LSU CNLSM-1 | Stop Rotate | Polygon motor lock detecting signal |
| 15 | _ | _ | _ | _ |
| 16 | _ | _ | _ | _ |

(CN5)

| • | • | | | |
|------------|----------------|-------------------------------------|----------|--|
| Pin No. | Signal Name | Destination | Status | Function |
| 1 | GND | Lamp unit home position sensor CN-3 | 0V | Ground |
| 2 | HPSN | Lamp unit home position sensor CN-2 | 5V ON OV | Lamp unit home position detecting signal |
| 3 | VL | Lamp unit home position sensor CN-1 | 0V5V | DC+5V power supply |
| 4 | _ | _ | _ | _ |
| 5 | _ | _ | _ | _ |
| 6 | _ | _ | _ | |
| 7 | _ | _ | _ | _ |

(CN6)

| • | • | | | |
|------------|----------------|----------------------------|----------------|-----------------------------|
| Pin No. | Signal Name | Destination | Status | Function |
| 1 | LMBB | Optics drive motor CN-11 | Pules TITE 24V | Optics motor drive signal B |
| 2 | SVP | Optics drive motor CN-9 | 12V — 24V | DC+24V power supply |
| 3 | LMB | Optics drive motor CN-7 | Pules TTT 24V | Optics motor drive signal B |
| 4 | LMAB | Optics drive motor CN-5 | Pules TTT 24V | Optics motor drive signal A |
| 5 | SVP | Optics drive motor CN-3 | 12V — 24V | DC+24V power supply |
| 6 | LMAB | Optics drive motor CN-1 | Pules TTT 24V | Optics motor drive signal A |

(CN7)

| Pin No. | Signal Name | Destination | Status | Function |
|------------|----------------|--------------------|--------------|----------------------------------|
| 1 | MMLCK | Main motor CN-5 | Stop Rotate | Main motor lock detecting signal |
| 2 | MMCNT | Main motor CN-4 | Pules 24V 0V | Main motor drive control signal |
| 3 | _ | _ | _ | _ |
| 4 | GND | Main motor CN-2 | 0V | Ground |
| 5 | PVP | Main motor CN-1 | 12V24V | DC+24V power supply |

(CN8)

| Pin No. | Signal Name | Destination | Status | Function |
|------------|----------------|------------------|-------------------|---|
| 1 | TREF | HVPS CN701-10 | Analog 0 to 6V | Transfer voltage adjustment signal |
| 2 | HVTCNT | HVPS CN701-9 | 24VONOV | Transfer high voltage ON/ OFF signal |
| 3 | GREF | HVPS CN701-8 | Analog 0 to 6V | Grid bias adjustment signal |
| 4 | BREF | HVPS CN701-7 | Analog 0 to 6V | Bias adjustment signal |
| 5 | HVCNT | HVPS CN701-6 | 24VONOV | Charge high voltage ON/ OFF signal |
| 6 | HVLKC | HVPS CN701-5 | Leak | Charge high voltage leak detecting signal |
| 7 | VREF | HVPS CN701-4 | Analog 0 to 6V | V reference signal |
| 8 | HVBCNT | HVPS CN701-3 | 24VONOV | Bias ON/OFF signal |
| 9 | PGND | HVPS CN701-2 | 0V | Ground |
| 10 | PVP | HVPS CN701-1 | 0V24V | DC+24V power supply |
| 11 | _ | _ | _ | _ |

(CN9)

| Pin No. | Signal Name | Destination | Status | Function |
|------------|----------------|---------------|----------|---------------------------------------|
| 1 | PVCNT | LVPS CN7-5 | 24VONOV | DC+24V ON/OFF signal |
| 2 | SVCNT | LVPS CN7-4 | 24VONOV | Scanner DC+24V ON/OFF signal |
| 3 | ZCRS | LVPS CN7-3 | Pules OV | Zero cross signal |
| 4 | HTTR | LVPS CN7-2 | 24VONOV | Fuser Lamp ON/OFF signal |
| 5 | EPCNT | LVPS CN7-1 | 24VONOV | Charge high voltage ON/ OFF signal |

(CN10)

| <u> </u> | | | | , |
|------------|----------------|----------------------------|---------------------|------------------------------------|
| Pin No. | Signal Name | Destination | Status | Function |
| 1 | GND | Toner level sensor CN-1 | 0V | Ground |
| 2 | TESN | Toner level sensor CN-2 | 5V ON OV | Toner level detecting signal |
| 3 | VL | Toner level sensor CN-3 | 0V5V | DC+5V power supply |
| 4 | PVP | HVPS CN701-7 | 0V24V | DC+24V power supply |
| 5 | ELP | HVPS CN701-6 | 24VONOV | Discharge lamp ON/OFF signal |
| 6 | TH1 | HVPS CN701-5 | Analog 2.7 to 5V | Fuser temperature detecting signal |
| 7 | TH2 | HVPS CN701-4 | 0V | Fuser temperature detecting signal |
| 8 | VL | HVPS CN701-3 | 0V5V | DC+5V power supply |
| 9 | NDSN | HVPS CN701-2 | 5VONOV | Drum virgin detecting signal |
| 10 | GND | HVPS CN701-1 | 0V | Ground |

(CN11) (Not used)

(CN12)

| Pin | Signal | Destination | Status | Function |
|-----|--------------|---------------------|---------|---------------------|
| No. | Name -12V | CCD PCB | | |
| 1 | -12V | CN801-20 | 5V | DC-12V power supply |
| 2 | AGND | CCD PCB | ON | Ground |
| | | CN801-19 | | |
| 3 | +12V | CCD PCB CN801-18 | 12V | DC+12V power supply |
| 4 | GND | CCD PCB | ov — ON | Ground |
| - | OND | CN801-17 | 011 | Cround |
| 5 | VL | CCD PCB | 5V | DC+5V power supply |
| | | CN801-16 | 0V—— | |
| 6 | GND | CCD PCB CN801-15 | 0V | Ground |
| 7 | RS2 | CCD PCB | 3.3V | Rest clock 2 |
| ' | NO2 | CN801-14 | 0V3.3V | Nest Glock 2 |
| 8 | RS1 | CCD PCB | 3.3V | Rest clock 1 |
| | | CN801-13 | 0V—— | |
| 9 | SCK | CCD PCB | 3.3V | Second shift clock |
| 10 | FCK | CN801-12 CCD PCB | 0V 3.3V | First shift clock |
| 10 | FUN | CN801-11 | 0V 3.3V | FIIST SHIIT CIOCK |
| 11 | SH | CCD PCB | 3.3V | Shift gate |
| | | CN801-10 | 0V—— | |
| 12 | GND | CCD PCB CN801-9 | 0V | Ground |
| 13 | CCDALD | CCD PCB | 3.3V | D/A load pules |
| 13 | CCDALD | CN801-8 | 0V3.3V | D/A load pules |
| 14 | CCDACLK | CCD PCB | 3.3V | D/A clock |
| | | CN801-7 | 0V—— | |
| 15 | CCDADT | CCD PCB CN801-6 | 3.3V | D/A data |
| 16 | AGND | CCD PCB | 0V | Ground |
| 10 | AGIND | CN801-5 | OV | Glodila |
| 17 | VOUTO | CCD PCB | 3.3V | Video out ODD |
| | | CN801-4 | 0V— | |
| 18 | AGND | CCD PCB CN801-3 | 0V | Ground |
| 19 | VOUTE | CCD PCB | 3.3V | Video out EVEN |
| | · <u>-</u> | CN801-2 | ov | |
| 20 | AGND | CCD PCB | 0V | Ground |
| | | CN801-1 | | |

(CN13)

| Pin No. | Signal Name | Destination | Status | Function |
|------------|----------------|--------------------|--------|----------------------|
| 1 | GND | LVPS PCB CN6-15 | 0V | Ground |
| 2 | VLC | LVPS PCB CN6-14 | 0V5V | DC+5V power supply |
| 3 | -12V | LVPS PCB CN6-13 | 0V12V | DC-12V power supply |
| 4 | GND | LVPS PCB CN6-12 | 0V | Ground |
| 5 | +12V | LVPS PCB CN6-11 | 0V12V | DC+5V power supply |
| 6 | GND | LVPS PCB CN6-10 | 0V | Ground |
| 7 | GND | LVPS PCB CN6-9 | 1V | Ground |
| 8 | 3.3V | LVPS PCB CN6-8 | 3.3V | DC+3.3V power supply |
| 9 | 3.3V | LVPS PCB CN6-7 | 3.3V | DC+3.3V power supply |
| 10 | GND | LVPS PCB CN6-6 | 0V | Ground |
| 11 | GND | LVPS PCB CN6-5 | 0V | Ground |
| 12 | VL | LVPS PCB CN6-4 | 0V5V | DC+5V power supply |
| 13 | VL | LVPS PCB CN6-3 | 0V5V | DC+5V power supply |
| 14 | _ | LVPS PCB CN6-2 | _ | _ |
| 15 | VL_LSU | LVPS PCB CN6-1 | 0V5V | DC+5V power supply |

(CN14)

| Pin No. | Signal Name | Destination | Status | Function |
|------------|----------------|-------------------|--------|---------------------|
| 1 | PVP | LVPS PCB CN5-1 | 0V24V | DC+24V power supply |
| 2 | SVP | LVPS PCB CN5-2 | 0V24V | DC+24V power supply |
| 3 | PGND | LVPS PCB CN5-3 | 0V | Ground |
| 4 | PGND | LVPS PCB CN5-4 | 0V | Ground |

(CN15)

(Not used)

(CN16)

| Pin No. | Signal Name | Destination | Status | Function |
|------------|----------------|-----------------------|-----------|--|
| 1 | PGND | Inverter PCB CN1-4 | 0V | Ground |
| 2 | PGND | Inverter PCB CN1-3 | 0V | Ground |
| 3 | LPCNT | Inverter PCB CN1-2 | 24V ON 0V | Exposure lamp inverter ON/ OFF signal |
| 4 | SVP | Inverter PCB CN1-1 | 0V24V | DC+24V power supply |

(CN17)

| Pin No. | Signal Name | Destination | Status | Function |
|------------|----------------|--------------------------------------|----------|--------------------------------------|
| 1 | HFPS1 | Bypass paper size detecting switch 1 | 5V ON OV | Bypass paper size detecting signal 1 |
| 2 | GND | Bypass paper size detecting switch 1 | 0V | Ground |
| 3 | HFPS2 | Bypass paper size detecting switch 2 | 5VONOV | Bypass paper size detecting signal 2 |
| 4 | GND | Bypass paper size detecting switch 2 | 0V | Ground |

4. 3 LVPS PCB

(CN1)

| Pin No. | Signal Name | Destination | Status | Function |
|------------|----------------|-----------------------|--------|---|
| | AC1 | Power cord (Black) | | AC 120V / AC 220 - 240V power supply |

(CN2)

| Pin No. | Signal Name | Destination | Status | Function |
|------------|----------------|-----------------------|--------|--------------------------------------|
| | AC2 | Power cord (White) | | AC 120V / AC 220 - 240V power supply |

(CN3)

| Pin No. | Signal Name | Destination | Status | Function |
|------------|----------------|-----------------------|--------|--------------------------------------|
| 1 | AC1 | Thermostat (Red) | | AC 120V / AC 220 - 240V power supply |
| 2 | GND | Fuser lamp (White) | | AC 120V / AC 220 - 240V power supply |

(CN4)

| <u>`</u> | | | | | |
|----------|------------|----------------|-----------------------------|--------|--------------------------------------|
| | Pin No. | Signal Name | Destination | Status | Function |
| | 1 | LP2 | Choke Fuser (for Europe) | | AC 120V / AC 220 - 240V power supply |
| | 2 | AC2 | Choke Fuser (for Europe) | | AC 120V / AC 220 - 240V power supply |

(CN5)

| Pin No. | Signal Name | Destination | Status | Function |
|------------|----------------|-------------------|--------|---------------------|
| 1 | PVP | CPU PCB CN14-1 | 0V24V | DC+24V power supply |
| 2 | SVP | CPU PCB CN14-2 | 0V24V | DC+24V power supply |
| 3 | PGND | CPU PCB CN14-3 | 0V | Ground |
| 4 | PGND | CPU PCB CN14-4 | 0V | Ground |

(CN6)

| Pin No. | Signal Name | Destination | Status | Function |
|------------|----------------|-------------------|--------|----------------------|
| 1 | GND | CPU PCB CN6-15 | 0V | Ground |
| 2 | VLC | CPU PCB CN6-14 | 0V5V | DC+5V power supply |
| 3 | -12V | CPU PCB CN6-13 | 0V12V | DC-12V power supply |
| 4 | GND | CPU PCB CN6-12 | 0V | Ground |
| 5 | +12V | CPU PCB CN6-11 | 0V12V | DC+5V power supply |
| 6 | GND | CPU PCB CN6-10 | 0V | Ground |
| 7 | GND | CPU PCB CN6-9 | 1V | Ground |
| 8 | 3.3V | CPU PCB CN6-8 | 3.3V | DC+3.3V power supply |
| 9 | 3.3V | CPU PCB CN6-7 | 3.3V | DC+3.3V power supply |
| 10 | GND | CPU PCB CN6-6 | 0V | Ground |
| 11 | GND | CPU PCB CN6-5 | 0V | Ground |
| 12 | VL | CPU PCB CN6-4 | 0V5V | DC+5V power supply |
| 13 | VL | CPU PCB CN6-3 | 0V5V | DC+5V power supply |
| 14 | _ | CPU PCB CN6-2 | _ | _ |
| 15 | VL_LSU | CPU PCB CN6-1 | 0V 5V | DC+5V power supply |

(CN7)

| Pin No. | Signal Name | Destination | Status | Function |
|------------|----------------|--------------|-----------|---------------------------------------|
| 1 | PVCNT | CPU CN7-5 | 24V ON 0V | DC+24V ON/OFF signal |
| 2 | SVCNT | CPU CN7-4 | 24VONOV | Scanner DC+24V ON/OFF signal |
| 3 | ZCRS | CPU CN7-3 | Pules OV | Zero cross signal |
| 4 | HTTR | CPU CN7-2 | 24V ON 0V | Fuser Lamp ON/OFF signal |
| 5 | EPCNT | CPU CN7-1 | 24VONOV | Charge high voltage ON/ OFF signal |

Section V Troubleshooting

5.1 Service Mode

This copier has a service mode to check for abnormalities that may have occured. Each unit can be operated independently to detect the problem. The service mode is also used to change the programs in the copier and make adjustments.

1. Service mode functions

| Mode | Mode name | Function | | |
|------|-----------------------------|--|--|--|
| F1 | Display check | Start key turns ON the display.Stop key turns OFF the display. | | |
| F2 | Single sheet copying | Start key makes a single copy. Workable without the paper tray or paper (The total counter and electronic counter do not work.) Stop after exiting paper. | | |
| F3 | Continuous copying | Same as single copy mode for single-sided copying Clear/stop key stops the operation. | | |
| F4 | Input/Output check | ■ To check components. | | |
| F5 | Copier function programming | Set copier defaults. | | |
| F6 | Adjustment and programming | For adjustment. | | |
| F7 | Electronic counter | Counter information. | | |
| F8 | Copier operating adjustment | Perform sub-operation for adjustment. | | |
| F9 | Service mode | Perform the following when the machine error occurs or maintenance is performed. Check the software version Output F5/F6 setting value list Output the memory dump list Factory setting | | |

F mode operating method

- Press Auto/Photo select key, Paper Tray key and one key sequentially to move to the F mode.
- Press Auto/Photo select key and Clear/Stop key for cancellation.

ATTENTION

When the F4 mode is performed, the parameter of the image may be abnormal. Please reset the power.

2. F4: Input/Output check

* The missing code number is [Not Used].

| Code | Item | Selections |
|---------|---------------------------------|-------------------------------|
| C01 | a) (Reserved) | |
| | b) (Reserved) | |
| | c) (Reserved) | |
| | d) Drum detecting sensor | OFF: Not detected |
| | | ON: Detected |
| C02 | (Reserved) | |
| C03 | a) (Reserved) | |
| | b) Paper exit sensor | OFF: Paper passing |
| | | ON: No paper, Disconnected |
| | c) (Reserved) | |
| | d) (Reserved) | |
| C04-C05 | (Reserved) | |
| C06 | (Reserved) | |
| C07 | a) (Reserved) | |
| | b) (Reserved) | |
| | c) Paper detecting sensor | OFF: Detected |
| | | ON: No detected, Disconnected |
| | d) (Reserved) | |
| C08 | a) Paper pass sensor | OFF: Paper passing |
| | | ON: No paper, Disconnected |
| | b) (Reserved) | |
| | c) Home position sensor | OFF: Home position |
| | | ON: Normal, Disconnected |
| | d) Polygon motor lock detection | |
| | | ON: Not synchronized |
| C09 | a) Fan motor lock detection | OFF: Rotating |
| | | ON: Stop |
| | b) Main motor lock detection | OFF: Rotating |
| | | ON: Stop |
| | c) (Reserved) | |
| | d) (Reserved) | (T) |

(To be continued)

*Input check

Item a) 100% Zoom LED

b) 79% (For North America)

87% (Except North America)

c) 65% (For North America)

82% (Except North America)

d) 61% (For North America)

71% (Except North America)

F4 (Output check)

| <u> </u> | ' | |
|----------|-----------------------------------|---------------|
| Code | Item | Selections |
| C51 | Sheet bypass solenoid | 30 sec. ON |
| C52 | Paper feed solenoid | 30 sec. ON |
| C53 | Discharge lamp control | 30 sec. ON |
| C54-C60 | (Reserved) | |
| C61 | Polygon motor control | No time limit |
| C62 | Main motor control | No time limit |
| C63-C64 | (Reserved) | |
| C65 | Exhaust fan control | No time limit |
| C66 | Optics lamp control | 30 sec. ON |
| C67 | (Reserved) | |
| C68 | Registration roller clutch ON/OFF | 5 sec. ON |
| C69 | Fuser ON/OFF | No time limit |
| | (with the temp. control) | |

3. F5: Copier function programming

| Code | Item | Fund | ctions | Default |
|---------|-----------------------------|---|----------------------|------------------------------|
| C00 | Country version | 0: Japanese 1: North / 2: Europian | American | 1 (for N.A) 2(except N.A) |
| C01 | Frequency desired | 0: 50Hz | Japan/Europe | 0 |
| | | 1: 60Hz | N.America | 1 |
| | | (Automatic change in | Japan) | |
| C02 | Auto reset timer | 0: None 1: 45sec. 2: 1mi | n. 3: 2min. | 2 |
| C03 | Energy saver mode | 0: 5min. 1: 15min. 2: 30min. 3: 60min. | | 1 |
| | | 4: 1.5hrs. 5: 2hrs. 6: 3hrs. 7: 4hrs. | | |
| C07 | Message display language | 0: Japanese 1: English 2 | : German | 1 |
| | | 3: French 4: Italian 5: Sp | anish | |
| | | 6: Swedish 7: Finnish 8: | Dutch | |
| | | 9: Portuguese 10: Nowe | gian 11: Greek | |
| C09 | Fuser lamp phase control | 0: OFF | | 0 |
| | | 1: ON | | |
| C11 | Copy reservation | 0: OFF | | 1 |
| | | 1: ON | 1: ON | |
| C13 | Auto OFF | 0: None 1: 15min. 2: 30n | nin. 3: 60min. | 2 |
| | | 4: 1.5hrs. 5: 3hrs. 6: 4hrs. | | |
| C14 | Paper size setting | 0: Not installed 4: A4R 5: I | B5 6: B5R | 13(for N.A) |
| | (For the main body) | 7: A5 8: FLS1 9: FLS2 11: | LEGAL | 4(except N.A) |
| | | 13: LETTER R 14: INVOIC | CE | |
| | | 15: Reserved 16: Reserve | ed | |
| C16-C22 | (Reserved) | | | |
| C25 | Drum inferiority correction | 0: Not corrected 1: Co | rrected | 1 |
| C26-C33 | (Reserved) | | | |
| C40 | Total counter double count | 0: No 1: Legal | | 0 |
| C42 | Total counter | 0: No 1: Yes | | 0 |
| C50 | Auto exposure default | 0: Not detecting | | |
| | | 1: Auto mode | | 2 |
| | | 2: Manual mode | | |
| C61 | Original scanning lead edge | 0: No 1: Yes | | 0 |
| C64 | (Reserved) | | | |
| C69 | (Reserved) | | | |
| C81 | B4/FLS switch | 0: B4 1: FLS1 (13" x 8") 2: FLS2 (13" x 8.5") | | 1 |
| C82-C94 | (Reserved) | | | |
| C95 | Paper size selection | 0: Japan 1: N. America 2: Europe | | 1(for N.A) |
| | (Factory use) | | | 2(except N.A) |
| C98 | A4/FLS size detection for | | F5C95=1(for N.A)* | 3 |
| | Sheet bypass | 2: FLS2 3: LGL | F5C95=2(except N.A)* | 0 |

^{*} N.A = North America

4. F6: Adjustment and programming

* The missing code number is [Not Used].

| Code | Item | Functions | Default |
|---------|--|--|---------|
| C00 | Adjusting horizontal ratio | Adjustment of the horizontal ratio for full size copying 0.1% (-9 to +9) | 0 |
| C01 | Adjusting vertical ratio | Adjustment of the vertical ratio for full size copying 0.1% (-9 to +9) | 0 |
| C02 | Adjusting copy ratio | Adjustment of the copy ratio 0.1% (-9 to +9) | 7 |
| C04 | Original registration detecting timing | Adjustment of original registration detection timing 0.2mm (-30 to +30) | 0 |
| C05 | Paper registration detecting timing | Adjustment of delay time for the registration roller clutch ON 0.25mm (-30 to +20) | 0 |
| C07 | Registration void of image | Adjustment of registration void 0.425mm (-0 to +99) | 0 |
| C08 | Trail edge timing of original | Adjustment of black line (-: Advanced +: Delayed) 0.5mm (-9 to 0) | 0 |
| C09 | Trail edge timing of copy | Adjustment of black line at enlargement (-: Advanced +: Delayed) 0.425mm (-9 to +15) | 0 |
| C10-C16 | (Reserved) | | |
| C17 | Grid standard voltage | Adjustment of the standard voltage 1.67V (+99 to -17) | 0 |
| C19 | Bias standard voltage (developing) | Adjustment of the standard voltage 1.67V (+99 to -29) | 0 |
| C22 | Transfer electric current (A4/LETTER) | Adjusting values for C40 | 0 |
| C23 | Transfer electric current (A5/INVOICE) | Adjusting values for C40 | 0 |
| C24 | Transfer electric current (B5) | Adjusting values for C40 | 0 |
| C25 | (Reserved) | | |
| C31 | Fuser temperature | Adjustment of fuser temperature 0.7 °C/step +: Raise the set up temperature: Lower the set up temperature. | 0 |
| C35 | Toner level detecting value 1 | 0.02V (-14 to +20) | 0 |
| C36 | Toner level detecting value correction ② | 0.02V (-50 to +50) | 0 |

(To be continued)

F6

| Code | Item | Functions | Default |
|---------|---|---|---------|
| C37 | Toner saver (for copying only) | 0: OFF 1: Normal (less) 2: High saver | 1 |
| C40 | Transfer electric current correction (Standard: A4 default) | Adjustment of the transfer electric current value | 0 |
| C41 | Paper loop (Sheet bypass) | Adjustment of the loop length at the registration roller -: Less +: More 0.55mm (-40 to +40) | 1 |
| C42 | Paper loop (Paper tray) | Adjustment of the loop length at the registration roller -: Less +: More 0.55mm (-50 to +50) | 0 |
| C44-C48 | (Reserved) | | |
| C50 | Text/Photo mode exposure | Adjustment of the exposure in the Text/Photo mode -: Lighten +: Darken (-99 to +99) | 0 |
| C51 | Photo mode exposure | Adjustment of the exposure in the Photo mode -: Lighten +: Darken (-99 to +99) | 0 |
| C53 | CCD scanning position | Adjustment of the CCD scanning position 0.2mm (-44 to +44) | 0 |
| C56 | Auto exposure for the text/photo mode | Adjustment of the auto exposure control (-99 to +99) | 0 |
| C60 | Text/Photo mode contrast | Adjustment of the contrast -: week +: strong (-2 to +2) | 0 |
| C61 | Photo mode contrast | Adjustment of the contrast -: week +: strong (-2 to +2) | 0 |
| C62 | Text/Photo mode MTF (Edge emphasis) | Adjustment of the edge emphasis -: week +: strong (-2 to +2) | 1 |
| C63 | Photo mode MTF (Edge emphasis) | Adjustment of the edge emphasis -: week +: strong (-2 to +2) | 0 |
| C69-C70 | (Reserved) | | |
| C75 | CCD even pixel gain | Adjustment of the pixel gain level | 255 |
| C76 | CCD odd pixel gain | Adjustment of the pixel gain level (Reference value) | 255 |
| C77 | CCD even pixel offset | Adjustment of the pixel offset level | 255 |
| C78 | CCD odd pixel offset | Adjustment of the pixel offset level (Reference value) | 255 |
| C84 | Side position for the laser unit image | Adjustment of the side position (-7 to +7) | 0 |
| C90-C94 | (Reserved) | | |
| C99 | F5/F6 initialization | Return the F5 and F6 values to the factory settings. | |

5. F7: Electronic counter

| 0 | No. as | Description | Models |
|---------|--------------------------|---|--------|
| Code | Item | Description | V |
| C00-C03 | (Reserved) | | |
| C04 | Drum count | Total copy indication since the last change | 0 |
| | | is shown by the thousand. | |
| | | (The counter limit is "99999") | |
| C05-C09 | (Reserved) | | |
| C10 | Sheet bypass total count | Total count of paper from the sheet bypass | 0 |
| C12-C20 | (Reserved) | | |
| C21 | Copy print count | Total count of copy paper | 0 |
| C24-C98 | (Reserved) | | |
| C99 | Electronic counter clear | Clear all the electronic counters. | 0 |

6. F8: Copier operating adjustment

| Code | Item | Description |
|------|---|--|
| C00 | Full-speed unit move when replacing the exposure lamp unit | Start key moves the unit by 250mm to the end of the line. Clear/Stop key returns it to the home position. |
| C06 | Machine error/paper jam code reading | Reset key indicates the latest 10 records of machine errors or paper jam chronologically. |
| | | b) Reset key also indicates every 5 of the 10 records on the LCD by turns. NOTE: With over 10 records, the latest 10 records will be saved. |
| C07 | Machine error/paper jam code clear | a) Press Reset key and the copy count is cleared to "0".b) Press Start key. |
| C08 | Lamp unit lock for transportation (For factory use) •Electric counter and error record will be cleared. | a) START key moves the lamp unit to the lock position for transportation. (For factory adjustment) b) "0" appears on the LCD when the move is completed. No keys will be accepted after the lamp unit is locked. NOTE: The power switch can cancel this |
| | | mode automatically and clear the error or jam code. |
| C10 | Drum charge voltage check | The made up image is automatically checked without paper at F3 mode. Start key makes continuous copies. Clear/Stop key stops the operation. |
| C18 | Printer γ check | Print the half tone image pattern. |
| C19 | Lamp unit lock for transportation (For market) | a) START key moves the lamp unit to the lock position for transportation. b) "0" appears on the LCD when the move is completed. No keys will be accepted after the lamp unit is locked. NOTE: The power switch can cancel this mode automatically. |
| C20 | Toner level sensor output check | START key rotates the main motor and stops rotating after the developer is mixed and the toner availability is shown. |
| C21 | (Reserved) | |
| C50 | Test print | START key performs test print. |

7. F9: Service mode

| Code | ltem | Description |
|------|------------------|--------------------------------------|
| C01 | Firmware version | Confirmation of the software version |

^{*} After press the start key, the firmware version indicates first three digits and last one alternatively.

5.2 Self-diagnostics/Machine Malfunctions

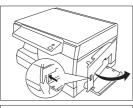
1. User error: U code

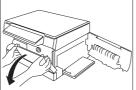
| Error code | Description | Remarks |
|------------|----------------------|---------|
| U1 | Right cover (opened) | |

| Error code | Description | Check Item |
|---------------|----------------------|---|
| U1 | Right cover (opened) | Is the right cover closed? Contact failure of the right cover open/close sensor connector Right cover open/close sensor malfunction Contact failure of the low voltage power supply PCB connector Low voltage power supply PCB malfunction Contact failure of the main CPU PCB connector Main CPU PCB malfunction |

2. Paper Jam: J code

| Error code | Description |
|------------|---|
| J01 | Paper tray slip jam |
| J17 | The paper pass sensor remains ON after the defined time elapsed. |
| J30 | When feeding paper from the sheet bypass: |
| | The registration roller paper pass sensor is NOT turned OFF within the defined time |
| | after the registration roller is turned ON. |
| J31 | When feeding paper from the paper tray: |
| | The registration roller paper pass sensor is NOT turned OFF within the defined time |
| | after the registration roller is turned ON. |
| J33 | The registration roller paper pass sensor still remains ON. (Jam remains) |
| J40 | The paper exit sensor is NOT turned ON within the defined time after the registration |
| | roller is turned ON. |
| J41 | The paper exit sensor is NOT turned OFF within the defined time. |
| J42 | The paper exit sensor still remains ON. (Jam remains) |
| J99 | Others |





- Open the right cover.
- Are you sure that no more pieces of paper are in the paper exit area?
- JAM clearing knob

3. Machine Error: E code

When the CPU PCB fails to control the machine, or some problems occur, the copier stops the operation and the error indication (E code) appears on the LCD. Regarding the error indication, you see E1 to E5 error origin block and the number which describes the error cause on the LCD.

E1: Optics unit error

| Error code | Item | Description |
|---------------|---------------------------------|---|
| E1-01 | Optics scanning failure | The home position sensor is NOT turned ON/OFF within the |
| | | defined pulses after starting scanning. |
| E1-20 | HSYNC (LSYNC) malfunction | LSYNC is not generated or within the defined time after the laser |
| | | is turned ON. |
| E1-22 | Polygon motor malfunction | Fail to detect the sync signal of the polygon motor rotation. |
| E1-23 | Registration adjustment failure | Fail to adjust the scanner registration. |
| E1-30 | CCD gain adjustment failure | Fail to adjust the CCD gain. |
| E1-31 | Exposure lamp ON failure | The exposure lamp is NOT turned ON. |
| E1-32 | Exposure lamp OFF failure | The exposure lamp is NOT turned OFF. |
| E1-33 | CCD offset adjustment failure | Fail to adjust the CCD offset. |

E3: Toner cartridge error

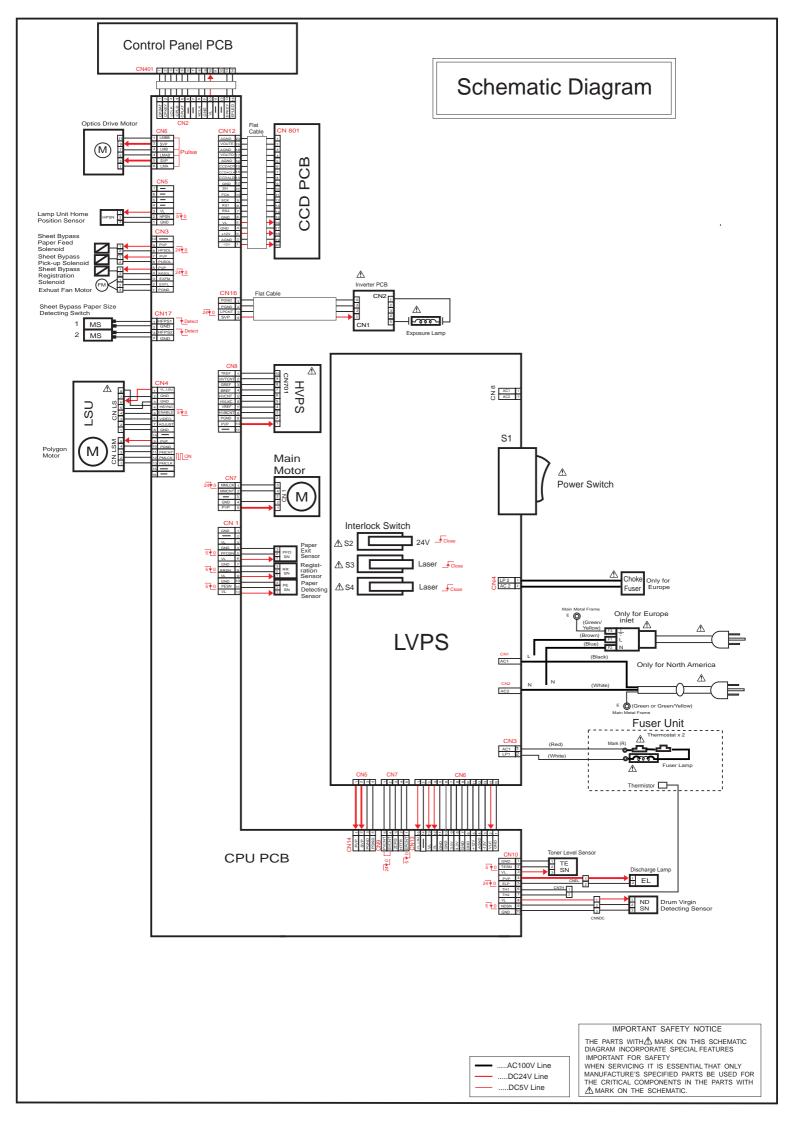
| Error code | Item | Description |
|------------|---------------------------------|---|
| E3-10 | High voltage power supply leak | Detect the HVPS leak for charging. |
| E3-20 | Main motor rotation abnormality | Detect the synchronous error despite the assignment to rotate |
| | | the main motor. |
| | | Or detect the motor rotating normally despite the assignment to |
| | | stop it. |

E4: Fuser unit error

| Error code | Item | Description |
|---------------|-----------------------------|---|
| E4-01 | Thermistor malfunction | The fuser temperature sensor malfunction. |
| E4-01 | Temperature control failure | Fail to reach the defined temperature within the defined time after |
| | | the fuser lamp is turned ON. |
| E4-10 | Fan malfunction | Detect the exhaust fan rotating despite the assignment to stop it. |
| | | Or detect the fan stopped despite the assignment to rotate it. |

E5: System

| | , you can | |
|------------|--------------------------------------|--|
| Error code | Item | Description |
| E5-01 | DC24V power supply abnormality | Fail to output DC24V. |
| E5-04 | DC12V power supply abnormality | Fail to output DC12V when ready. |
| E5-05 | Scanner 24V power supply | Detect an error with the scanner 24V power supply control. |
| | abnormality | |
| E5-18 | Shading adjustment error | An error occurs when adjusting the shading (black or white). |
| E5-30 | Energy-saver microcomputer | Communication error of the energy-saver microcomputer. |
| | failure | |
| E5-35 | FROM card write error | Write error for the flash ROM. |
| E5-41 | Registration control PCB malfunction | The optics scanning or registration is |
| | | working despite the assignment to stop it. |
| | | not working within the defined time despite the assignment |
| | | to work. |
| E5-42 | Total counter error | Counter cable is disconnected |
| E5-50 | FIFO operation error | Detect the operation failure of FIFO. |
| E5-55 | PM2 error | PM2 stops abnormally. |
| E5-58 | D/A transfer failure | DAC transfer completion interruption timeout error for CCD |
| | | setting. |
| E5-59 | Scanner LSYNC abnormality | SLSYNC interruption timeout error when detecting a peak |
| E5-72 | GA#1 α 1 access failure | GA#1 α 1 verify error (Image processing format error) |
| E5-73 | GA#1 α 2 access failure | GA#1 α 2 verify error (Other errors) |
| E5-74 | GA#1 α SRAM access failure | GA#1 α built-in SRAM error |
| E5-75 | GA#1 α CLK access failure | GA#1 α built-in white shading RAM error |
| E5-76 | GA#2 access failure | GA#2 verify error |
| E5-77 | GA#3 R/W error | GA#3 Read/Write hard error |
| E5-89 | GA#1 R/W error | GA#1 Read/Write hard error |
| E5-99 | Fatal error | Fatal error occurs with unknown case. |



DP-150 Parts Manual Contents/Index

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| 3. | Optics Unit | 6 - 7 |
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Covers

Frame

Paper Tray

Sheet Bypass

Optics Unit

Cables

Toner Cartridge/ Drum Unit

Numerical Parts Index

Corona Unit

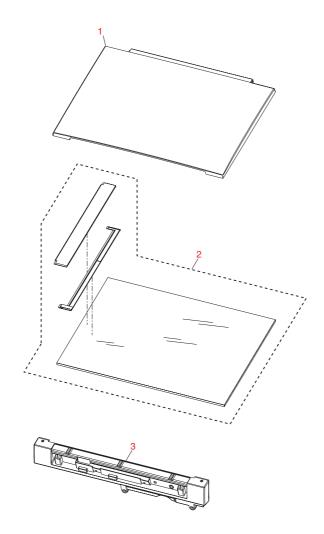
Fuser Unit

Use and Ordering Information

For USA

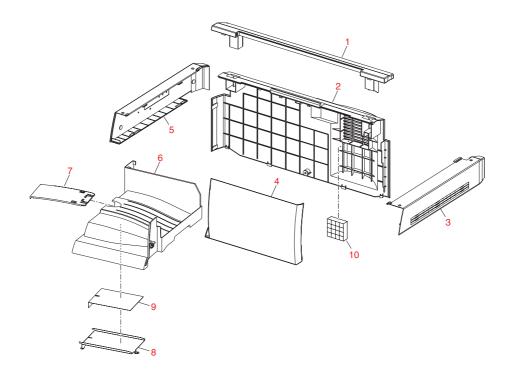
- Information contained in this Parts manual is subject to change.
 Change notices and supplementary pages will be issued on a timely basis.
- 2. Electrical parts supplied may include previously used components.
- 3. A Numerical Part Number List is located at the rear of this manual.
- 4. This manual was developed and is supplied to authorized servicing dealers by Panasonic Document Imaging Co. for the sole purpose of providing information necessary for the equipment's proper support. It is intended that this information be confidential and may not be reproduced without prior written consent from Panasonic Document Imaging Co.
- Panasonic Document Imaging Co. reserves the right to change any information enclosed herein without prior notification. (This includes, but is not limited to, parts pricing and availability, and text.)
- 6. In common column, "C" indicates part is used in previous models, "N" indicates part is used only in Model DP-150.
- 7. Important safety notice
 - Components identified by riangle mark have special characteristics important for safety. When replacing any of these components, use only manufacturer's specified parts.
- 8. Rank column, "A, B, C, D," indicates the parts replacement frequency.
 - A: Most frequently used (PM parts)
 - B: Frequently used
 - C: Occasionally used
 - D: Hardly used
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 - B: Frequently used
 - C: Occasionally used
 - D: Hardly used



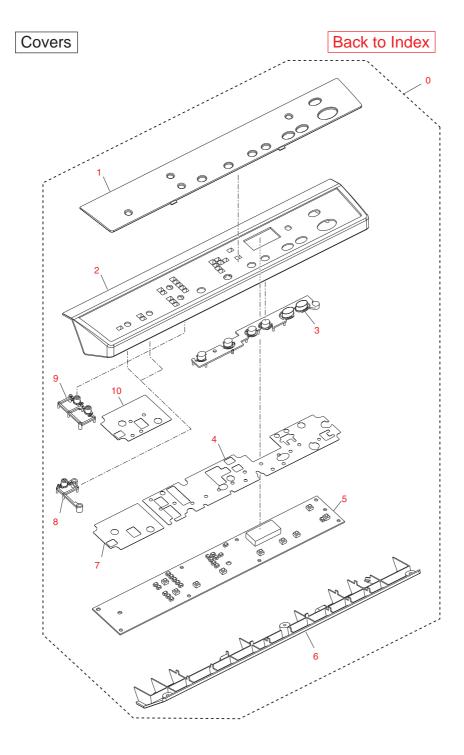
Cover

| Ref. No. | Part No. | Description | Q'ty Per Unit | Com- mon | Remarks |
|-------------|---------------------------------------|---|------------------|-------------|---------|
| 1 2 3 | FFPNA0755 FFPXK01S01 FFPNA07572 | Platen Cover Platen Glass Ass'y Control Panel Guide Cover | 1 1 1 | N N N | 0 0 0 |
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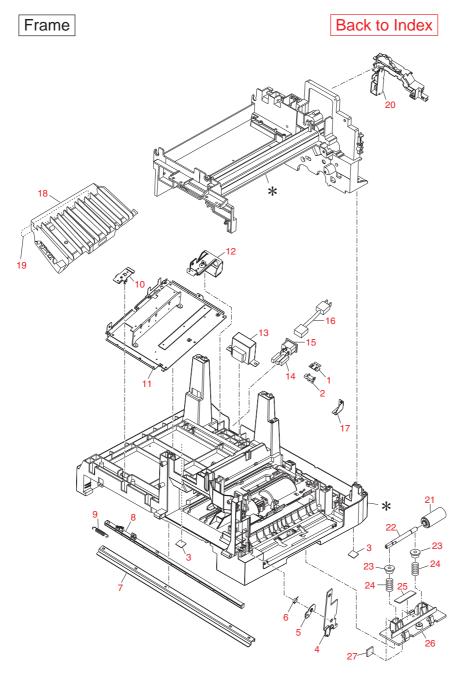
Covers

| Ref. No. | Part No. | Description | Q'ty Per Unit | Com- mon | Remarks |
|---|---|--|---|-------------------|---------------|
| 1 2 3 4 5 6 7 8 9 | FFPNH0074 FFPNA07512 FFPNA0750 FFPNA07482 FFPNA07492 FFPNA07522 FFPNA07531 FFPKE1182 FFPJA0338 FFPHJ0057 | Platen Hinge Rear Cover A Right Upper Cover Front Cover Left Upper Cover Paper Exit Cover Paper Exit Support Guide LVPS Cover LVPS Insulation Sheet Ozone Filter | 1 1 1 1 1 1 1 1 1 | 2 2 2 2 2 2 2 2 2 | D D D D D D A |
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Covers

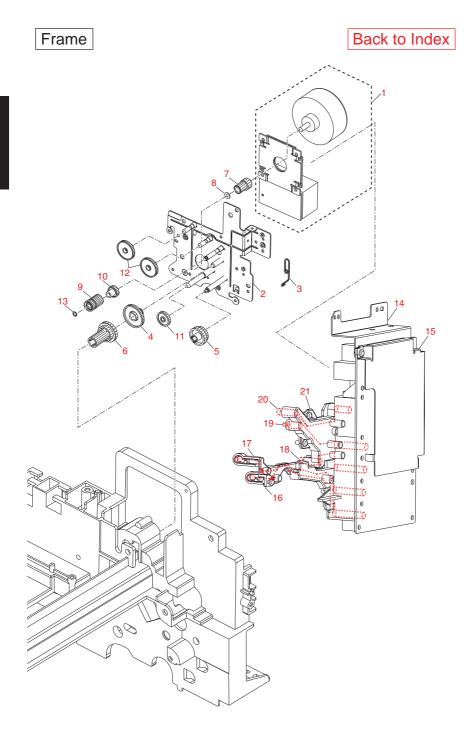
| Ref. No. | Part No. | Description | Q'ty Per Unit | Com- mon | Remarks |
|--|--|---|--|-------------------------|-----------------|
| 0 1 2 3 4 5 6 7 8 9 | FFPXB01S01 FFPPA04569 FFPNA0754 FFPLB0211 FFPJA0334 FFPWB0667 FFPNA0758 FFPJA0335 FFPLB02161 FFPLB0215 FFPJA0336 | Control Panel Ass'y Control Panel Indication Plate V Control Panel Cover Key Top D Insulation Sheet 4 PCB Control Panel Control Panel Rear Cover Insulation Sheet 5 Option Key Top Copy Mode Key Insulation Sheet 6 | 1 1 1 1 1 1 1 1 2 1 | 2 2 2 2 2 2 2 2 2 2 2 2 | D D D B D D D D |
| | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |



NOTE: The Part(s) marked with * is (are) not available

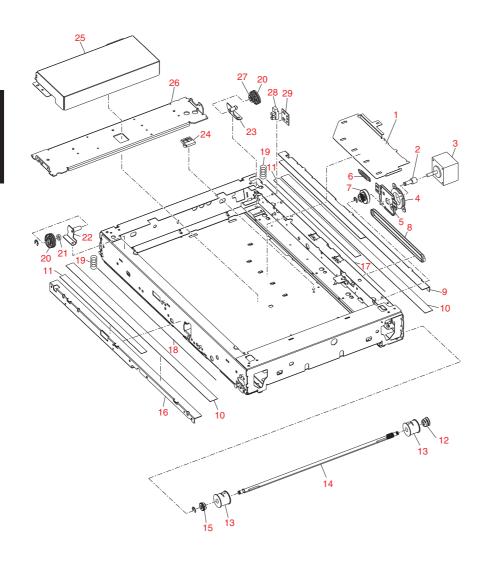
Frame

| | | | | | | Frame |
|-------------|--------------|-----------------------------------|-------------|------------------|-------------|---------|
| Ref. No. | Part No. | Description | | Q'ty Per Unit | Com- mon | Remarks |
| 1 | FFPKA0198 | Sensor Plate | | 1 | N | D |
| 2 | GP1A73A | Sensor | | 1 | С | С |
| 3 | FFPKN0035 | Coupler | | 2 | N | D |
| 4 | FFPNA07471 | Protection Cover | | 1 | N | D |
| 5 | FFPKS12591 | Right Lock Plate | | 1 | N | D |
| 6 | FFPLQ05011 | Lock Plate Spring | | 1 | N | С |
| 7 | FFPKU0202 | Support Stay | | 1 | N | D |
| 8 | FFPLL0664 | Right SW Lever | | 1 | N | D |
| 9 | FFPLR0327 | Lever Return Spring | | 1 | N | C |
| 10 | FFPLL0665 | Right SW Support Lever | | 1 | N | Ď |
| | | PCB AC/DC Driver | • | 1 | N | В |
| 11 | FFPWB06691 | | ⚠ | I | | |
| 12 | FFPKR1977 | Power Cord Bracket | | 1 | N | D |
| 13 | CH48T46 | Choke Coil (Except North America) | | 1 | N | D |
| 14 | FFPWC1922 | AC Cable | ⚠ | 1 | N | D |
| 15 | NC176F63512 | AC Inlet | | 1 | N | D |
| 16 | FFPEV0131 | Power Cord (for North America) | ⚠ | 1 | N | D |
| 16 | FFPEV0152 | Power Cord (for U.K.) | ⚠ | 1 | N | D |
| 16 | FFPEV0146 | Power Cord (for Australia.) | \triangle | 1 | N | D |
| 16 | FFPEV0144 | Power Cord (for Europe) | ⚠ | 1 | N | D |
| 17 | FFPKR1960 | High Voltage Bracket | | 1 | N | D |
| 18 | FFPXA12S00 | LSU Ass'y | | 1 | N | D |
| 19 | FFPWB0670 | Discharge LED | | 1 | N | С |
| 20 | FFPKF1528 | Cable Guide A | | 1 | N | Ď |
| 21 | FFPMA0517 | DFP Roller | | 1 | N | Ā |
| 22 | FFPLG1779 | DFP Roller Shaft | | 1 | N | D |
| 23 | FFPMQ0569 | Bushing | | 2 | N | D |
| 24 | FFPLP12251 | DFP Pressure Spring | | 2 | N | C |
| 25 | FFPHK1169 | Mylar | | 1 | N | D |
| 26 | FFPKD1678 | DFP Pressure Plate | | 1 | N | D |
| 27 | FFPLM0052 | Felt | | 2 | N | D |
| 21 | FFF LIVIOU32 | reit | | | IN | D |
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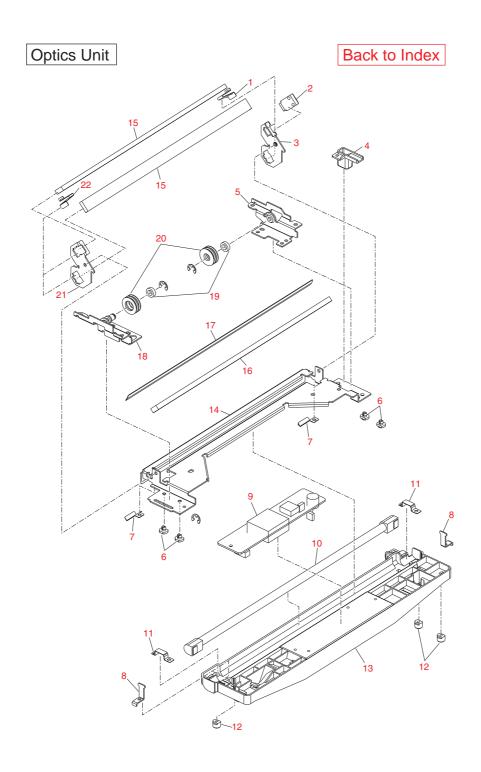
Frame

| | | | | | riaiiie |
|-------------|--------------|------------------------------|------------------|-------------|---------|
| Ref. No. | Part No. | Description | Q'ty Per Unit | Com- mon | Remarks |
| 1 | DNQ12A62R21A | Main Motor | 1 | N | С |
| 2 | FFPXA02S00 | Main Motor Frame Ass'y | 1 | N | D |
| 3 | FFPLP1209 | Spring | 1 | N | D |
| 4 | FFPMF1283 | Registration Gear | 1 | N | D |
| 5 | FFPMF1280 | Drum Gear B | 1 | N | D |
| 6 | FFPMF1281 | Main Gear | 1 | N | D |
| 7 | FFPMF1282 | Drum Gear A | 1 | N | D |
| 8 | FFPMV0051 | Polyslider | 1 | N | D |
| 9 | FFPMF1285 | Fuser Idle Gear A | 1 | N | D |
| 10 | FFPMF1286 | Fuser Idle Gear B | 1 | N | D |
| 11 | FFPMF1284 | Screw Gear | 1 | N | D |
| 12 | FFPMF1287 | Paper Exit Gear | 2 | N | D |
| 13 | FFPMV0050 | Polyslider | 1 | N | D |
| 14 | EUKMBN782HA | High Voltage PCB | 1 | N | В |
| 15 | FFPKR1957 | High Voltage PCB Plate | 1 | N | D |
| 16 | FFPLP11651 | Terminal Spring (Transfer) | 1 | N | С |
| 17 | FFPLP11661 | Terminal Spring (Separation) | 1 | N | С |
| 18 | FFPLP11691 | Terminal Spring (Bias) | 1 | N | С |
| 19 | FFPLP11671 | Terminal Spring (Grid) | 1 | N | С |
| 20 | FFPLP11681 | Terminal Spring (Charge) | 1 | N | С |
| 21 | FFPXA15S00 | High Voltage Holder Ass'y | 1 | N | D |
| | | | | | |
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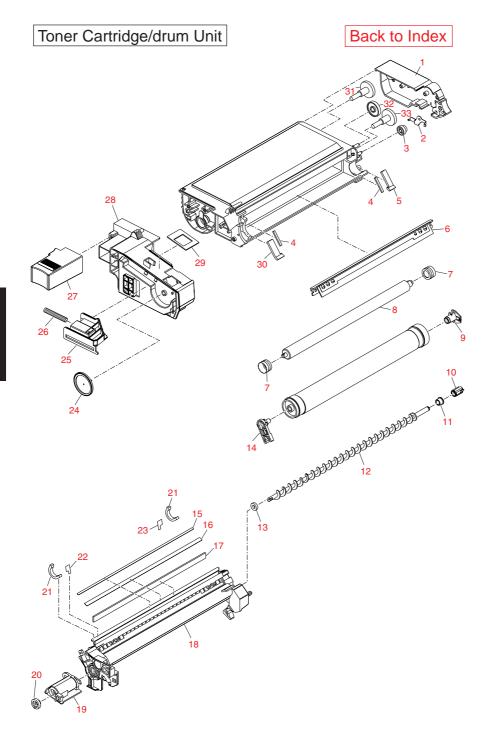
Optics Unit

| | Орио | | | | |
|-------------|-------------|--------------------------------|------------------|-------------|---------|
| Ref. No. | Part No. | Description | Q'ty Per Unit | Com- mon | Remarks |
| 1 | FFPKD1675 | CCD Cable Holder | 1 | N | D |
| 2 | FFPMF1330 | Motor Gear | 1 | N | D |
| 3 | KH39FM2-007 | Scanner Motor | 1 | N | D |
| 4 | FFPHL0012B | Damper | 1 | N | D |
| 5 | FFPKR1986 | Motor Bracket | 1 | N | D |
| 6 | FFPLP1215 | Motor Tension Spring | 1 | N | C |
| 7 | FFPMF1329 | Motor Drive 2wer Gear | 1 | N | Ď |
| 8 | FFPMN0150 | Motor Belt | 1 | N | D |
| 9 | FFPKF15631 | Rail Rear | 1 | N | D |
| 10 | FFPHK1151 | Rail Sheet Full Speed | 2 | N | D |
| - | | | | | |
| 11 | FFPHK1152 | Rail Sheet Half Speed | 2 | N | D |
| 12 | FFPMB0240 | Half Speed Drive Pulley | 1 | N | D |
| 13 | FFPMD0027 | Wire Drum | 2 | N | D |
| 14 | FFPLG1775 | Drive Shaft | 1 | N | D |
| 15 | FFPMQ0540 | Bearing | 1 | N | D |
| 16 | FFPKF15621 | Rail Front | 1 | N | D |
| 17 | FFPMW0050 | Scanner Wire R | 1 | N | D |
| 18 | FFPMW0051 | Scanner Wire F | 1 | N | D |
| 19 | FFPLP1216 | Wire Tension Spring | 2 | N | C |
| 20 | FFPMB0301 | Idle Pulley | 2 | N | Ď |
| 21 | FFPMQ0526 | Bearing | 1 | N | D |
| | | | 1 | | |
| 22 | FFPLK0395 | Wire Tension Arm R | 1 - | N | D |
| 23 | FFPLK0394 | Wire Tension Arm F | 1 | N | D |
| 24 | FFPKD1674 | Lamp Cable Holder | 1 | N | D |
| 25 | FFPXK02S00 | CCD PCB Ass'y | 1 | N | С |
| 26 | FFPKB10531 | Lens Unit Bracket | 1 | N | D |
| 27 | FFPMB0302 | Wire Tension Pulley | 1 | N | D |
| 28 | GP1A73A | Sensor | 1 | С | С |
| 29 | FFPKR1989 | Bottle Rotation Sensor Bracket | 1 | N | D |
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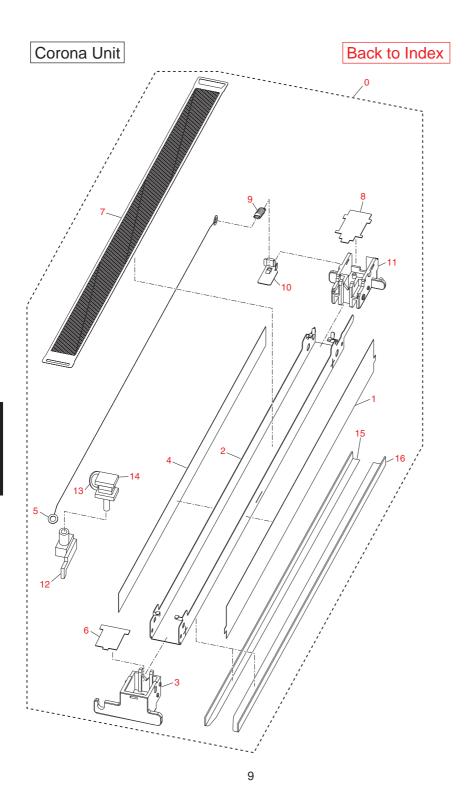
Optics Unit

| No. Part No. Description Unit mon Remar | Ref. | Double N | December 1 | Q'ty Per | Com- | D |
|---|------|-------------|---|----------|------|---------|
| 2 FFPLQ0508 No.1Mirror Spring R 1 N C 3 FFPKD1672 Frame 2/3 Mirror Front 1 N D 4 FFPKF1561 Cable Guide 2 1 N D 5 FFPKB1046 Half Speed Frame F 1 N D 6 FFPKM0342 Scanner Slider 4 N D 7 FFPLQ0507 No.1Mirror Spring F 2 N C 8 FFPKD1671 Belt Holder Full Speed 2 N D 9 24X13327MD Inverter 1 N D 10 HCSN8PYG318 Optics Lamp 1 N B 11 FFPKD1670 Lamp Holder 2 N D 12 FFPKM0341 Scanner Slider 3 N D 13 FFPKB1044 Full Speed Frame 1 N D 14 FFPKB1045 Full Speed Frame 1 N D | No. | Part No. | Description | Unit | mon | Remarks |
| 3 FFPKD1672 Frame 2/3 Mirror Front 1 N D 4 FFPKF1561 Cable Guide 2 1 N D 5 FFPKB1046 Half Speed Frame F 1 N D 6 FFPKM0342 Scanner Slider 4 N D 7 FFPLQ0507 No.1Mirror Spring F 2 N C 8 FFPKD1671 Belt Holder Full Speed 2 N D 9 24X13327MD Inverter 1 N D 10 HCSN8PYG318 Optics Lamp 1 N B 11 FFPKD1670 Lamp Holder 2 N D 12 FFPKM0341 Scanner Slider 3 N D 13 FFPKB1044 Full Speed Frame 1 N D 14 FFPKB1045 Full Speed Frame 1 N D 15 FFPGC0225 No.2/3 Mirror 2 N D < | | | | I | | |
| 4 FFPKF1561 Cable Guide 2 1 N D 5 FFPKB1046 Half Speed Frame F 1 N D 6 FFPKM0342 Scanner Slider 4 N D 7 FFPLQ0507 No.1Mirror Spring F 2 N C 8 FFPKD1671 Belt Holder Full Speed 2 N D 9 24X13327MD Inverter 1 N D 10 HCSN8PYG318 Optics Lamp 1 N B 11 FFPKD1670 Lamp Holder 2 N D 12 FFPKM0341 Scanner Slider 3 N D 12 FFPKB1044 Full Speed Frame 1 N D 13 FFPKB1045 Full Speed Frame 1 N D 15 FFPGC0225 No.2/3 Mirror 2 N D 16 FFPGC0223 No.1Mirror 1 N D 17 | | | | I | | |
| 6 FFPKM0342 Scanner Slider 4 N D 7 FFPLQ0507 No.1Mirror Spring F 2 N C 8 FFPKD1671 Belt Holder Full Speed 2 N D 9 24X13327MD Inverter 1 N D 10 HCSN8PYG318 Optics Lamp 1 N B 11 FFPKD1670 Lamp Holder 2 N D 12 FFPKM0341 Scanner Slider 3 N D 12 FFPKM0341 Scanner Slider 3 N D 13 FFPKB1044 Full Speed Frame 1 N D 14 FFPKB1045 Full Speed Frame 1 N D 15 FFPGC0225 No.2/3 Mirror 2 N D 16 FFPGC0223 No.1Mirror 1 N D 17 FFPGC0224 Reflector Mirror 1 N D 18 | | | | 1 | | |
| 7 FFPLQ0507 No.1Mirror Spring F 2 N C 8 FFPKD1671 Belt Holder Full Speed 2 N D 9 24X13327MD Inverter 1 N D 10 HCSN8PYG318 Optics Lamp 1 N B 11 FFPKD1670 Lamp Holder 2 N D 12 FFPKM0341 Scanner Slider 3 N D 13 FFPKB1044 Full Speed Frame 1 N D 14 FFPKB1045 Full Speed Frame 1 N D 15 FFPGC0225 No.2/3 Mirror 2 N D 16 FFPGC0223 No.1Mirror 1 N D 17 FFPGC0224 Reflector Mirror 1 N D 18 FFPKB1047 Half Speed Frame R 1 N D 19 FFPMB0300 Half Speed Pulley 2 N D <td< td=""><td></td><td></td><td></td><td>1 -</td><td></td><td></td></td<> | | | | 1 - | | |
| 8 FFPKD1671 Belt Holder Full Speed 2 N D 9 24X13327MD Inverter 1 N D 10 HCSN8PYG318 Optics Lamp 1 N B 11 FFPKD1670 Lamp Holder 2 N D 12 FFPKM0341 Scanner Slider 3 N D 13 FFPKB1044 Full Speed Frame 1 N D 14 FFPKB1045 Full Speed Frame 1 N D 15 FFPGC0225 No.2/3 Mirror 2 N D 16 FFPGC0223 No.1Mirror 1 N D 17 FFPGC0224 Reflector Mirror 1 N D 18 FFPKB1047 Half Speed Frame R 1 N D 19 FFPMG0540 Bearing 2 N D 20 FFPMB0300 Half Speed Pulley 2 N D 21 | | | | | | |
| 9 24X13327MD Inverter 1 N D 10 HCSN8PYG318 Optics Lamp 1 N B 11 FFPKD1670 Lamp Holder 2 N D 12 FFPKM0341 Scanner Slider 3 N D 13 FFPKB1044 Full Speed Frame 1 N D 14 FFPKB1045 Full Speed Frame 1 N D 15 FFPGC0225 No.2/3 Mirror 2 N D 16 FFPGC0223 No.1Mirror 1 N D 17 FFPGC0224 Reflector Mirror 1 N D 18 FFPKB1047 Half Speed Frame R 1 N D 19 FFPMQ0540 Bearing 2 N D 20 FFPMB0300 Half Speed Pulley 2 N D 21 FFPKD1673 Frame 2/3 Mirror Rear 1 N D | | | No. Hviirror Spring F Belt Holder Full Speed | | | |
| 11 FFPKD1670 Lamp Holder 2 N D 12 FFPKM0341 Scanner Slider 3 N D 13 FFPKB1044 Full Speed Frame 1 N D 14 FFPKB1045 Full Speed Frame 1 N D 15 FFPGC0225 No.2/3 Mirror 2 N D 16 FFPGC0223 No.1Mirror 1 N D 17 FFPGC0224 Reflector Mirror 1 N D 18 FFPKB1047 Half Speed Frame R 1 N D 19 FFPMQ0540 Bearing 2 N D 20 FFPMB0300 Half Speed Pulley 2 N D 21 FFPKD1673 Frame 2/3 Mirror Rear 1 N D | - | | | 1 | | |
| 12 FFPKM0341 Scanner Slider 3 N D 13 FFPKB1044 Full Speed Frame 1 N D 14 FFPKB1045 Full Speed Frame 1 N D 15 FFPGC0225 No.2/3 Mirror 2 N D 16 FFPGC0223 No.1Mirror 1 N D 17 FFPGC0224 Reflector Mirror 1 N D 18 FFPKB1047 Half Speed Frame R 1 N D 19 FFPMQ0540 Bearing 2 N D 20 FFPMB0300 Half Speed Pulley 2 N D 21 FFPKD1673 Frame 2/3 Mirror Rear 1 N D | 10 | HCSN8PYG318 | Optics Lamp | 1 | N | В |
| 13 FFPKB1044 Full Speed Frame 1 N D 14 FFPKB1045 Full Speed Frame 1 N D 15 FFPGC0225 No.2/3 Mirror 2 N D 16 FFPGC0223 No.1Mirror 1 N D 17 FFPGC0224 Reflector Mirror 1 N D 18 FFPKB1047 Half Speed Frame R 1 N D 19 FFPMQ0540 Bearing 2 N D 20 FFPMB0300 Half Speed Pulley 2 N D 21 FFPKD1673 Frame 2/3 Mirror Rear 1 N D | | | | | | |
| 14 FFPKB1045 Full Speed Frame 1 N D 15 FFPGC0225 No.2/3 Mirror 2 N D 16 FFPGC0223 No.1Mirror 1 N D 17 FFPGC0224 Reflector Mirror 1 N D 18 FFPKB1047 Half Speed Frame R 1 N D 19 FFPMQ0540 Bearing 2 N D 20 FFPMB0300 Half Speed Pulley 2 N D 21 FFPKD1673 Frame 2/3 Mirror Rear 1 N D | | | | 1 | | |
| 15 FFPGC0225 No.2/3 Mirror 2 N D 16 FFPGC0223 No.1Mirror 1 N D 17 FFPGC0224 Reflector Mirror 1 N D 18 FFPKB1047 Half Speed Frame R 1 N D 19 FFPMQ0540 Bearing 2 N D 20 FFPMB0300 Half Speed Pulley 2 N D 21 FFPKD1673 Frame 2/3 Mirror Rear 1 N D | | | | | | |
| 17 FFPGC0224 Reflector Mirror 1 N D 18 FFPKB1047 Half Speed Frame R 1 N D 19 FFPMQ0540 Bearing 2 N D 20 FFPMB0300 Half Speed Pulley 2 N D 21 FFPKD1673 Frame 2/3 Mirror Rear 1 N D | 15 | | | 1 | N | D |
| 18 FFPKB1047 Half Speed Frame R 1 N D 19 FFPMQ0540 Bearing 2 N D 20 FFPMB0300 Half Speed Pulley 2 N D 21 FFPKD1673 Frame 2/3 Mirror Rear 1 N D | | | | 1 - | | |
| 19 FFPMQ0540 Bearing 2 N D 20 FFPMB0300 Half Speed Pulley 2 N D 21 FFPKD1673 Frame 2/3 Mirror Rear 1 N D | | | | 1 | | |
| 20 FFPMB0300 Half Speed Pulley 2 N D 21 FFPKD1673 Frame 2/3 Mirror Rear 1 N D | | | | 1 - | | |
| | - | | | | | |
| 22 FFPLQ0509 2/3 Mirror Spring F 2 N C | | | | I | | |
| | 22 | FFPLQ0509 | 2/3 Mirror Spring F | 2 | N | С |
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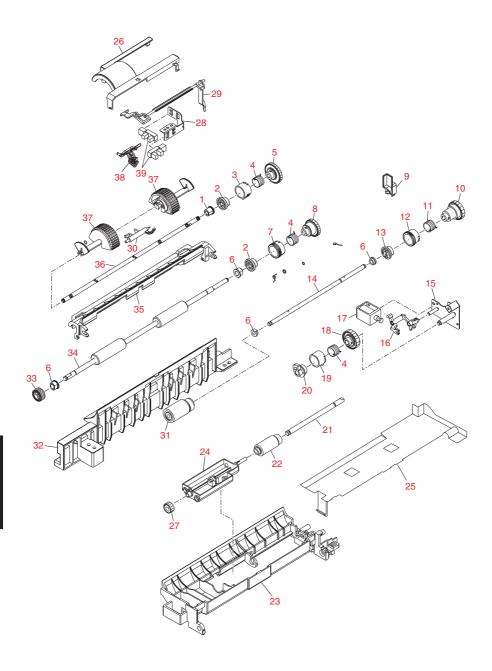
Toner Cartridge/Drum Unit

| | Toner Carriage/Druin C | | | | | |
|-------------|------------------------|-------------------------------|------------------|-------------|---------|--|
| Ref. No. | Part No. | Description | Q'ty Per Unit | Com- mon | Remarks | |
| 1 1 | FFPKE1159 | Side Cover R | 1 | N | D | |
| 2 | FFPLQ0496 | Developer Bias Terminal Plate | 1 | N | D | |
| 3 | FFPMF1301 | Idle Gear 3 | 1 | N | D | |
| 4 | FFPHP0828 | Seal | 2 | N | D | |
| 5 | FFPHP08302 | Side Seal, R | 1 | N | D | |
| 6 | FFPHK1135 | Cleaning Blade | 1 | N | D | |
| 7 | FFPMF1297 | Magnetic Roller Gear | 2 | N | D | |
| 8 | FFPDN0025 | Magnetic Roller | 1 | N | D | |
| 9 | FFPKD1642 | Drum Support, R | 1 | N | D | |
| 10 | FFPHQ0080 | Coupling | ĺi | N | D | |
| _ | | | | | | |
| 11 | FFPMQ0646 | Bushing | 1 | N | D | |
| 12 | FFPHG0058 | Waste Toner Coil | 1 | N | D | |
| 13 | FFPMQ0647 | Bushing | 1 | N | D | |
| 14 | FFPKD1641 | Drum Support, F | 1 | N | D | |
| 15 | FFPGH01051 | Drum Sheet | 1 | N | D | |
| 16 | FFPHP0837 | Cleaning Sheet | 1 | N | D | |
| 17 | FFPKD1643 | Toner Tray | 1 | N | D | |
| 18 | FFPKB10271 | Drum Frame | 1 | N | D | |
| 19 | FFPHD0034 | Pipe | 1 | N | D | |
| 20 | FFPKM0339 | Shutter | 1 | N | D | |
| 21 | FFPKN0415 | Side Sponge, F | 2 | N | D | |
| 22 | FFPHP0838 | Side Seal, F | 1 | N | D | |
| 23 | FFPHP0839 | Side Seal. R | 1 | N | D | |
| 24 | FFPMF1303 | Screw Gear 1 | 1 | N | D | |
| 25 | FFPKM03383 | Waste Toner Bottle Shutter | 1 | N | D | |
| 26 | FFPLP1179 | Shutter Spring | 1 | N | C | |
| 27 | FFPLA01132 | Developer Pressure Knob | 1 | N | D | |
| 28 | FFPXG05S01 | Waste Toner Bottle Ass'y | 1 | N | D | |
| 29 | FFPHP08331 | Waste Toner Seal | 1 | N | D | |
| 30 | FFPHP08292 | Side Seal, L | 2 | N | D | |
| 31 | FFPMF1300 | Gear 1 | 1 | N | D | |
| 32 | FFPMF1299 | Idle Gear 2 | 1 | N | D | |
| 33 | FFPMF1298 | Idle Gear 1 | 1 | N | D | |
| 00 | 1111111111200 | Talo Coal 1 | | '' | | |
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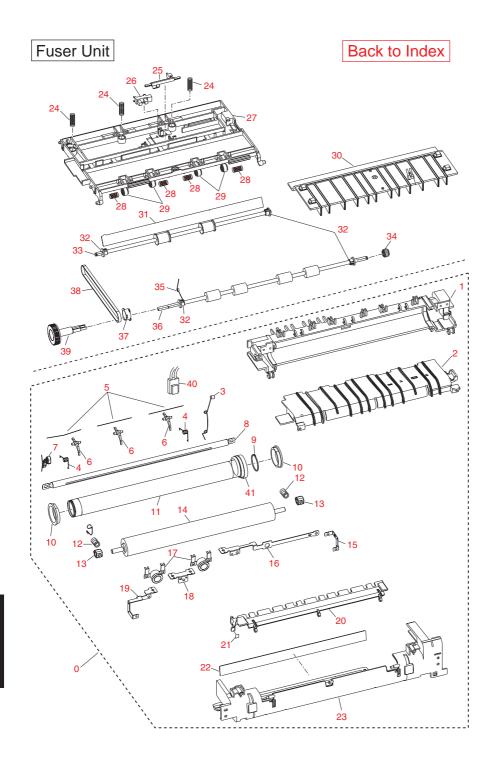
Corona Unit

| Ref. No. | Part No. | Description | Q'ty Per Unit | Com- mon | Remarks |
|---|---|--|--------------------------------------|---------------------------------------|------------|
| 0 1 2 3 4 5 6 7 8 | FFPXG64S00 FFPHK1164 FFPKE1161 FFPJA0327 FFPHK1136 FFPEY0074 FFPJA0329 FFPKS1257 FFPJA0330 FFPLP1180 | Corona Ass'y Mylar 1 Case Base, F Mylar 2 Wire Terminal Cover, F Grid Terminal Cover, R Spring | 1 1 1 1 1 1 1 1 | Z Z Z Z Z Z Z Z Z Z Z Z Z Z Z Z Z Z Z | 0000000000 |
| 10 11 12 13 14 15 16 | FFPDF0343 FFPJA0328 FFPLL0684 FFPLM0050 FFPHS0041 FFPHK1182 FFPHK1184 | Wire Terminal 1 Base, R Cleaner Lever Cleaner Cleaner Corona Sheet 1 Corona Sheet 2 | 1 1 1 1 1 1 | 2 2 2 2 2 2 2 | 000000 |
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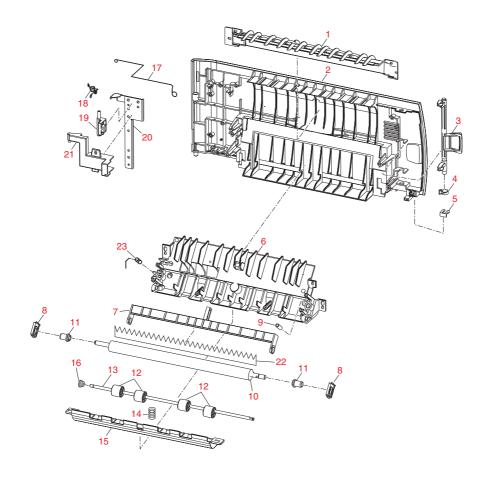
Paper Feed Section

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|-------------|-------------|--------------------------------------|------------------|-------------|---------|
| Ref. No. | Part No. | Description | Q'ty Per Unit | Com- mon | Remarks |
| 1 | FFPMQ0650 | Bushing 3 | 1 | N | D |
| 2 | FFPLU00842 | Clutch Boss | 2 | N | D |
| 3 | FFPLT0140 | Sleeve | 1 | N | D |
| 4 | FFPLR03361 | Clutch Spring | 3 | N | С |
| 5 | FFPMF1313 | Clutch Gear | 1 | N | D |
| 6 | FFPMQ0649 | Bushing 2 | 4 | N | D |
| 7 | FFPLT0141 | Ratchet Sleeve D | 1 | N | D |
| 8 | FFPMF1314 | Registration Clutch Gear | 1 | N | D |
| 9 | FFPKE11691 | Cable Cover | 1 | N | D |
| 10 | FFPMF1320 | Bypass Clutch Gear | 1 | N | D |
| <u> </u> | | | | | |
| 11 | FFPLR03342 | Clutch Spring A | 1 | N | C |
| 12 | FFPLU00852 | Bypass Clutch Boss | 1 | N | D |
| 13 | FFPMQ0648 | Bushing 1 | 1 | N | D |
| 14 | FFPXQ05S00 | Bypass Paper Feed Roller Shaft Ass'y | 1 | N | D |
| 15 | FFPXQ02S001 | Solenoid Bracket C Ass'y | 1 | N | D |
| 16 | FFPLK03871 | Ratchet Finger A | 1 | N | D |
| 17 | TDS-06A-84 | Solenoid | 1 | N | С |
| 18 | FFPMF1321 | Cam Clutch Gear | 1 | N | D |
| 19 | FFPLT01431 | Ratchet Sleeve B | 1 | N | D |
| 20 | FFPLJ01123 | Cam | 1 | N | D |
| 21 | FFPLG1762 | Pick-Up Roller Shaft | 1 | N | D |
| 22 | FFPMA0685 | Bypass Pick-Up Roller | 1 | N | Ā |
| 23 | FFPKD16604 | Bypass Paper Feed Frame | 1 | N | D |
| 24 | FFPKR1973 | Bypass Paper Bracket | 1 | N | D |
| 25 | FFPKE11683 | Frame Cover | l i | N | D |
| 26 | FFPND01681 | Sensor Cover | 1 | N | D |
| 27 | FFPMF1319 | Bypass Paper Feed Gear B | 1 | N | D |
| 28 | FFPKR1971 | Sensor Plate | 1 | N | D |
| 29 | FFPLL0672 | Sensor Lever B | 1 | N | D |
| 30 | FFPLK03862 | Sensor Arm | 1 | N | D |
| | | | | | |
| 31 | FFPMA0684 | Bypass Paper Feed Roller | 1 | N | A |
| 32 | FFPKF15345 | Middle Frame Paper Feed Guide | 1 | N | D |
| 33 | FFPMF1332 | Registration Roller Gear | 1 | N | D |
| 34 | FFPMA0682 | Registration Roller | 1 | N | D |
| 35 | FFPKE11671 | Registration Roller Cover | 1 | N | D |
| 36 | FFPXQ04S00 | Paper Feed Roller Shaft Ass'y | 1 | N | D |
| 37 | FFPXA23S00 | Paper Feed Roller Ass'y | 2 | N | D |
| 38 | FFPLL06711 | Sensor Lever A | 1 | N | D |
| 39 | GP1A73A | Sensor | 2 | С | С |
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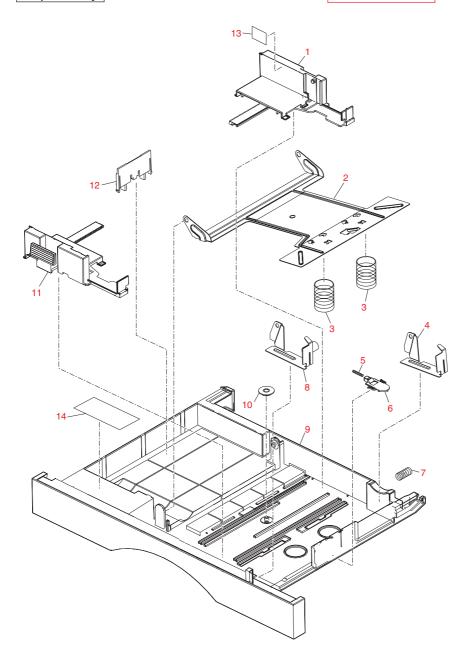
Fuser Unit

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|-------------|--------------|----------------------------|------------------|-------------|---------|
| Ref. No. | Part No. | Description | Q'ty Per Unit | Com- mon | Remarks |
| 0 | FFPUT01S01 | Fuser Unit | 1 | N | D |
| 1 | FFPKB1041 | Fuser Frame Upper | 1 | N | D |
| 2 | FFPKF15452 | H/R Separation Paper Guide | 1 | N | D |
| 3 | FFPLR0339 | Ground Spring 2 | 1 | N | С |
| 4 | FFPLR0348 | Spring Paper Jam | 2 | N | С |
| 5 | FFPLN0015 | Finger Spring | 3 | N | С |
| 6 | FFPLK0391 | Separation Finger | 3 | N | A |
| 7 | FFPLR03402 | Ground Spring 3 | 1 | N | C |
| 8 | QIR120800MDB | Lamp | 1 | N | В |
| 9 | FFPLN0016 | Snap Ring | 2 | N | D |
| 10 | FFPMQ0653 | Heat Roller Bushing | 2 | N | D |
| 111 | FFPMA0689 | Heat Roller | 1 | N | A |
| 12 | FFPLP11991 | Pressure Spring | 2 | N | Ĉ |
| 13 | FFPMQ0652 | Pressure Roller Bushing | 2 | N | A |
| 14 | FFPMA06901 | Pressure Roller | 1 | N | A |
| 15 | FFPDF0346 | Lamp Terminal 2 | 1 | N | D |
| | | | 1 | N N | D |
| 16 | FFPDF0348 | Conductor Plate 1 | | | _ |
| 17 | FFPET0018 | Thermostat 🛆 | 2 | N | С |
| 18 | FFPDF0347 | Conductor Plate 2 | 1 | N | D |
| 19 | FFPDF0345 | Lamp Terminal 1 | 1 | N | D |
| 20 | FFPKF15641 | Guide Paper Jam | 1 | N | D |
| 21 | FFPKP0106 | Heat-insulating Felt | 1 | N | D |
| 22 | FFPKF15422 | Fuser Entry Guide | 1 | N | D |
| 23 | FFPKB10422 | Fuser Frame Lower | 1 | N | D |
| 24 | FFPLP1200 | Hinge Spring | 3 | N | С |
| 25 | FFPLL0679 | Paper Exit Sensor Lever 2 | 1 | N | D |
| 26 | GP1A73A | Sensor | 1 | С | С |
| 27 | FFPKF15502 | Paper Exit Gear 2 Upper | 1 | N | D |
| 28 | FFPLP09461 | Axle Spring | 4 | N | D |
| 29 | FFPMA06951 | Pinch Roller | 4 | N | D |
| 30 | FFPKF1544 | Exit Paper Guide 1Upper | 1 | N | D |
| 31 | FFPDU0063 | Discharge Brush | 1 | N | D |
| 32 | FFPMQ0654 | Exit Roller Shaft Bushing | 4 | N | D |
| 33 | FFPMA06921 | Exit Roller 2 | 1 | N | D |
| 34 | FFPMF1295 | Exit Roller Gear | 1 | N | D |
| 35 | FFPLR0342 | Ground Spring 6 | 1 | N | D |
| 36 | FFPMA06911 | Exit Roller 1 | 1 | N | C |
| 37 | FFPMB0299 | Exit Roller Pulley | 1 | N | D |
| 38 | FFPMN0136 | Exit Roller Belt | 1 | N | D |
| 39 | FFPLA0110 | Paper Jam Release Knob | | N | D |
| | | ' | | | |
| 40 | FFPBL0016 | Thermistor | 1 | N | A |
| 41 | FFPMF1325 | Heat Roller Gear | 1 | N | Α |
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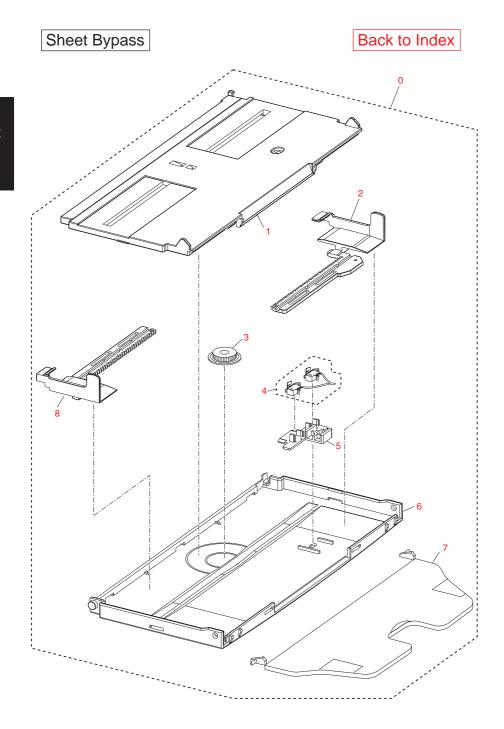
Right Cover Section

| Ref. No. | Part No. | Description | Q'ty Per Unit | Com- mon | Remarks |
|--|--|---|---|---|-----------|
| 1 2 3 4 5 6 7 8 9 | FFPKF1530 FFPKE11481 FFPLK03762 FFPLR0328 FFPFJ0039 FFPKF15273 FFPKD16382 FFPKF15311 FFPLP11781 FFPLP1781 | Double Sided Paper Guide 2 Right Cover Right Cover Latch Right Cover Latch Spring Touch Ring Double Side Paper Guide Plate Discharge Needle Holder Transfer Guide Transfer Shaft Sponge Terminal Transfer Roller | 1 1 1 1 1 1 1 2 1 | Z Z Z Z Z Z Z Z Z Z Z Z Z Z Z Z Z Z Z | 000000000 |
| 11 12 13 14 15 16 17 18 19 20 | FFPMQ0645 FFPMA06831 FFPLG1756 FFPLP1188 FFPKF1535 FFPMQ0644 FFPLP1173 FFPLR03311 FFPKM03372 FFPKS1250 | Bushing Idle Registration Roller Idle Registration Roller Shaft Registration Pressure Spring Bypass Paper Guide Transfer Roller Shaft Bush Transfer Roller Ground Spring Cover Ground Spring Cover Fulcrum Cover Ground Plate | 2 4 1 1 1 1 1 1 1 | 2 | 000000000 |
| 21 22 23 | FFPKE1154 FFPKS1254 FFPLP11771 | Cable Cover Dicharge Needle Transfer Pressure Spring | 1 1 1 | Z Z Z | DDC |
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Paper Tray

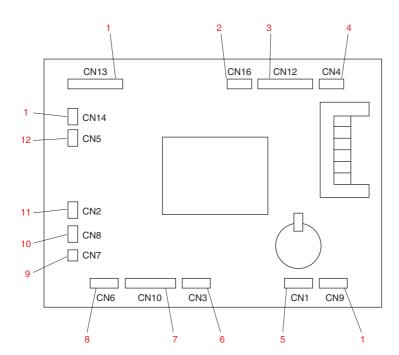
| Ref. No. | Part No. | Description | Q'ty Per Unit | Com- mon | Remarks |
|---|---|--|---|-------------------|---------|
| 1 2 3 4 5 6 7 8 9 | FFPKF15392 FFPXC01S00 FFPLP11901 FFPLK03902 FFPLP11921 FFPKF1540 FFPLP1191 FFPLK03892 FFPQA02054 FFPMF0829 | Paper Tray Guide R Bottom Plate Ass'y Pressure Spring Separation Nail R Stopper Spring Bottom Plate Stopper Paper Tray Rear Spring Separation Nail F Paper Tray Frame Pinion | 1 1 2 1 1 1 1 1 1 | Z Z Z Z Z Z Z Z C | |
| 11 12 13 14 | FFPKF15383 FFPQG00783 FFPTE1949 FFPTE2646 | Paper Tray Guide F Paper Tray Guide Rear Label Upper Label Paper Size Setting Label | 1 1 1 1 | ZZZZ | D D D |
| | | | | | |
| | | | | | |
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Sheet Bynass

Sheet Bypass

| Ref. No. Part No. Description Q'ty F Uni 0 FFPUQ90S00 Bypass Tray Ass'y 1 1 FFPND01694 Bypass Tray Cover 1 2 FFPKF1536 Bypass Guide F 1 | t mon | |
|---|------------------|-------------|
| 1 FFPND01694 Bypass Tray Cover 1 | 1 | |
| 3 FFPMF0829 Pinion 1 | N N N C | D D D |
| 4 FFPWE0068 Bypass Sensor Ass'y, | N | D |
| 5 FFPKR19751 Sensor Mounting Bracket 1 6 FFPQA02042 Bypass Tray A 1 | N N | D D |
| 7 FFPND01701 Bypass Tray B | N N | D D |
| 8 FFPKF1537 Bypass Guide R 1 | IN | |
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Cables

| | | | | | | | Cable |
|-------------|------------------------|---|------------------|-------------|---------|---------------|-----------------------------------|
| Ref. No. | Part No. | Description | Q'ty Per Unit | Com- mon | Remarks | From (CPU) | То |
| 1 | FFPWC1909 | Power Cable | 1 | N | D | CN13 | LVPS PCB |
| 2 | FFPWC1903 | Flat Cable 2 | 1 | Ν | D | CN16, | Inverter PCB |
| | | | | | | 9, 14 | |
| 3 | FFPWC1910 | Flat Cable 1 | 1 | N | D | CN12 | CCD PCB |
| 4 | FFPWC1901 | LSU Cable | 1 | N | D | CN4 | LSU |
| 5 | FFPWC1896 | Sensor Cable | 1 | Ν | D | CN1 | Paper Exit/Registration/ |
| ١. | | | | | _ | | Paper detecting Sensors |
| 6 | FFPWC1897 | Solenoid Cable | 1 | N | D | CN3 | Sheet Bypass Pick-up/ |
| | | | | | | | Paper Feed/Registration |
| _ | EEDWC4000 | TEN Cabla | , | N. | _ | CNIAO | Solenoids and Exhaust Fan |
| 7 | FFPWC1898 | TEN Cable | 1 | N | D | CN10 | Toner Level/Drum Virgin |
| | | | | | | | Detecting Sensors and |
| 8 | FFPWC1904 | Optics Motor Cable | 1 | N | D | CN6 | Discharge Lamp Optics Drive Motor |
| 9 | FFPWC1904 | Main Motor Cable | 1 | N | D | CN7 | Main Motor |
| 10 | FFPWC1899 | High Voltage Cable | 1 | N | D | CN8 | HVPS PCB |
| | | | | | | | |
| 11 12 | FFPWC1902 FFPWC1905 | Control Panel Cable Optics Sensor Cable | 1 | N N | D D | CN2 CN5 | Control Panel PCB |
| 12 | FFPWC1905 | Optics Sensor Cable | ' | IN | ט | CNO | Lamp Unit Home Position Sensor |
| | | | | | | | Serisor |
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Maintenance Chart

| Item | Part | Part number | Mainte | enance | Remarks |
|-----------------|--------------------------------|-------------|-------------|-------------|---------|
| | | | 100k | 200k | |
| Main unit | Ozone filter | FFPHJ0057 | 0 | 0 | |
| | LSU cover glass | | \triangle | Δ | |
| Transfer unit | Transfer roller | FFPMA0677 | 0 | 0 | |
| | Discharge needle | FFPKS1254 | \triangle | \triangle | |
| Fuser unit | Heat roller | FFPMA0689 | 0 | 0 | |
| | Pressure roller | FFPMA06901 | 0 | 0 | |
| | Pressure roller bushing | FFPMQ0652 | 0 | 0 | |
| | Heat roller bushing | FFPMQ0653 | 0 | 0 | |
| | Heat roller gear | FFPMF1325 | 0 | 0 | |
| | Separation finger | FFPLK0391 | 0 | 0 | |
| | Thermistor | FFPBL0018 | 0 | 0 | |
| Paper feed unit | Sheet bypass paper feed roller | FFPMA0684 | 0 | 0 | |
| | Sheet bypass pick up roller | FFPMA0685 | 0 | 0 | |
| | DFP roller | FFPMA0517 | 0 | 0 | |
| | Paper feed roller | FFPXA23S00 | 0 | 0 | |
| Optics unit | Platen glass Ass'y | FFPXK01S01 | \triangle | \triangle | |
| | Mirror 1 | FFPGC0223 | \triangle | | |
| | Mirror 2 | FFPGC0225 | Δ | \triangle | |
| | Mirror 3 | FFPGC0225 | \triangle | | |
| | Lens | FFPGC0226 | Δ | | |
| | Reflecting mirror | FFPGC0224 | Δ | Δ | |

 \triangle : Replacement part due to the durability

 \odot : Regular replacement part

| Part No. | Description | Page No. | Ref. No. | Q'ty Per Unit |
|--------------|-----------------------------------|-------------|-------------|------------------|
| 24X13327MD | Inverter | 7 | 9 | 1 |
| CH48T46 | Choke Coil (Except North America) | 4 | 13 | 1 |
| DNQ12A62R21A | Main Motor | 5 | 1 | 1 |
| EUKMBN782HA | High Voltage PCB | 5 | 14 | 1 |
| FFPBL0016 | Thermistor | 11 | 40 | 1 |
| FFPDF0343 | Wire Terminal 1 | 9 | 10 | 1 |
| FFPDF0345 | Lamp Terminal 1 | 11 | 19 | 1 |
| FFPDF0346 | Lamp Terminal 2 | 11 | 15 | 1 |
| FFPDF0347 | Conductor Plate 2 | 11 | 18 | 1 |
| FFPDF0348 | Conductor Plate 1 | 11 | 16 | 1 |
| FFPDN0025 | Magnetic Roller | 8 | 8 | 1 |
| FFPDU0063 | Discharge Brush | 11 | 31 | 1 |
| FFPET0018 | Thermostat | 11 | 17 | 2 |
| FFPEV0131 | Power Cord (for North America) | 4 | 16 | 1 1 |
| FFPEV0144 | Power Cord (for Europe) | 4 | 16 | 1 |
| FFPEV0146 | Power Cord (for Australia.) | 4 | 16 | 1 |
| FFPEV0152 | Power Cord (for U.K.) | 4 | 16 | 1 |
| FFPEY0074 | Wire | 9 | 5 | 1 |
| FFPFJ0039 | Touch Ring | 12 | 5 | 1 |
| FFPGC0223 | No.1Mirror | 7 | 16 | 1 |
| FFPGC0224 | Reflector Mirror | 7 | 17 | 1 |
| FFPGC0225 | No.2/3 Mirror | 7 | 15 | 2 |
| FFPGH01051 | Drum Sheet | 8 | 15 | 1 |
| FFPHD0034 | Pipe | 8 | 19 | 1 |
| FFPHG0058 | Waste Toner Coil | 8 | 12 | 1 |
| FFPHJ0057 | Ozone Filter | 2 | 10 | 1 |
| FFPHK1135 | Cleaning Blade | 8 | 6 | 1 1 |
| FFPHK1136 | Mylar 2 | 9 | 4 | 1 |
| FFPHK1151 | Rail Sheet Full Speed | 6 | 10 | 2 |
| FFPHK1152 | Rail Sheet Half Speed | 6 | 11 | 2 |
| FFPHK1164 | Mylar 1 | 9 | 1 | 1 |
| FFPHK1169 | Mylar | 4 | 25 | 1 |
| FFPHK1182 | Corona Sheet 1 | 9 | 15 | 1 |
| FFPHK1184 | Corona Sheet 2 | 9 | 16 | 1 1 |
| FFPHL0012B | Damper | 6 | 4 | 1 1 |
| FFPHP0828 | Seal | 8 | 4 | 2 |
| FFPHP08292 | Side Seal, L | 8 | 30 | 2 |
| FFPHP08302 | Side Seal, R | 8 | 5 | 1 1 |
| FFPHP08331 | Waste Toner Seal | 8 8 | 29 | 1 1 |
| FFPHP0837 | Cleaning Sheet | _ | 16 | - |
| FFPHP0838 | Side Seal, F | 8 | 22 | 1 |
| FFPHP0839 | Side Seal, R | 8 | 23 | 1 1 |
| FFPHQ0080 | Coupling | 8 | 10 | 1 1 |
| FFPHS0041 | Cleaner Cap | 9 | 14 | 1 1 |
| FFPJA0327 | Base, F | 9 | 3 | 1 1 |
| FFPJA0328 | Base, R | 9 | 11 | 1 1 |
| FFPJA0329 | Terminal Cover, F | 9 | 6 | 1 1 |
| FFPJA0330 | Terminal Cover, R | 9 | 8 | 1 1 |
| FFPJA0334 | Insulation Sheet 4 | 3 | 4 | 1 |
| | | | | |

| Part No. | Description | Page No. | Ref. No. | Q'ty Per Unit |
|--------------------------|---|-------------|-------------|------------------|
| FFPJA0335 | Insulation Sheet 5 | 3 | 7 | 1 |
| FFPJA0336 | Insulation Sheet 6 | 3 | 10 | 1 |
| FFPJA0338 | LVPS Insulation Sheet | 2 | 9 | 1 1 |
| FFPKA0198 | Sensor Plate | 4 | 1 | 1 |
| FFPKB10271 | Drum Frame | 8 | 18 | 1 1 |
| FFPKB1041 | Fuser Frame Upper | 11 | 1 | 1 1 |
| FFPKB10422 | Fuser Frame Lower | 11 | 23 | 1 1 |
| FFPKB1044 | Full Speed Frame | 7 | 13 | 1 |
| FFPKB1045 | Full Speed Frame | 7 | 14 | 1 |
| FFPKB1046 | Half Speed Frame F | 7 | 5 | 1 |
| FFPKB1047 | Half Speed Frame R | 7 | 18 | 1 |
| FFPKB10531 | Lens Unit Bracket | 6 | 26 | 1 |
| FFPKD16382 | Dicharge Needle Holder | 12 | 7 | 1 |
| FFPKD1641 | Drum Support, F | 8 | 14 | 1 |
| FFPKD1642 | Drum Support, R | 8 | 9 | 1 |
| FFPKD1643 | Toner Tray | 8 | 17 | 1 |
| FFPKD16604 | Bypass Paper Feed Frame | 10 | 23 | 1 |
| FFPKD1670 | Lamp Holder | 7 | 11 | 2 |
| FFPKD1671 | Belt Holder Full Speed | 7 | 8 | 2 |
| FFPKD1672 | Frame 2/3 Mirror Front | 7 | 3 | 1 |
| FFPKD1673 | Frame 2/3 Mirror Rear | 7 | 21 | 1 |
| FFPKD1674 | Lamp Cable Holder | 6 | 24 | 1 |
| FFPKD1675 | CCD Cable Holder | 6 | 1 | 1 |
| FFPKD1678 | DFP Pressure Plate | 4 | 26 | 1 |
| FFPKE11481 | Right Cover | 12 | 2 | 1 |
| FFPKE1154 | Cable Cover | 12 | 21 | 1 |
| FFPKE1159 | Side Cover R | 8 | 1 | 1 |
| FFPKE1161 | Case | 9 | 2 | 1 1 |
| FFPKE11671 | Registration Roller Cover | 10 | 35 | 1 |
| FFPKE11683 | Frame Cover | 10 | 25 | 1 |
| FFPKE11691 | Cable Cover | 10 | 9 | 1 1 |
| FFPKE1182 | LVPS Cover | 2 12 | 8 | 1 1 |
| FFPKF15273 | Double Side Paper Guide Plate | | 6 | |
| FFPKF1528 FFPKF1530 | Cable Guide A | 4 12 | 20 | 1 1 |
| FFPKF1530 FFPKF15311 | Double Sided Paper Guide 2 Transfer Guide | 12 | 1 8 | 2 |
| FFPKF15311 FFPKF15345 | | 10 | 32 | 1 1 |
| FFPKF15345 FFPKF1535 | Middle Frame Paper Feed Guide Bypass Paper Guide | 10 | 32 15 | |
| FFPKF1536 | Bypass Guide F | 14 | 2 | |
| FFPKF1537 | Bypass Guide R | 14 | 8 | |
| FFPKF15383 | Paper Tray Guide F | 13 | 11 | 1 |
| FFPKF15392 | Paper Tray Guide R | 13 | 1 | 1 1 |
| FFPKF1540 | Bottom Plate Stopper | 13 | 6 | 1 1 |
| FFPKF15422 | Fuser Entry Guide | 11 | 22 | i |
| FFPKF1544 | Exit Paper Guide 1Upper | 11 | 30 | 1 1 |
| FFPKF15452 | H/R Separation Paper Guide | 11 | 2 | i |
| FFPKF15502 | Paper Exit Gear 2 Upper | 11 | 27 | 1 1 |
| FFPKF1561 | Cable Guide 2 | 7 | 4 | i |
| FFPKF15621 | Rail Front | 6 | 16 | 1 |
| | | | | |

| FFPKF15631 Rail Rear 6 9 FFPKK10641 Guide Paper Jam 11 20 FFPKM03383 Waste Toner Bottle Shutter 8 25 FFPKM0339 Shutter 8 20 FFPKM0341 Scanner Slider 7 12 FFPKM0342 Scanner Slider 7 6 FFPKN0355 Coupler 4 3 FFPKN0415 Side Sponge, F 8 21 FFPKN0415 Side Sponge, F 8 21 FFPKN0415 Side Sponge, F 8 21 FFPKN1957 High Voltage PCB Plate 5 15 FFPKR1957 High Voltage Bracket 4 17 FFPKR1960 High Voltage Bracket 4 17 FFPKR1971 Sensor Plate 10 28 FFPKR1973 Bypass Paper Bracket 10 24 FFPKR19751 Sensor Mounting Bracket 14 5 FFPKR1986 Motor Bracket 6 5 FFPK1 | Part No. | Description | Page No. | Ref. No. | Q'ty Per Unit |
|--|-------------|----------------------------|-------------|-------------|------------------|
| FFPKM003372 Cover Fulcrum 12 19 FFPKM03383 Waste Toner Bottle Shutter 8 25 FFPKM0341 Scanner Slider 7 12 FFPKM0342 Scanner Slider 7 6 FFPKN0415 Side Sponge, F 8 21 FFPKN0415 Side Sponge, F 8 21 FFPKR0106 Heat-insulating Felt 11 21 FFPKR1957 High Voltage PCB Plate 5 15 FFPKR1957 High Voltage PCB Plate 5 15 FFPKR1957 High Voltage Bracket 4 17 FFPKR1971 Sensor Plate 10 24 FFPKR1973 Bypass Paper Bracket 10 24 FFPKR19751 Sensor Mounting Bracket 14 5 FFPKR1975 Power Cord Bracket 4 12 FFPKR1980 Motor Bracket 6 5 FFPKR1980 Bottle Rotation Sensor Bracket 6 5 FFPKS1250 Cover Ground Plate 12 | FFPKF15631 | | 6 | 9 | 1 |
| FFPKM03383 Waste Toner Bottle Shutter 8 25 FFPKM03341 Scanner Slider 7 12 FFPKM0342 Scanner Slider 7 6 FFPKN0035 Coupler 4 3 FFPKN0415 Side Sponge, F 8 21 FFPK0106 Heat-insulating Felt 11 21 FFPKR1957 High Voltage PCB Plate 5 15 FFPKR1960 High Voltage Bracket 4 17 FFPKR1971 Sensor Plate 10 28 FFPKR1971 Sensor Plate 10 24 FFPKR1973 Bypass Paper Bracket 10 24 FFPKR1977 Power Cord Bracket 4 12 FFPKR1986 Motor Bracket 6 5 FFPKR1989 Bottle Rotation Sensor Bracket 6 29 FFPKS1250 Cover Ground Plate 12 20 FFPKS1254 Gid 9 7 FFPKS1257 Gid 9 7 FFPKS | | | | | 1 |
| FFPKM0339 Shutter 8 20 FFPKM0341 Scanner Slider 7 12 FFPKM0342 Scanner Slider 7 6 FFPKN0035 Coupler 4 3 FFPKN0415 Side Sponge, F 8 21 FFPKP0106 Heat-insulating Felt 11 21 FFPKR1957 High Voltage PCB Plate 5 15 FFPKR1960 High Voltage PCB Plate 5 15 FFPKR1970 High Voltage PCB Plate 4 17 FFPKR1971 Sensor Plate 10 28 FFPKR1973 Bypass Paper Bracket 10 28 FFPKR1973 Bypass Paper Bracket 10 24 FFPKR1977 Power Cord Bracket 4 12 FFPKR1986 Motor Bracket 6 5 FFPKR1989 Bottle Rotation Sensor Bracket 6 29 FFPKS1250 Cover Ground Plate 12 20 FFPKS1250 Cover Ground Plate 12 20 | | | 12 | - | 1 |
| FFPKM0341 Scanner Slider 7 12 FFPKM0342 Scanner Slider 7 6 FFPKN0035 Coupler 4 3 FFPKN0415 Side Sponge, F 8 21 FFPKP0106 Heat-insulating Felt 11 21 FFPKR1957 High Voltage PCB Plate 5 15 FFPKR1957 High Voltage Bracket 4 17 FFPKR1960 High Voltage Bracket 4 17 FFPKR1971 Sensor Plate 10 28 FFPKR1971 Sensor Plate 10 24 FFPKR1973 Bypass Paper Bracket 10 24 FFPKR1974 Power Cord Bracket 4 12 FFPKR1977 Power Cord Bracket 6 5 FFPKR1977 Power Cord Bracket 6 5 FFPKR1989 Bottle Rotation Sensor Bracket 6 29 FFPKS1250 Cover Ground Plate 12 20 FFPKS1254 Grid 9 7 | FFPKM03383 | Waste Toner Bottle Shutter | 8 | 25 | 1 |
| FFPKM0342 Scanner Slider 7 6 FFPKN0035 Coupler 4 3 FFPKN0415 Side Sponge, F 8 21 FFPKP0106 Heat-insulating Felt 11 21 FFPKR1957 High Voltage PCB Plate 5 15 FFPKR1960 High Voltage Bracket 4 17 FFPKR1971 Sensor Plate 10 28 FFPKR1973 Bypass Paper Bracket 10 24 FFPKR1973 Bypass Paper Bracket 10 24 FFPKR19751 Sensor Mounting Bracket 14 5 FFPKR1977 Power Cord Bracket 4 12 FFPKR1986 Motor Bracket 6 5 FFPKR1989 Bottle Rotation Sensor Bracket 6 5 FFPKR1989 Bottle Rotation Sensor Bracket 6 29 FFPKS1250 Cover Ground Plate 12 20 FFPKS1254 Grid 9 7 FFPKS1257 Grid 9 7 | FFPKM0339 | | | 20 | 1 |
| FFPKN0035 Coupler 4 3 FFPKN0415 Side Sponge, F 8 21 FFPKP0106 Heat-insulating Felt 11 21 FFPKR1957 High Voltage PCB Plate 5 15 FFPKR1960 High Voltage Bracket 4 17 FFPKR1971 Sensor Plate 10 28 FFPKR1973 Bypass Paper Bracket 10 24 FFPKR19751 Sensor Mounting Bracket 14 5 FFPKR1977 Power Cord Bracket 4 12 FFPKR1977 Power Cord Bracket 6 5 FFPKR1986 Motor Bracket 6 5 FFPKR1989 Bottle Rotation Sensor Bracket 6 29 FFPKS1250 Cover Ground Plate 12 20 FFPKS1257 Grid 9 7 FFPKS1257 Right Lock Plate 4 5 FFPKS12591 Right Lock Plate 4 5 FFPKS12591 Right Lock Plate 4 5 <t< td=""><td></td><td></td><td></td><td>12</td><td>3</td></t<> | | | | 12 | 3 |
| FFPKN0415 Side Sponge, F 8 21 FFPKP0106 Heat-insulating Felt 11 21 FFPKR1957 High Voltage PCB Plate 5 15 FFPKR1957 High Voltage Bracket 4 17 FFPKR1971 Sensor Plate 10 28 FFPKR1973 Bypass Paper Bracket 10 24 FFPKR19751 Sensor Mounting Bracket 14 5 FFPKR1977 Power Cord Bracket 4 12 FFPKR1977 Power Cord Bracket 6 5 FFPKR1986 Motor Bracket 6 5 FFPKR1989 Bottle Rotation Sensor Bracket 6 29 FFPKS1250 Cover Ground Plate 12 20 FFPKS1257 Grid 9 7 FFPKS1257 Grid 9 7 FFPKS12591 Right Lock Plate 4 5 FFPKS12591 Right Lock Plate 4 5 FFPLA0110 Paper Jam Release Knob 11 39 | | | | _ | 4 |
| FFPKP0106 Heat-insulating Felt 11 21 FFPKR1957 High Voltage PCB Plate 5 15 FFPKR1960 High Voltage Bracket 4 17 FFPKR1971 Sensor Plate 10 28 FFPKR1973 Bypass Paper Bracket 10 24 FFPKR1975 Sensor Mounting Bracket 14 5 FFPKR1977 Power Cord Bracket 4 12 FFPKR1986 Motor Bracket 6 5 FFPKR1989 Bottle Rotation Sensor Bracket 6 29 FFPKS1250 Cover Ground Plate 12 20 FFPKS1254 Dicharge Needle 12 22 FFPKS1257 Grid 9 7 FFPKS12591 Right Lock Plate 4 5 FFPKS12592 Right Lock Plate 4 5 FFPKS12591 Right Lock Plate 4 7 FFPLA0110 Paper Jam Release Knob 11 39 FFPLA01112 Key Top D 3 3 | | • | | - | 2 |
| FFPKR1957 High Voltage PCB Plate 5 15 FFPKR1960 High Voltage Bracket 4 17 FFPKR1971 Sensor Plate 10 28 FFPKR1973 Bypass Paper Bracket 10 24 FFPKR19751 Sensor Mounting Bracket 14 5 FFPKR1977 Power Cord Bracket 4 12 FFPKR1986 Motor Bracket 6 5 FFPKR1989 Bottle Rotation Sensor Bracket 6 29 FFPKS1250 Cover Ground Plate 12 20 FFPKS1254 Dicharge Needle 12 22 FFPKS1257 Grid 9 7 FFPKS1257 Right Lock Plate 4 5 FFPKS12591 Right Lock Plate 4 5 FFPKS12592 Right Lock Plate 4 5 FFPLA01110 Paper Jam Release Knob 11 39 FFPLA01112 Paper Jam Release Knob 8 27 FFPLB0211 Key Top D 3 3 | | | | | 2 |
| FFPKR1960 High Voltage Bracket 4 17 FFPKR1971 Sensor Plate 10 28 FFPKR1973 Bypass Paper Bracket 10 24 FFPKR19751 Sensor Mounting Bracket 14 5 FFPKR1977 Power Cord Bracket 6 5 FFPKR1986 Motor Bracket 6 5 FFPKR1989 Bottle Rotation Sensor Bracket 6 29 FFPKS1250 Cover Ground Plate 12 20 FFPKS1254 Dicharge Needle 12 22 FFPKS1257 Grid 9 7 FFPKS12591 Right Lock Plate 4 5 FFPKS12591 Right Lock Plate 4 5 FFPKS12591 Right Lock Plate 4 7 FFPLA0110 Paper Jam Release Knob 11 39 FFPLA01132 Developer Pressure Knob 8 27 FFPLB0215 Copy Mode Key 3 9 FFPLB0216 Option Key Top 3 8 <td></td> <td>S</td> <td></td> <td></td> <td>1</td> | | S | | | 1 |
| FFPKR1971 Sensor Plate 10 28 FFPKR1973 Bypass Paper Bracket 10 24 FFPKR19751 Sensor Mounting Bracket 14 5 FFPKR1977 Power Cord Bracket 4 12 FFPKR1986 Motor Bracket 6 5 FFPKR1989 Bottle Rotation Sensor Bracket 6 29 FFPKS1250 Cover Ground Plate 12 20 FFPKS1254 Dicharge Needle 12 22 FFPKS1257 Grid 9 7 FFPKS12591 Right Lock Plate 4 5 FFPKS12591 Right Lock Plate 4 5 FFPKU0202 Support Stay 4 7 FFPLA0110 Paper Jam Release Knob 11 39 FFPLA01132 Developer Pressure Knob 8 27 FFPLB0211 Key Top D 3 3 3 FFPLB0216 Option Key Top 3 8 8 FFPLG1756 Idle Registration Roller Shaft | | 3 3 | _ | - | 1 |
| FFPKR1973 Bypass Paper Bracket 10 24 FFPKR19751 Sensor Mounting Bracket 14 5 FFPKR1977 Power Cord Bracket 4 12 FFPKR1986 Motor Bracket 6 5 FFPKR1989 Bottle Rotation Sensor Bracket 6 29 FFPKS1250 Cover Ground Plate 12 20 FFPKS1254 Dicharge Needle 12 22 FFPKS1257 Grid 9 7 FFPKS1257 Grid 9 7 FFPKS12591 Right Lock Plate 4 5 FFPKS12591 Right Lock Plate 4 5 FFPKS12591 Right Lock Plate 4 7 FFPLA0110 Paper Jam Release Knob 11 39 FFPLA01132 Developer Pressure Knob 8 27 FFPLB0211 Key Top D 3 3 3 FFPLB0215 Copy Mode Key 3 9 9 FFPLB02161 Option Key Top 3 < | | | | | 1 |
| FFPKR19751 Sensor Mounting Bracket 14 5 FFPKR1977 Power Cord Bracket 4 12 FFPKR1986 Motor Bracket 6 5 FFPKR1989 Bottle Rotation Sensor Bracket 6 29 FFPKS1250 Cover Ground Plate 12 20 FFPKS1254 Dicharge Needle 12 22 FFPKS1257 Grid 9 7 FFPKS1257 Grid 9 7 FFPKS12591 Right Lock Plate 4 5 FFPKS12591 Right Lock Plate 4 5 FFPKU0202 Support Stay 4 7 FFPLG0202 Support Stay 4 7 FFPLA0110 Paper Jam Release Knob 11 39 FFPLA01132 Developer Pressure Knob 8 27 FFPLB0211 Key Top D 3 3 3 FFPLB0216 Option Key Top 3 8 8 FFPLG1756 Idle Registration Roller Shaft 12 | | | _ | | 1 |
| FFPKR1977 Power Cord Bracket 4 12 FFPKR1986 Motor Bracket 6 5 FFPKR1989 Bottle Rotation Sensor Bracket 6 29 FFPKS1250 Cover Ground Plate 12 20 FFPKS1254 Dicharge Needle 12 22 FFPKS1257 Grid 9 7 FFPKS12591 Right Lock Plate 4 5 FFPKU0202 Support Stay 4 7 FFPKD40110 Paper Jam Release Knob 11 39 FFPLA011132 Developer Pressure Knob 8 27 FFPLB0211 Key Top D 3 3 FFPLB0215 Copy Mode Key 3 9 FFPLB02161 Option Key Top 3 8 FFPLG1756 Idle Registration Roller Shaft 12 13 FFPLG1775 Drive Shaft 4 22 FFPLK03762 Right Cover Latch 12 3 FFPLK03862 Sensor Arm 10 30 | | , . | | | 1 |
| FFPKR1986 Motor Bracket 6 5 FFPKR1989 Bottle Rotation Sensor Bracket 6 29 FFPKS1250 Cover Ground Plate 12 20 FFPKS1254 Dicharge Needle 12 22 FFPKS1257 Grid 9 7 FFPKS12591 Right Lock Plate 4 5 FFPKU0202 Support Stay 4 7 FFPLA0110 Paper Jam Release Knob 11 39 FFPLA01132 Developer Pressure Knob 8 27 FFPLB0211 Key Top D 3 3 FFPLB0215 Copy Mode Key 3 9 FFPLB02161 Option Key Top 3 8 FFPLB0161 Option Key Top 3 8 FFPLG1756 Idle Registration Roller Shaft 12 13 FFPLG1775 Drive Shaft 10 21 FFPLG1779 DFP Roller Shaft 4 22 FFPLK03762 Right Cover Latch 12 3 | | | | _ | 1 |
| FFPKR1989 Bottle Rotation Sensor Bracket 6 29 FFPKS1250 Cover Ground Plate 12 20 FFPKS1254 Dicharge Needle 12 22 FFPKS1257 Grid 9 7 FFPKS12591 Right Lock Plate 4 5 FFPKU0202 Support Stay 4 7 FFPLA0110 Paper Jam Release Knob 11 39 FFPLA01132 Developer Pressure Knob 8 27 FFPLB0211 Key Top D 3 3 FFPLB0215 Copy Mode Key 3 9 FFPLB02161 Option Key Top 3 8 FFPLG1756 Idle Registration Roller Shaft 12 13 FFPLG1775 Drive Shaft 10 21 FFPLG1779 DFP Roller Shaft 4 22 FFPLK03762 Right Cover Latch 12 3 FFPLK03862 Sensor Arm 10 30 FFPLK03891 Ratchet Finger A 10 16 | - | | | | 1 |
| FFPKS1250 Cover Ground Plate 12 20 FFPKS1254 Dicharge Needle 12 22 FFPKS1257 Grid 9 7 FFPKS12591 Right Lock Plate 4 5 FFPKU0202 Support Stay 4 7 FFPLA0110 Paper Jam Release Knob 11 39 FFPLA01132 Developer Pressure Knob 8 27 FFPLB0211 Key Top D 3 3 FFPLB0215 Copy Mode Key 3 9 FFPLB02161 Option Key Top 3 8 FFPLB02162 Option Key Top 3 8 FFPLG1756 Idle Registration Roller Shaft 12 13 FFPLG17762 Pick-Up Roller Shaft 10 21 FFPLG17779 DFP Roller Shaft 4 22 FFPLK03762 Right Cover Latch 12 3 FFPLK03862 Sensor Arm 10 30 FFPLK03891 Ratchet Finger A 10 16 | | | _ | _ | 1 |
| FFPKS1254 Dicharge Needle 12 22 FFPKS1257 Grid 9 7 FFPKS12591 Right Lock Plate 4 5 FFPKU0202 Support Stay 4 7 FFPLA0110 Paper Jam Release Knob 11 39 FFPLA01132 Developer Pressure Knob 8 27 FFPLB0211 Key Top D 3 3 FFPLB0215 Copy Mode Key 3 9 FFPLB02161 Option Key Top 3 8 FFPLB02161 Option Key Top 3 8 FFPLG1756 Idle Registration Roller Shaft 12 13 FFPLG1762 Pick-Up Roller Shaft 10 21 FFPLG1775 Drive Shaft 6 14 FFPLG1779 DFP Roller Shaft 4 22 FFPLK03762 Right Cover Latch 12 3 FFPLK03862 Sensor Arm 10 30 FFPLK03891 Ratchet Finger A 10 16 FFPL | | | _ | | 1 |
| FFPKS1257 Grid 9 7 FFPKS12591 Right Lock Plate 4 5 FFPKU0202 Support Stay 4 7 FFPLA0110 Paper Jam Release Knob 11 39 FFPLA01132 Developer Pressure Knob 8 27 FFPLB0211 Key Top D 3 3 FFPLB0215 Copy Mode Key 3 9 FFPLB02161 Option Key Top 3 8 FFPLB02162 Option Key Top 3 8 FFPLG1756 Idle Registration Roller Shaft 12 13 FFPLG1762 Pick-Up Roller Shaft 10 21 FFPLG1775 Drive Shaft 6 14 FFPLG1779 DFP Roller Shaft 4 22 FFPLK03762 Right Cover Latch 12 3 FFPLK03862 Sensor Arm 10 30 FFPLK03871 Ratchet Finger A 10 16 FFPLK03902 Separation Nail R 13 4 FF | | | | | 1 |
| FFPKS12591 Right Lock Plate 4 5 FFPKU0202 Support Stay 4 7 FFPLA0110 Paper Jam Release Knob 11 39 FFPLA01132 Developer Pressure Knob 8 27 FFPLB0211 Key Top D 3 3 FFPLB0215 Copy Mode Key 3 9 FFPLB02161 Option Key Top 3 8 FFPLB02161 Option Key Top 3 8 FFPLG1756 Idle Registration Roller Shaft 12 13 FFPLG1762 Pick-Up Roller Shaft 10 21 FFPLG1775 Drive Shaft 6 14 FFPLG1779 DFP Roller Shaft 4 22 FFPLK03762 Right Cover Latch 12 3 FFPLK03862 Sensor Arm 10 30 FFPLK03871 Ratchet Finger A 10 16 FFPLK03902 Separation Nail R 13 4 FFPLK0391 Separation Finger 11 6 23 | | 3 | | | 1 |
| FFPKU0202 Support Stay 4 7 FFPLA0110 Paper Jam Release Knob 11 39 FFPLA01132 Developer Pressure Knob 8 27 FFPLB0211 Key Top D 3 3 FFPLB0215 Copy Mode Key 3 9 FFPLB02161 Option Key Top 3 8 FFPLB01756 Idle Registration Roller Shaft 12 13 FFPLG1762 Pick-Up Roller Shaft 10 21 FFPLG1775 Drive Shaft 6 14 FFPLG1779 DFP Roller Shaft 4 22 FFPLJ01123 Cam 10 20 FFPLK03762 Right Cover Latch 12 3 FFPLK03862 Sensor Arm 10 30 FFPLK03871 Ratchet Finger A 10 16 FFPLK03902 Separation Nail R 13 8 FFPLK0391 Separation Finger 11 6 FFPLK0394 Wire Tension Arm F 6 23 | | | _ | | 1 |
| FFPLA0110 Paper Jam Release Knob 11 39 FFPLA01132 Developer Pressure Knob 8 27 FFPLB0211 Key Top D 3 3 FFPLB0215 Copy Mode Key 3 9 FFPLB02161 Option Key Top 3 8 FFPLG1756 Idle Registration Roller Shaft 12 13 FFPLG1762 Pick-Up Roller Shaft 10 21 FFPLG1775 Drive Shaft 6 14 FFPLG1779 DFP Roller Shaft 4 22 FFPLJ01123 Cam 10 20 FFPLK03762 Right Cover Latch 12 3 FFPLK03862 Sensor Arm 10 30 FFPLK03871 Ratchet Finger A 10 16 FFPLK03892 Separation Nail R 13 8 FFPLK0391 Separation Finger 11 6 FFPLK0394 Wire Tension Arm F 6 23 | | | | | 1 |
| FFPLA01132 Developer Pressure Knob 8 27 FFPLB0211 Key Top D 3 3 FFPLB0215 Copy Mode Key 3 9 FFPLB02161 Option Key Top 3 8 FFPLG1756 Idle Registration Roller Shaft 12 13 FFPLG1762 Pick-Up Roller Shaft 10 21 FFPLG1775 Drive Shaft 6 14 FFPLG1779 DFP Roller Shaft 4 22 FFPLJ01123 Cam 10 20 FFPLK03762 Right Cover Latch 12 3 FFPLK03862 Sensor Arm 10 30 FFPLK03871 Ratchet Finger A 10 16 FFPLK03892 Separation Nail F 13 8 FFPLK0391 Separation Finger 11 6 FFPLK0394 Wire Tension Arm F 6 23 | | 11 7 | | | 1 |
| FFPLB0211 Key Top D 3 3 FFPLB0215 Copy Mode Key 3 9 FFPLB02161 Option Key Top 3 8 FFPLG1756 Idle Registration Roller Shaft 12 13 FFPLG1762 Pick-Up Roller Shaft 10 21 FFPLG1775 Drive Shaft 6 14 FFPLG1779 DFP Roller Shaft 4 22 FFPLJ01123 Cam 10 20 FFPLK03762 Right Cover Latch 12 3 FFPLK03862 Sensor Arm 10 30 FFPLK03871 Ratchet Finger A 10 16 FFPLK03892 Separation Nail F 13 8 FFPLK0391 Separation Finger 11 6 FFPLK0394 Wire Tension Arm F 6 23 | | • | | | 1 |
| FFPLB0215 Copy Mode Key 3 9 FFPLB02161 Option Key Top 3 8 FFPLG1756 Idle Registration Roller Shaft 12 13 FFPLG1762 Pick-Up Roller Shaft 10 21 FFPLG1775 Drive Shaft 6 14 FFPLG1779 DFP Roller Shaft 4 22 FFPLJ01123 Cam 10 20 FFPLK03762 Right Cover Latch 12 3 FFPLK03862 Sensor Arm 10 30 FFPLK03871 Ratchet Finger A 10 16 FFPLK03892 Separation Nail F 13 8 FFPLK0390 Separation Nail R 13 4 FFPLK0391 Separation Finger 11 6 FFPLK0394 Wire Tension Arm F 6 23 | | | _ | | 1 |
| FFPLB02161 Option Key Top 3 8 FFPLG1756 Idle Registration Roller Shaft 12 13 FFPLG1762 Pick-Up Roller Shaft 10 21 FFPLG1775 Drive Shaft 6 14 FFPLG1779 DFP Roller Shaft 4 22 FFPLJ01123 Cam 10 20 FFPLK03762 Right Cover Latch 12 3 FFPLK03862 Sensor Arm 10 30 FFPLK03871 Ratchet Finger A 10 16 FFPLK03892 Separation Nail F 13 8 FFPLK03902 Separation Nail R 13 4 FFPLK0391 Separation Finger 11 6 FFPLK0394 Wire Tension Arm F 6 23 | - | , , | | - | 1 |
| FFPLG1756 Idle Registration Roller Shaft 12 13 FFPLG1762 Pick-Up Roller Shaft 10 21 FFPLG1775 Drive Shaft 6 14 FFPLG1779 DFP Roller Shaft 4 22 FFPLJ01123 Cam 10 20 FFPLK03762 Right Cover Latch 12 3 FFPLK03862 Sensor Arm 10 30 FFPLK03871 Ratchet Finger A 10 16 FFPLK03892 Separation Nail F 13 8 FFPLK03902 Separation Nail R 13 4 FFPLK0391 Separation Finger 11 6 FFPLK0394 Wire Tension Arm F 6 23 | | | | | 1 |
| FFPLG1762 Pick-Up Roller Shaft 10 21 FFPLG1775 Drive Shaft 6 14 FFPLG1779 DFP Roller Shaft 4 22 FFPLJ01123 Cam 10 20 FFPLK03762 Right Cover Latch 12 3 FFPLK03862 Sensor Arm 10 30 FFPLK03871 Ratchet Finger A 10 16 FFPLK03892 Separation Nail F 13 8 FFPLK03902 Separation Nail R 13 4 FFPLK0391 Separation Finger 11 6 FFPLK0394 Wire Tension Arm F 6 23 | | ' ' | _ | _ | 2 |
| FFPLG1775 Drive Shaft 6 14 FFPLG1779 DFP Roller Shaft 4 22 FFPLJ01123 Cam 10 20 FFPLK03762 Right Cover Latch 12 3 FFPLK03862 Sensor Arm 10 30 FFPLK03871 Ratchet Finger A 10 16 FFPLK03892 Separation Nail F 13 8 FFPLK03902 Separation Nail R 13 4 FFPLK0391 Separation Finger 11 6 FFPLK0394 Wire Tension Arm F 6 23 | | | | - | 1 |
| FFPLG1779 DFP Roller Shaft 4 22 FFPLJ01123 Cam 10 20 FFPLK03762 Right Cover Latch 12 3 FFPLK03862 Sensor Arm 10 30 FFPLK03871 Ratchet Finger A 10 16 FFPLK03892 Separation Nail F 13 8 FFPLK03902 Separation Nail R 13 4 FFPLK0391 Separation Finger 11 6 FFPLK0394 Wire Tension Arm F 6 23 | | • | | | 1 |
| FFPLJ01123 Cam 10 20 FFPLK03762 Right Cover Latch 12 3 FFPLK03862 Sensor Arm 10 30 FFPLK03871 Ratchet Finger A 10 16 FFPLK03892 Separation Nail F 13 8 FFPLK03902 Separation Nail R 13 4 FFPLK0391 Separation Finger 11 6 FFPLK0394 Wire Tension Arm F 6 23 | | | _ | | 1 |
| FFPLK03762 Right Cover Latch 12 3 FFPLK03862 Sensor Arm 10 30 FFPLK03871 Ratchet Finger A 10 16 FFPLK03892 Separation Nail F 13 8 FFPLK03902 Separation Nail R 13 4 FFPLK0391 Separation Finger 11 6 FFPLK0394 Wire Tension Arm F 6 23 | | | | | 1 |
| FFPLK03862 Sensor Arm 10 30 FFPLK03871 Ratchet Finger A 10 16 FFPLK03892 Separation Nail F 13 8 FFPLK03902 Separation Nail R 13 4 FFPLK0391 Separation Finger 11 6 FFPLK0394 Wire Tension Arm F 6 23 | | | _ | - | 1 1 |
| FFPLK03871 Ratchet Finger A 10 16 FFPLK03892 Separation Nail F 13 8 FFPLK03902 Separation Nail R 13 4 FFPLK0391 Separation Finger 11 6 FFPLK0394 Wire Tension Arm F 6 23 | | | | _ | 1 |
| FFPLK03892 Separation Nail F 13 8 FFPLK03902 Separation Nail R 13 4 FFPLK0391 Separation Finger 11 6 FFPLK0394 Wire Tension Arm F 6 23 | | | | l | 1 1 |
| FFPLK03902 Separation Nail R 13 4 FFPLK0391 Separation Finger 11 6 FFPLK0394 Wire Tension Arm F 6 23 | | 5 | | | 1 |
| FFPLK0391Separation Finger116FFPLK0394Wire Tension Arm F623 | | • | _ | _ | 1 |
| FFPLK0394 Wire Tension Arm F 6 23 | | • | _ | | 1 |
| 1 | | | | | 3 |
| | | | | | |
| | FFPLK0395 | Wire Tension Arm R | _ | 22 | 1 |
| FFPLL0664 Right SW Lever 4 8 | | | | | 1 |
| FFPLL0665 Right SW Support Lever 4 10 | | | | | 1 |
| FFPLL06711 Sensor Lever A 10 38 | | | | | 1 |
| FFPLL0672 Sensor Lever B 10 29 | | | _ | _ | 1 |
| FFPLL0679 Paper Exit Sensor Lever 2 11 25 | | • | | | 1 |
| FFPLL0684 Cleaner Lever 9 12 | | | _ | | 1 |
| FFPLM0050 Cleaner 9 13 | | | _ | - | 1 |
| FFPLM0052 Felt 4 27 | FFPLIVIUU52 | reit | 4 | 21 | 2 |

| Part No. | Description | Page No. | Ref. No. | Q'ty Per Unit |
|-------------------------|----------------------------------|-------------|-------------|------------------|
| FFPLN0015 | Finger Spring | 11 | 5 | 3 |
| FFPLN0016 | Snap Ring | 11 | 9 | 2 |
| FFPLP09461 | Axle Spring | 11 | 28 | 4 |
| FFPLP11651 | Terminal Spring (Transfer) | 5 | 16 | 1 |
| FFPLP11661 | Terminal Spring (Separation) | 5 | 17 | 1 |
| FFPLP11671 | Terminal Spring (Grid) | 5 | 19 | 1 |
| FFPLP11681 | Terminal Spring (Charge) | 5 | 20 | 1 |
| FFPLP11691 | Terminal Spring (Bias) | 5 | 18 | 1 |
| FFPLP1173 | Transfer Roller Ground Spring | 12 | 17 | 1 |
| FFPLP11771 | Transfer Pressure Spring | 12 | 23 | 1 |
| FFPLP11781 | Transfer Shaft Sponge Terminal | 12 | 9 | 1 |
| FFPLP1179 | Shutter Spring | 8 | 26 | 1 |
| FFPLP1180 | Spring | 9 | 9 | 1 |
| FFPLP1188 | Registration Pressure Spring | 12 | 14 | 2 |
| FFPLP11901 | Pressure Spring | 13 | 3 | 2 |
| FFPLP1191 | Paper Tray Rear Spring | 13 | 7 | 1 |
| FFPLP11921 | Stopper Spring | 13 | 5 | 1 |
| FFPLP11991 | Pressure Spring | 11 | 12 | 2 |
| FFPLP1200 | Hinge Spring | 11 | 24 | 3 |
| FFPLP1209 | Spring | 5 | 3 | 1 |
| FFPLP1215 | Motor Tension Spring | 6 | 6 | 1 |
| FFPLP1216 | Wire Tension Spring | 6 | 19 | 2 |
| FFPLP12251 | DFP Pressure Spring | 4 | 24 | 2 |
| FFPLQ0496 | Developer Bias Terminal Plate | 8 | 2 | 1 |
| FFPLQ05011 | Lock Plate Spring | 4 | 6 | 1 |
| FFPLQ0507 | No.1Mirror Spring F | 7 | 7 | 2 |
| FFPLQ0508 | No.1Mirror Spring R | 7 | 2 | 1 |
| FFPLQ0509 | 2/3 Mirror Spring F | 7 | 22 | 2 |
| FFPLQ0510 | 2/3 Mirror Spring R | 7 | 1 | 2 |
| FFPLR0327 | Lever Return Spring | 4 | 9 | 1 |
| FFPLR0328 | Right Cover Latch Spring | 12 | 4 | 1 |
| FFPLR03311 | Cover Ground Spring | 12 | 18 | 1 1 |
| FFPLR03342 | Clutch Spring A | 10 | 11 | 1 |
| FFPLR03361 | Clutch Spring | 10 | 4 | 2 |
| FFPLR0339 | Ground Spring 2 | 11 | 3 | 1 1 |
| FFPLR03402 | Ground Spring 3 | 11 | 7 | 1 1 |
| FFPLR0342 | Ground Spring 6 | 11 | 35 | 1 |
| FFPLR0348 | Spring Paper Jam | 11 | 4 | 2 |
| FFPLT0140 | Sleeve Ratchet Sleeve D | 10 | 3 7 | 1 1 |
| FFPLT0141 | | 10 | - | |
| FFPLT01431 | Ratchet Sleeve B | 10 10 | 19 2 | 1 2 |
| FFPLU00842 | Clutch Boss | | | |
| FFPLU00852 FFPMA0517 | Bypass Clutch Boss DFP Roller | 10 4 | 12 21 | 1 1 |
| FFPMA0677 | Transfer Roller | 4 12 | 10 | 1 1 |
| FFPMA0682 | Registration Roller | 10 | 34 | 1 1 |
| FFPMA06831 | Idle Registration Roller | 10 | 34 12 | 4 |
| FFPMA0684 | Bypass Paper Feed Roller | 10 | 31 | 1 1 |
| FFPMA0685 | Bypass Pick-Up Roller | 10 | 22 | |
| FFPMA0689 | Heat Roller | 11 | 11 | |
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| Part No. | Description | Page No. | Ref. No. | Q'ty Per Unit |
|------------|----------------------------|-------------|-------------|------------------|
| FFPMA06901 | Pressure Roller | 11 | 14 | 1 |
| FFPMA06911 | Exit Roller 1 | 11 | 36 | 1 |
| FFPMA06921 | Exit Roller 2 | 11 | 33 | 1 |
| FFPMA06951 | Pinch Roller | 11 | 29 | 4 |
| FFPMB0240 | Half Speed Drive Pulley | 6 | 12 | 1 |
| FFPMB0299 | Exit Roller Pulley | 11 | 37 | 1 |
| FFPMB0300 | Half Speed Pulley | 7 | 20 | 2 |
| FFPMB0301 | Idle Pulley | 6 | 20 | 2 |
| FFPMB0302 | Wire Tension Pulley | 6 | 27 | 1 1 |
| FFPMD0027 | Wire Drum | 6 | 13 | 2 |
| FFPMF0829 | Pinion | 13 | 10 | 1 |
| FFPMF0829 | Pinion | 14 | 3 | 1 |
| FFPMF1280 | Drum Gear B | 5 | 5 | 1 |
| FFPMF1281 | Main Gear | 5 | 6 | 1 |
| FFPMF1282 | Drum Gear A | 5 | 7 | 1 |
| FFPMF1283 | Registration Gear | 5 | 4 | 1 |
| FFPMF1284 | Screw Gear | 5 | 11 | 1 |
| FFPMF1285 | Fuser Idle Gear A | 5 | 9 | 1 |
| FFPMF1286 | Fuser Idle Gear B | 5 | 10 | 1 |
| FFPMF1287 | Paper Exit Gear | 5 | 12 | 2 |
| FFPMF1295 | Exit Roller Gear | 11 | 34 | 1 |
| FFPMF1297 | Magnetic Roller Gear | 8 | 7 | 2 |
| FFPMF1301 | Idle Gear 3 | 8 | 3 | 1 |
| FFPMF1303 | Screw Gear 1 | 8 | 24 | 1 |
| FFPMF1313 | Clutch Gear | 10 | 5 | 1 |
| FFPMF1314 | Registration Clutch Gear | 10 | 8 | 1 |
| FFPMF1319 | Bypass Paper Feed Gear B | 10 | 27 | 1 |
| FFPMF1320 | Bypass Clutch Gear | 10 | 10 | 1 |
| FFPMF1321 | Cam Clutch Gear | 10 | 18 | 1 |
| FFPMF1325 | Heat Roller Gear | 11 | 41 | 1 |
| FFPMF1329 | Motor Drive 2wer Gear | 6 | 7 | 1 |
| FFPMF1330 | Motor Gear | 6 | 2 | 1 |
| FFPMF1332 | Registration Roller Gear | 10 | 33 | 1 |
| FFPMN0136 | Exit Roller Belt | 11 | 38 | 1 |
| FFPMN0150 | Motor Belt | 6 | 8 | 1 |
| FFPMQ0526 | Bearing | 6 | 21 | 1 |
| FFPMQ0540 | Bearing | 6 | 15 | 1 |
| FFPMQ0540 | Bearing | 7 | 19 | 2 |
| FFPMQ0569 | Bushing | 4 | 23 | 2 |
| FFPMQ0644 | Transfer Roller Shaft Bush | 12 | 16 | 1 |
| FFPMQ0645 | Bushing | 12 | 11 | 2 |
| FFPMQ0646 | Bushing | 8 | 11 | 1 |
| FFPMQ0647 | Bushing | 8 | 13 | 1 |
| FFPMQ0648 | Bushing 1 | 10 | 13 | 1 |
| FFPMQ0649 | Bushing 2 | 10 | 6 | 3 |
| FFPMQ0650 | Bushing 3 | 10 | 1 | 1 |
| FFPMQ0652 | Pressure Roller Bushing | 11 | 13 | 2 |
| FFPMQ0653 | Heat Roller Bushing | 11 | 10 | 2 |
| FFPMQ0654 | Exit Roller Shaft Bushing | 11 | 32 | 4 |
| | | | | |

| Part No. | Description | Page No. | Ref. No. | Q'ty Per Unit |
|------------|----------------------------------|-------------|-------------|------------------|
| FFPMV0050 | Polyslider | 5 | 13 | 1 |
| FFPMV0051 | Polyslider | 5 | 8 | 1 |
| FFPMW0050 | Scanner Wire R | 6 | 17 | 1 |
| FFPMW0051 | Scanner Wire F | 6 | 18 | 1 |
| FFPNA07471 | Protection Cover | 4 | 4 | 1 |
| FFPNA07482 | Front Cover | 2 | 4 | 1 |
| FFPNA07492 | Left Upper Cover | 2 | 5 | 1 |
| FFPNA0750 | Right Upper Cover | 2 | 3 | 1 |
| FFPNA07512 | Rear Cover | 2 | 2 | 1 |
| FFPNA07522 | Paper Exit Cover | 2 | 6 | 1 |
| FFPNA07531 | Paper Exit Support Guide | 2 | 7 | 1 |
| FFPNA0754 | Control Panel Cover | 3 | 2 | 1 |
| FFPNA0755 | Platen Cover | 1 | 1 | 1 |
| FFPNA07572 | Control Panel Guide Cover | 1 | 3 | 1 |
| FFPMF1298 | Idle Gear 1 | 8 | 33 | 1 |
| FFPMF1299 | Idle Gear 2 | 8 | 32 | 1 |
| FFPMF1300 | Gear 1 | 8 | 31 | 1 |
| FFPNA0758 | Control Panel Rear Cover | 3 | 6 | 1 |
| FFPND01681 | Sensor Cover | 10 | 26 | 1 |
| FFPND01694 | Bypass Tray Cover | 14 | 1 | 1 |
| FFPND01702 | Bypass Tray B | 14 | 7 | 1 |
| FFPNH0074 | Platen Hinge | 2 | 1 | 1 |
| FFPPA04569 | Control Panel Indication Plate V | 3 | 1 | 1 |
| FFPQA02042 | Bypass Tray A | 14 | 6 | 1 |
| FFPQA02054 | Paper Tray Frame | 13 | 9 | 1 |
| FFPQG00783 | Paper Tray Guide Rear | 13 | 12 | 1 |
| FFPTE1949 | Label Upper Label | 13 | 13 | 1 |
| FFPTE2646 | Paper Size Setting Label | 13 | 14 | 1 |
| FFPUQ90S00 | Bypass Tray Ass'y | 14 | 0 | 1 |
| FFPUT01S01 | Fuser Unit | 11 | 0 | 1 |
| FFPWB0667 | PCB Control Panel | 3 | 5 | 1 |
| FFPWB06691 | PCB AC/DC Driver | 4 | 11 | 1 |
| FFPWB0670 | Discharge LED | 4 | 19 | 1 |
| FFPWC1896 | Sensor Cable | 15 | 5 | 1 |
| FFPWC1897 | Solenoid Cable | 15 | 6 | 1 |
| FFPWC1898 | TEN Cable | 15 | 7 | 1 |
| FFPWC1899 | High Voltage Cable | 15 | 10 | 1 |
| FFPWC1900 | Main Motor Cable | 15 | 9 | 1 |
| FFPWC1901 | LSU Cable | 15 | 4 | 1 |
| FFPWC1902 | Control Panel Cable | 15 | 11 | 1 |
| FFPWC1903 | Flat Cable 2 | 15 | 2 | 1 |
| FFPWC1904 | Optics Motor Cable | 15 | 8 | 1 |
| FFPWC1905 | Optics Sensor Cable | 15 | 12 | 1 |
| FFPWC1909 | Power Cable | 15 | 1 | 1 |
| FFPWC1910 | Flat Cable 1 | 15 | 3 | 1 |
| FFPWC1922 | AC Cable | 4 | 14 | 1 |
| FFPWE0068 | Bypass Sensor Ass'y, | 14 | 4 | 1 |
| FFPXA02S00 | Main Motor Frame Ass'y | 5 | 2 | 1 |
| FFPXA12S00 | LSU Ass'y | 4 | 18 | 1 |
| | | | | |

| Part No. | Description | Page No. | Ref. No. | Q'ty Per Unit |
|----------------------------|--|-------------|-------------|------------------|
| FFPXA15S00 | High Voltage Holder Ass'y | 5 | 21 | 1 |
| FFPXA23S00 FFPXB01S01 | Paper Feed Roller Ass'y Control Panel Ass'y | 10 3 | 37 0 | 2 |
| FFPXC01S00 | Bottom Plate Ass'y | 13 | 2 | |
| FFPXG05S01 | Waste Toner Bottle Ass'y | 8 | 28 | 1 |
| FFPXG64S00 | Corona Ass'y | 9 | 0 | 1 |
| FFPXK01S01 | Platen Glass Ass'y | 1 | 2 | 1 |
| FFPXK02S00 | CCD PCB Ass'y | 6 | 25 | 1 |
| FFPXQ02S001 FFPXQ04S00 | Solenoid Bracket C Ass'y Paper Feed Roller Shaft Ass'y | 10 10 | 15 36 | 1 1 |
| - | Bypass Paper Feed Roller Shaft Ass'y | | 14 | 1 |
| FFPXQ05S00 GP1A73A | Sensor | 10 4 | 2 | |
| GP1A73A | Sensor | 6 | 28 | |
| GP1A73A | Sensor | 10 | 39 | 2 |
| GP1A73A | Sensor | 11 | 26 | 1 |
| HCSN8PYG318 | Optics Lamp | 7 | 10 | 1 |
| KH39FM2-007 | Scanner Motor | 6 | 3 | 1 |
| NC176F63512 | AC Inlet | 4 | 15 | 1 |
| QIR120800MDB TDS-06A-84 | Lamp Solenoid | 11 10 | 8 17 | 1 1 |
| 1D3-00A-04 | Soleriold | 10 | 17 | ' |
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